

**16** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

**General** - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Materials Consumed** - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

**Contract Work** - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

**Resales** - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

INFORMATION COPY  
DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
<b>1</b>	Nuts, in shell (including peanuts) . . . . .	111000 03 0	↑ 1000 lb ↓					
<b>2</b>	Nutmeats, including peanuts (processed) (purchased as such) . . . . .	311911 01 0						
<b>3</b>	Nutmeats, raw . . . . .	111000 29 5						
<b>4</b>	Fresh and dried fruits (excluding nuts and nutmeats) . . . . .	001900 45 5						
<b>5</b>	Milk and milk products . . . . .	311500 00 3	1000 gal					
<b>6</b>	Fats and oils (including shortening) . . . . .	311000 21 0	↑ 1000 lb ↓					
<b>7</b>	Sweeteners Dextrose and corn syrup including corn syrup solids (dry weight) . . . . .	311221 19 6						
<b>8</b>	High fructose corn syrup in terms of solids (HFCS) . . . . .	311221 03 0						
<b>9</b>	Crystalline fructose (dry fructose) . . . . .	311221 17 0						
<b>10</b>	Sugar substitutes (mannitol, sorbitol, etc.) . . .	325100 53 5	↑ short tons ↓					
<b>11</b>	Sugar in terms of sugar solids (cane and beet)	311310 03 1						
<b>12</b>	Chocolate coatings . . . . .	311320 03 0						

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

**16** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
<b>13</b>	Unsweetened chocolate (chocolate liquor) . . . . .	311320 05 5	short tons					
<b>14</b>	Cocoa, pressed cake and powder . . . . .	311320 07 1						
<b>15</b>	Cocoa beans . . . . .	111300 07 5						
<b>16</b>	Cocoa butter . . . . .	311320 09 7	1000 lb					
<b>17</b>	Chewing gum base (including chicle) . . . . .	311340 03 8						
<b>18</b>	Essential oils and flavors, synthetic . . . . .	325100 63 4						
<b>19</b>	Packaging paper and plastics film, coated and laminated . . . . .	001900 A1 7						
<b>20</b>	Aluminum foil packaging products, converted or rolls and sheets . . . . .	332999 01 0						
<b>21</b>	Paperboard containers, boxes, and corrugated paperboard . . . . .	322210 01 4						
<b>22</b>	Metal cans, can lids, and ends . . . . .	332431 01 4						
<b>23</b>	Glass containers . . . . .	327213 01 3						
<b>24</b>	Plastics containers . . . . .	326100 29 4						
<b>25</b>	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99 8						
<b>26</b>	<b>TOTAL</b> (Should equal total reported in <b>15</b> , line A1)	771000 00 7						

**17** Not Applicable.

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**18** TYPE OF OPERATION

**Did you make any chocolate or cocoa products in this establishment during 2002?**

- 0620 747  Yes  
 748  No

**If "Yes," mark the one that best describes the operation of this establishment during 2002.**

- 122  Making chocolate and cocoa products from cocoa beans and nibs ground in this establishment  
 124  Making chocolate and cocoa products from chocolate liquors, coatings, cocoa, etc., which were purchased from others or received from other establishments of this company

**19-21** Not Applicable.

**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

**General** - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 2. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Products** - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

**Contract Work** - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 000930 0000 8.

**Resales** - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census codes 000999 8951 9 and/or 000999 8916 2.

**Detailed Data Reported Elsewhere** - Items denoted by an asterisk (\*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR form, the sum of the detailed products should equal the total reported on this form.

**NOTE:** Only totals are requested; do not duplicate detail reported on the CIR.

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
<b>1</b>	Chocolate and chocolate-type confectionery products (including bar goods, granola goods, package goods, specialties, bulk goods, count goods, molded confections, etc.) (Corresponds to value of shipments reported on CIR Form MA311D, Confectionery, for 2002, item code 1099)*	311320 4100 0	↑ 1000 lb ↓					
	Made from cacao beans ground in the same establishment . . . . .							
<b>2</b>	Made from purchased chocolate . . . . .	311330 1100 2						
<b>3</b>	Retail confectionery products							
	Chocolate and chocolate-type confectionery products made from purchased chocolate . . .	311330 2100 1						
<b>4</b>	Nonchocolate-type confectionery products made from purchased materials . . . . .	311340 2100 0						

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
<b>5</b>	Nonchocolate-type confectionery products made and packaged for shipment (not retailed at manufacturing establishment) (Corresponds to value of shipments reported on CIR Form MA311D, Confectionery, for 2002, item code 1199)* . . . . .	311340 1100 1	1000 lb					
<b>6</b>	Nuts and seeds (salted roasted, cooked, or blanched) and other confectionery-type products (cough drops, glaces, etc.) Sold in bulk							
	Peanuts, shipped separately . . . . .	311911 1111 6						
<b>7</b>	Mixed nuts (including four varieties or more)	311911 1121 5						
<b>8</b>	Other nuts, shipped separately or with three varieties or less . . . . .	311911 1131 4						
	Canned nutmeats							
<b>9</b>	Peanuts, shipped separately . . . . .	311911 1241 1						
<b>10</b>	Mixed nuts (including four varieties or more)	311911 1251 0						
<b>11</b>	Other nuts, shipped separately or with three varieties or less . . . . .	311911 1261 9						
	Other packaged nutmeats							
<b>12</b>	Peanuts, shipped separately . . . . .	311911 1371 6						
<b>13</b>	Mixed nuts (including four varieties or more)	311911 1381 5						
<b>14</b>	Other nuts, shipped separately or with three varieties or less . . . . .	311911 1391 4						
<b>15</b>	Seeds (sunflower, pumpkin, etc.) . . . . .	311911 13A1 2						
<b>16</b>	Glace, candied and crystallized fruits, fruit peels, nuts, and other vegetable substances . .	311340 7221 9						
<b>17</b>	Cough drops, except pharmaceutical type . . .	311340 7241 7						
<b>18</b>	Frosting, canned ready-to-spread (all varieties)	311422 A136 1						
<b>19</b>	Chocolate coatings (Corresponds to value of shipments reported on CIR Form MA311D, Confectionery, for 2002, item codes 1212, 1222, and 1242)*			1000 lb				
	Sweet . . . . .	311320 1221 7						
<b>20</b>	Milk . . . . .	311320 1111 0						
<b>21</b>	Liquor . . . . .	311320 1231 6						
<b>22</b>	Confectionery (cocoa) coatings (including ice cream coating) (made from cocoa and fats other than cocoa butter) . . . . .	311320 1341 3						

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Other chocolate and cocoa products (Corresponds to value of shipments reported on CIR Form MA311D, Confectionery, for 2002, item codes 1202, 1232, 1252, and 1262)* Chocolate, except coatings		1000 lb					
<b>23</b>	Unsweetened . . . . .	311320 7221 1						
<b>24</b>	Sweetened . . . . .	311320 7111 4						
	Cocoa powder							
<b>25</b>	Unsweetened . . . . .	311320 7251 8						
	Sweetened or mixed with other substances							
<b>26</b>	In cans or packages of 2-1/2 pounds or less . . . . .	311320 7231 0						
<b>27</b>	In other containers and in bulk (barrels, drums, etc.) . . . . .	311320 7241 9						
<b>28</b>	Cocoa butter . . . . .	311320 7360 7						
	Chocolate syrups Chocolate liquor base							
<b>29</b>	In cans or packages of 16 ounces or less	311320 7371 4						
<b>30</b>	In other containers and in bulk . . . . .	311320 7381 3						
<b>31</b>	Cocoa powder base . . . . .	311320 7391 2						
	Chewing gum, bubble gum, chewing gum base (Corresponds to value of shipments reported on CIR Form MA311D, Confectionery, for 2002, item code 1399)* Chewing gum and bubble gum, not medicated							
<b>32</b>	Containing sugar . . . . .	311340 4110 7						
<b>33</b>	Not containing sugar . . . . .	311340 4320 2						
<b>34</b>	Chewing gum base . . . . .	311340 4530 6						
	Peanut butter							
<b>35</b>	Consumer sizes . . . . .	311911 4111 3						
<b>36</b>	Commercial sizes and bulk . . . . .	311911 4121 2						
<b>37</b>	Marshmallow cream . . . . .	311340 7231 8						

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.							
<b>38</b>		18						
<b>39</b>		26						
<b>40</b>		34						
<b>41</b>		42						
<b>42</b>		59						
<b>43</b>		67						
	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.) ↴							
<b>44</b>		000930 0000 8						
<b>45</b>	Miscellaneous receipts (including receipts for repair work, scrap, refuse, etc.) . . . . .	000999 8000 5						
<b>46</b>	Resales of chocolate, chocolate-type, and nonchocolate-type confectionery products without further processing . . . . .	000999 8951 9						
<b>47</b>	Other sales of products bought and sold without further manufacture, processing, or assembly . . .	000999 8916 2						
<b>48</b>	<b>TOTAL</b> (Should equal 4, line A) . . . . .	770000 0000 8						

**23-27** Not Applicable.



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**28** ESTABLISHMENT ACTIVITIES

**A.** Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.  
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
<b>1.</b> Product design/engineering . . . . .			
<b>2.</b> Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
<b>a.</b> Bundling or kitting (combining multiple items into a prepackaged product) . . . . .			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
<b>b.</b> Pick and pack (taking goods from inventory and packaging them to fill orders). . . . .			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
<b>c.</b> Warehousing of finished products . . . . .			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
<b>d.</b> Breaking bulk (reducing large shipments into smaller portions for customers) . . . . .			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
<b>e.</b> Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas) . . . . .			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
<b>f.</b> Long distance delivery (beyond local areas and commercial zones) . . . . .			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
<b>g.</b> Processing of returned merchandise . . . . .			

**B.** During 2002 did this establishment:

- |  |                                   |                                  |
|--|-----------------------------------|----------------------------------|
| <b>1.</b> Manage inventory owned by this establishment AND held at this location? . . . . .  | 0936 <input type="checkbox"/> Yes | 0937 <input type="checkbox"/> No |
| <b>2.</b> Manage inventory owned by this establishment BUT held at a customer's location? . . . . .  | 0956 <input type="checkbox"/> Yes | 0957 <input type="checkbox"/> No |
| <b>3.</b> Manage inventory owned by another company BUT held at this location? . . . . .   | 0976 <input type="checkbox"/> Yes | 0977 <input type="checkbox"/> No |
| <b>4.</b> Manage inventory owned by another company AND held somewhere other than at this location? . . . . .  | 0994 <input type="checkbox"/> Yes | 0995 <input type="checkbox"/> No |
| <b>5.</b> Contract with another firm for any of your production using materials owned by this location? . . . . .  | 8041 <input type="checkbox"/> Yes | 8042 <input type="checkbox"/> No |
| <b>6.</b> Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? . . . . . | 8044 <input type="checkbox"/> Yes | 8045 <input type="checkbox"/> No |
| <b>7.</b> Manufacture products for a government to their specifications? . . . . .   | 8047 <input type="checkbox"/> Yes | 8048 <input type="checkbox"/> No |
| <b>8.</b> Manufacture products for another business to their specifications? . . . . .   | 8016 <input type="checkbox"/> Yes | 8017 <input type="checkbox"/> No |
| <b>9.</b> Manufacture products for a final retail customer to their specifications? . . . . .  | 8060 <input type="checkbox"/> Yes | 8062 <input type="checkbox"/> No |



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**29 OPERATIONAL STATUS**

Activity that best describes this establishment's status at the end of 2002  
(Mark "X" only ONE box.)

- 0011  In operation
- 0012  Under construction, development, or exploration
- 0013  Temporarily or seasonally inactive
- 0014  Ceased operation - Give date at right →
- 0015  Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴

0018	Month	Day	Year

0060 Name of new owner or operator	0061 Employer Identification Number		
	Enter EIN of new owner (9 digits) →	-	
0062 Mailing address (number and street, P.O. Box, etc.)			
0063 City, town, village, etc.	0064 State	0065 ZIP Code	
		-	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

**30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.**

Is the time period covered by this report a calendar year?

- 0078  Yes
- 0079  No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
0070			0071		

0072 Name of person to contact regarding this report	0073 Title

Telephone	Area code	Number	Extension	Fax	Area code	Number
0074		-		0075		-

0076 Internet e-mail address	Date completed	Month	Day	Year
	0069			

**Thank you for completing your 2002 Economic Census form.**  
**PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.**

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