OMB Control Number: 2040-XXXX Approval Expires: 05/dd/2013 Plant ID: Insert Plant ID
Plant Name: Insert Plant Name



Steam Electric Questionnaire

PART F - MANAGEMENT PRACTICES FOR PONDS/IMPOUNDMENTS AND LANDFILLS

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Plant ID: <u>Insert Plant ID</u>
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PART F. MANAGEMENT PRACTICES FOR PONDS/IMPOUNDMENTS AND LANDFILLS

INSTRUCTIONS

Complete Part F of the questionnaire for your plant. As you are completing the electronic form, note the following: When you enter your plant name and plant ID on the Part F TOC tab, all name and ID fields throughout Part F will automatically populate. Refer to the overall questionnaire instructions, the glossary, and the acronym list for assistance with completing Part F.

Please provide all free response answers in the highlighted yellow areas. Throughout Part F, you may need to make copies of certain sections/questions. Instructions are provided throughout Part F regarding making copies. Note that pond/impoundment unit, landfill, leachate treatment system, and leachate treatment unit names or IDs must be populated on the copied tab or section, located in the upper right corner under "Plant ID" and "Plant Name", in order to correlate the requested information.

Throughout Part F Section 4, information is requested on leachate treatment units and systems that are planned, under construction/installation, or planned to begin construction/installation by December 31, 2020. Provide design information, or best engineering estimates as necessary, for these planned systems/units. Additionally, enter "NA" in the field or checkbox if the information requested is not applicable for planned systems/units (e.g., a question that requests flow rate data for year 2009).

Use the Part F Comments tab to do the following: provide additional information as requested in certain questions within Part F; indicate atypical data (e.g., if 2009 information is not representative of normal operations); and note methods used to make best engineering estimates in the event that exact data are not available.

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: F

Section Title: 1. Pond/Impoundment and Landfill Use

Instructions: Part F requests information for all active/inactive/open and retired/closed pond/impoundment units and landfills. including those located on non-adjoining property, used for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material.

CBI? Yes

F1-1. Does the plant have one or more active/inactive/open or retired/closed pond/impoundment units or landfills, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas emission control residues (this includes liquid-borne material and solid material)? [Check the box below.]

Note: Answer "yes" to this question even if all the pond/impoundments and landfills are closed.

(Continue) O Yes

(Skip to the next Questionnaire Part) \bigcirc No

Plant Name: Insert Plant Name

Pond/Impoundment Unit ID: Insert Pond ID

Part: F

Section Title: 2. Pond/Impoundment Management Practices

Instructions: Complete Section 2 for each active/inactive/open and retired/closed pond/impoundment unit, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material. Enter the pond/impoundment unit ID in the space provided above (use pond/impoundment unit IDs assigned in Table A-4). Please provide all free response answers in the highlighted yellow areas.

> Make a copy of Section 2 for each active/inactive/open and retired/closed pond/impoundment unit, including those located on non-adjoining property, using the "Copy Section 2" button below.

Copy Section 2

Pond/Impoundment Unit Design

CBI?	F2-1. If known, indicate the hydrologic design criteria of the pond/impoundment unit.
	O 100-year, 24-hour storm event
	○ ½ Probable maximum flood

○ None

Other (specify):

CBI?	F2-2. Has the pond/impoundment unit ever experienced an overflow or other type of release, excluding routine permitted <i>discharges</i> , since January 1,1995?
	○ Yes
	State when the overflow occurred and describe the reason for the overflow (e.g., experienced two 100-year, 24-hour storm events within one month):
	○ No (Skip to Question F2-4)
CBI?	F2-3. Has a non-permitted pond/impoundment overflow or other type of release been discharged to a receiving water since January 1, 1995? If so, identify the name of the receiving water.
	Yes (specify name of receiving water):
	○ No
	Leachate Collection and Leak Detection Systems
CBI? ☐ Yes	F2-4. Does the pond/impoundment unit have a system to collect <i>leachate</i> (including leaks, seepage, toe drains, or similar releases)?
	○ Yes□ Leachate collection system
	Leak detection system
	Other collection system (specify):
	○ No (Skip to Question F2-9)

 \bigcirc No

CBI?	F2-5. Provide the volume of leachate (including leaks, seepage, toe drains, or similar releases) collected in 2009 AND gpy) and the frequency of process wastewater generation (days). Also provide a description of the estimation method below.				
		gpd AND gpy Over days			
		Description of estimation method:			
CBI?					
		○ Yes			
		Uncontaminated stormwater gpy			
		Rainfall gpy			
		□ Process Wastewaters 2 ▼ gpy			
		If other, explain:			

CBI?	F2-7. Indicate all intermediate and final destination(s) of the leachate. If the plant recycles the leachate, indicate the
Yes	plant process to which this waste is recycled. [Check all boxes that apply.]
	Transferred back into pond/impoundment unit
	Combined with pond/impoundment unit effluent
	Transferred to other pond/impoundment units. Provide ID of the pond/impoundment unit previously defined in Table A-4:
	Transferred to on-site treatment system, including those located on non-adjoining property. Is this wastewater treatment system previously defined in Table D-2?
	Yes (specify the wastewater treatment system ID from Table D-2):
	O No (section 4 of Part F must be filled out for this treatment system)
	Transferred back to storage tank
	☐ Indirect discharge to a publicly or privately owned treatment works
	Immediately recycled back to plant process. Please describe how the leachate is reused:
	Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):
	Other, explain:
CBI?	F2-8. If the leachate is sent to a pond or storage tank, are chemicals used to treat the leachate (e.g., lime for pH control)? If yes, indicate which chemicals are used. [Check all boxes that apply].
	Sodium Hydroxide
	Sulfuric Acid
	Other (specify):
	○ No
	○ NA

Monitoring and Inspections

CBI?		. Does the plant and/or its engineering contractors regularly monitor/inspect the structural integrity of the pond/impoundment unit?					
	0) Yes	(Continue)				
	0) No	(Skip to Section 3)				
CBI?	b	F2-10. Indicate which of the following monitoring measures or inspections are performed on the pond/impoundment unit by the plant and/or its engineering contractors, the frequency of monitoring, and the average number of hours spent each year performing monitoring activities:					
		Seepage			Inspections/year		hrs/year
		Piezometric levels			Inspections/year		hrs/year
		Pool levels (indication of r	apid drawdown)		Inspections/year		hrs/year
		Deformation/movement o	f dike/embankment		Inspections/year		hrs/year
		Compaction testing			Inspections/year		hrs/year
		Spillway/weir/outflow stru	ctural integrity		Inspections/year		hrs/year
		Other (specify):			Inspections/year		hrs/year
		Other (specify):			Inspections/year		hrs/year

Plant ID: Insert Plant ID
Plant Name: Insert Plant Name

Landfill ID: Insert Landfill ID

Part: F

Section Title: 3.1 Landfill Management Practices

in the highlighted yellow areas.

Instructions: Complete Section 3.1 for each active/inactive/open and retired/closed <code>landfill</code>, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of <code>process wastewater</code>, <code>residues</code>, or by-products (or <code>sludges</code> or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, <code>fly ash</code>, <code>bottom ash</code>, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material. Enter the landfill ID in the space provided above (use landfill IDs assigned in Table A-6). Please provide all free response answers

Note: This includes landfills located on non-adjoining property that are under the operational control of the plant. This also includes landfills, within 20 miles, owned/operated by the plant's ultimate parent firm, for the purpose of storing/disposing of process wastewaters, residues or by-products, from the plant.

Make a copy of Sections 3.1 for each active/inactive/open and retired/closed landfill, including those located on non-adjoining property, using the "Copy Section 3.1" button below.

Copy Section 3.1

CBI? ☐ Yes	F3-1.	3-1. List the date the landfill was built, and the landfill's surface area and approved/licensed volume cap and height when it was originally built.			
		Date built			
		Surface area, acres			
		Volume capacity, cubic feet			
		Approved/licensed height, feet			
CBI?	F3-2.	List the landfill's current surface area, and volume, and height above the original elevation of the stored materials.			
		Surface area, acres			
		Volume of stored materials, cubic feet			
		Height above original elevation, feet			
CBI?	F3-3.	Is the landfill closed? If yes, provide the date it was closed. If not, list the year of the landfill's expected end of life (i.e., closure), and the expected surface area, and volume and height of stored materials at its expected end of life.			
		○ Yes. Date closed:			
		O No. Year of expected end of life (closure):			
		Surface area, acres			
		Volume of stored materials, cubic feet			
		Height above original elevation, feet			

CBI?	F3-4. Ha	F3-4. Has the landfill been expanded since the date it was built?				
	O Y	es	(Continue)			
	ON	0	(Skip to Question F3-8)			
CBI?	F3-5. lde	entify the type of exp	ansion.			
	OL	ateral expansion				
	\bigcirc v	ertical expansion				
	Ов	oth lateral and vertical expans	sion			
CBI? Yes	(รเ	•	n(s) to the landfill, since January 1, 2000, including starting and ending dimensions of stored materials, height). Additionally, provide the date(s) of expansion			
CBI?			associated for any expansion(s), since January 1, 2000. Include the costs achate collection system, if included as part of the landfill, in the costs provided.			
			ould include purchased equipment, installation, buildings, site preparation, sts, construction expenses, and any other costs available.			
		\$	Total cost of expansion			

CBI?	F3-8. Does the landfill have a <i>liner</i> ?		
Yes	○ Yes	(Complete Table F-1)	
	\bigcirc No	(Skip to Question F3-9)	

Table F-1. Landfill Liner

Type of Liner	· (Mark all that apply)	Liner Layer Number (number from inner to outer layer)	Thickness of Liner Layer (cm)	Permeability of Liner Layer (cm/sec)
Compacted clay				
Geosynthetic clay				
High density polyethyle	ene (HDPE)			
Other (specify)				
Other (specify)				
Other (specify)				

CBI?	F3-9.	Does the landfill ha	ive a cap/cover?			
		○ Yes	(Complete Table F-2)			
		○ No	(Skip to Question F2-10)			
			Table F	-2. Landfill Cap/C	over	
		Type of Cap/Co	ver (Mark all that apply)	Cap/Cover Layer Number (number from inner to outer layer)	Thickness of Cap/Cover Layer (cm)	Permeability of Cap/Cover Layer (cm/sec)
		Compacted clay				
		Geosynthetic clay				
		High density polyethyle	ene (HDPE)			
		Vegetative cover				
		Other (specify)				
		Other (specify)				
		Other (specify)				
CBI?	F3-10.	Has the plant built a	any structures on top of the	e closed landfill?		
		○ Yes	(Continue)			
		○ No	(Skip to Que	stion F3-11)		
		O NA. The landfill is not clo	sed. (Skip to Que	stion F3-11)		
		Provide a description	on of the structure(s) and a	any challenges that	the plant faced build	ing on top of the

Leachate Collection System

CBI?	F3-11.	Does the landfill have a system to coreleases)?	lect leachate (including leak	s, seepage, toe drains, or simil	ar
		 Yes ☐ Leachate collection system ☐ Leak detection system ☐ Other collection system (specify): ☐ No 	o to Question F3-16)		
CBI?	F3-12.	Provide the volume of <i>leachate</i> collegeneration (days). Also provide a de	νο. σ. ,		vastewater
		gpd AND gpy Description of estimation method:	Overc	days	
		Description of estimation method.			
CBI?		Does the plant collect stormwater, rail f yes, identify the stormwater, rainfall wastewater is not one of the responsithe type of process wastewater in the	, or process wastewaters and options provided, select "O	d their flow rates. If the process other" in the drop-down box and	S
		Uncontaminated stormwater			a al
					gpd
		Rainfall			gpd
		Process Wastewaters 2	▼		_gpd
			, explain:		
		○ No			

CBI?	F3-14. Indicate all intermediate and final destination(s) of the leachate. If the plant <i>recycles</i> the leachate, indicate the plant process to which this waste is recycled. [Check all boxes that apply.]
	Transferred to pond(s)/impoundment(s). Provide the IDs of the pond/impoundment unit(s) previously defined in Table A-4:
	Transferred to on-site treatment system, including those located on non-adjoining property. Is this wastewater treatment system previously defined in Table D-2?
	Yes (specify the wastewater treatment system ID from Table D-2):
	O No (Section 4 of Part F must be filled out for this treatment system)
	Transferred back to storage tank
	☐ Indirect discharge to a publicly or privately owned treatment works
	Immediately recycled back to plant process. Please describe how the leachate is reused:
	Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):
	Other, explain:
CBI?	F3-15. If the leachate is sent to a pond or storage tank, are chemicals used to treat the leachate (e.g., lime for pH control)? If yes, indicate which chemicals are used. [Check all boxes that apply].
	○ Yes
	Lime
	Sodium Hydroxide
	Sulfuric Acid
	Other, explain:
	○ No
	○ NA

Stormwater Runoff

CBI?	F3-16	Does the plant combine the conveyed <i>stormwater runoff</i> that has contacted the <u>uncapped</u> portion of the landfill with leachate?
		○ Yes
		○ No
CBI?	F3-17	Indicate all intermediate and final destination(s) of the conveyed stormwater runoff that has contacted the <u>uncapped</u> portion of the landfill. If the plant <i>recycles</i> the stormwater runoff, indicate the plant process to which this waste is recycled. [Check all boxes that apply.]
		Transferred to pond/impoundment unit(s). Provide the ID(s) of the pond/impoundment unit(s) previously defined in Table A-4:
		Transferred to on-site treatment system, including those located on non-adjoining property. Indicate the type of treatment system below. Provide the ID of the wastewater treatment system previously defined in Table D-2, otherwise enter NA:
		○ Chemical precipitation ○ Constructed wetlands
		O Biological reactor - aerobic Other (specify):
		○ Biological reactor - anoxic\anaerobic
		Transferred to storage tank
		Indirect discharge to a publicly or privately owned treatment works
		Immediately recycled back to plant process. Please describe how the leachate is reused:
		Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):
		Other, explain:

CBI?	F3-18.	Does the plant combine the conveyed <i>stormwater runoff</i> that has contacted the <u>capped</u> portion of the landfill with leachate?	
		○ Yes	
		○ No	
CBI?	F3-19.	Indicate all intermediate and final destination(s) of the conveyed stormwater runoff that has contacted the capped portion of the landfill. If the plant <i>recycles</i> the stormwater runoff, indicate the plant process to which this waste is recycled. [Check all boxes that apply.]	ıe
		Transferred to pond/impoundment unit(s). Provide the ID(s) of the pond/impoundment unit(s) previously defined in Table A-4:	
		Transferred to on-site treatment system, including those located on non-adjoining property. Indicate the type of treatment system below. Provide the ID of the wastewater treatment system previously defined in Table D-2, otherwise enter NA:	
		○ Chemical precipitation ○ Constructed wetlands	
		Other (specify):	
		○ Biological reactor - anoxic\anaerobic	
		Transferred to storage tank	
		Indirect discharge to a publicly or privately owned treatment works	
		Immediately recycled back to plant process. Please describe how the leachate is reused:	
		Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):	
		Other, explain:	

Plant ID: Insert Plant ID
Plant Name: Insert Plant Name
Landfill ID: Insert System ID

Part: F

Section Title: 3.2. Landfill Costs

Instructions: Complete Section 3.2 for each active/inactive/open and retired/closed landfills that began operating at the plant on or after January 1, 2000. This includes landfills located on non-adjoining property, used for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material. Enter the landfill ID in the space provided above (use landfill IDs assigned in Table A-6). Please provide all free response answers in the highlighted yellow areas.

Note: This includes landfills located on non-adjoining property that are under the operational control of the plant. This also includes landfills, within 20 miles, owned/operated by the plant's ultimate parent firm, for the purpose of storing/disposing of process wastewaters, residues or by-products, from the plant.

Make a copy of Sections 3.2 for each active/inactive/open and retired/closed landfill, including those located on non-adjoining property, using the "Copy Section 3.2" button below.

CBI? ☐ Yes

F3-20. Provide annual O&M cost data in Table F-3 for each landfill identified in Table A-6 that was operated in 2009. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page.

Note: Do NOT include O&M costs for leachate treatment systems, as the information will be collected in Section 4.5.

Table F-3. O&M Cost for Landfills for 2009

O&M Cost Category	2009 Annual Cost	Rate	Staffing/ Consumption
Operating labor	\$	\$ per hour (average rate of labor)	No. of workers hpd dpy
Maintenance labor	\$	\$ per hour (average rate of labor)	No. of workers hpd dpy
Maintenance materials	\$		
Chemicals	\$		
Plants/organic matter	\$		
Energy - Power for pumping	\$	\$per kWh	kWh/hr
Energy - Power for operations other than pumping	\$	\$per kWh	kWh/hr

Steam	\$ \$per pc	ound	pounds/hr
Hazardous Sludge Disposal - Dredging	\$ \$ per	○ Gal ○ Ton	
Hazardous Sludge Disposal - Landfilling	\$ \$ per	○ Gal ○ Ton	
Nonhazardous Sludge Disposal - Dredging	\$ \$ per	○ Gal ○ Ton	
Nonhazardous Sludge Disposal - Landfilling	\$ \$ per	○ Gal ○ Ton	
Other:	\$		-
Other:	\$		
Total O&M Cost (2009)	\$		

CBI? ☐ Yes

F3-21. Provide capital cost data in Table F-4 for all landfills identified in Table A-6, including planned leachate treatment systems. Provide best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

Note: If no records are available on this leachate treatment system, provide an explanation in the Comments page.

Note: Do NOT include capital costs for leachate treatment systems, as the information will be collected in Section 4.5.

Table F-4. Capital Cost for Landfills

Table F-4. Capital Cost for Landfills			
Project	Cost	Year on which Cost is Based	
Direct Costs			
<u>Purchased equipment</u> (includes all equipment for the installation or the upgrade: mechanical equipment; piping; instrumentation; electrical equipment; plants/organic matter for constructed wetland(s); spare parts; freight charges; taxes; insurance; and duties)	\$		
Purchased equipment installation (includes installation of all			
equipment; piping; instrumentation/calibration; electrical equipment; mechanical equipment; structural supports, insulation, and paint)	\$		
Buildings (buildings constructed to house operator rooms, or other			
operations associated with the system; also includes plumbing,			
heating, ventilation, dust collection, air conditioning, lighting,	\$		
telephones, intercoms, painting, sprinklers, fire alarms)	Φ		
Site preparation (includes site clearing, all demolition, grading,			
roads, walking areas, fences)	\$		
3,	Ψ		
<u>Land</u> (includes property costs and survey fees)	\$		
Total Direct Costs	\$		
Indirect Costs			
Engineering Costs (includes process design and general engineering, cost engineering, consulting fees, supervision, inspection for each category below:			
a. Engineering Contract Firm Costs	\$		
b. Owner's Overhead Engineering Costs	\$		
Hired outside engineering firm to oversee design and/or installation of the treatment system.			
Construction expenses (includes temporary construction offices, roads, communications, fencing; construction tools and equipment; permits, taxes, insurance)	\$		
Other Contractor's Fees	\$		
Contingency actually expended (to compensate for unpredictable			
events such as storms, floods, strikes, price changes, errors in	Φ.		
estimates, design changes, etc.)	\$		
Total Indirect Costs	\$		
	*	1	
Total Capital Cost	\$		

F-18

Plant ID: Insert Plant ID
Plant Name: Insert Plant Name

Part: F

Section Title: 4.1. Leachate Treatment System Design

Instructions: Complete Section 4.1 (Question F4-1 and F4-2) for all leachate treatment systems (as specified in Question F2-7 and F3-14) which the plant operates or plans to operate or construct/install by December 31, 2020. Note that wastewater treatment systems previously defined in Table D-2 that receive pond/impoundment or landfill leachate should NOT be included in this table and you do not need to provide information for those systems in this section. Refer to your responses to Questions F2-7 and F3-14 to identify the systems that need to be included in this table. Please provide all free response answers in the highlighted yellow areas.

CBI? ☐Yes F4-1. In Table F-5, list all leachate treatment systems (as specified in Question F2-7 and F3-14), not including wastewater treatment systems previously defined in Table D-2, which the plant operates or plans to operate. For each leachate treatment system, EPA assigned a number (e.g., LTS-1, LTS-2) in Table F-5, which will be used throughout the remainder of the survey. In the "Plant Designation" column, provide the plant's name for each leachate treatment system. As an example, if a plant operates a chemical precipitation leachate treatment system that discharges to an ash pond/impoundment system, the leachate treatment system should be identified in Table F-5 as LTS-1 and the ash pond/impoundment system should have been previously identified in Table D-1. For each planned leachate treatment system, provide an estimate of the expected average annual flow rate of the effluent from the treatment system.

Table F-5. Plant Leachate Treatment Systems

LTS System ID	Plant Designation	Treatment System Footprint (ft²) Operating Leachate	Year Initially Brought On Line	Number of Leachate Collection Systems Contributing to the System	Distance from Leachate Collection System* (ft)	Approximate Distance to Final Outfall (ft)
		Operating Loueriate	Troument Cycle			
LTS-1						Outfall number:
LTS-2						Outfall number:
LTS-3						Outfall number:
LTS-4						Outfall number:
LTS-5						Outfall number:
LTS-6						Outfall number:
		Planned Leachate T	reatment Syste	ms		
LTS-A						Outfall number:
LTS-B						Outfall number:
LTS-C						Outfall number:

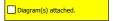
^{*} If there are multiple leachate collection systems transferring leachate to the treatment system, provide the average distance for all leachate collection systems.

F-19 Approved: May XX, 2010

CBI? ☐Yes F4-2. Attach a block diagram that shows the leachate treatment operations, the process wastewaters that currently enter or are planned to enter the leachate treatment system, and the ultimate destinations of the leachate treatment system effluent(s). Specific instructions for the diagram are provided in the checklist below. The diagram should have a level of detail similar to EPA's Example EPA_F-1 shown below.

NOTE: You may use an existing diagram, such as a water balance diagram included in the plant's NPDES Form 2C, and mark the additional required information on the diagram by hand.

Provide as many diagrams as necessary to convey the information requested in the checklist below. Number each block diagram in the upper right corner; the first block diagram should be numbered F-1, the second F-2, etc. Include the plant name, plant ID, and leachate treatment system ID in the upper right hand corner of the diagram.



Block Diagram Checklist

Mark the boxes below to verify that you have completed each checklist item..

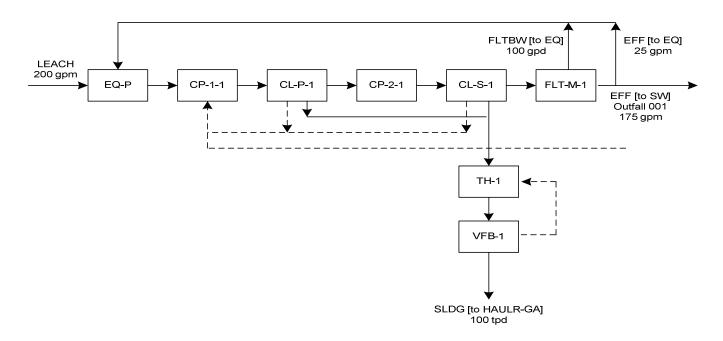
considered nonconfidential under 40 CFR Part 2, Subpart B.

 s about to 16.11, that you have beinploted each ellectric.
Include the block diagram number, plant name, plant ID, and leachate treatment system ID on the diagram.
Include each leachate treatment unit operation. Show all influent and effluent streams from the units and label all influent and effluent streams from the leachate treatment system using the codes on the "Code Tables" tab provided at the end of this workbook. Effluent streams may include process wastewater and sludges.
If a process operation does not have an EPA-assigned number, use the plant-designated name for the process operation. When sources or destinations are not shown on the diagram (i.e., the stream is entering from a location not shown on the diagram), describe the source or destination and add the block diagram number, when appropriate, where the stream's previous location can be seen. Use codes from the "Code Tables" tab provided at the end of this workbook. Note that the codes listed in the "Wastewater Treatment Unit" table on the "Code Tables" tab should be used for assigning the leachate treatment units.
Indicate where chemical addition occurs (i.e., into or between which leachate treatment units). For constructed wetland treatment cells, indicate and note on the diagram where within or near the constructed wetland treatment cell the chemical is added (e.g., within the constructed wetland treatment cell near the leachate influent point, within the constructed wetland treatment cell near the effluent, in the effluent/discharge canal). The chemicals indicated should correspond to the chemicals listed in Table F-9.
Identify the final, general destination of the <u>treated</u> leachate (e.g., <u>treated</u> leachate effluent to <i>POTW</i> or surface waters; solid wastes to on- or off-site destinations). Use codes from the "Code Tables" tab provided at the end of this workbook, when applicable.
Indicate, as appropriate, where treated leachate is reused or recycled within the plant (e.g., reuse of settling pond/impoundment water as fly ash sluice).
Include the average annual (2009) flow rates for influent and effluent streams from the leachate treatment system on the diagram (in gpm or gpd). For planned leachate treatment systems, provide the design flow rates for the system. Note that these should be the same flow rates that are entered into Table F-6 in Question F4-3. If the actual number of days of operation for 2009 is not known, the total annual flow may be divided by 365 days and a comment added to the Comments page. If the leachate stream is intermittent, provide amount and frequency; for example "100 gal, twice/day, 100 dpy" or "1000 gpm, 4 hpd, 365 dpy".
Include NPDES permit outfall numbers, if applicable.
If you believe that the diagram should be treated as confidential, stamp it "Confidential" or write "Confidential" or "CBI" across the top. If any diagram is not marked "Confidential", it will be

Review:

If any of the statements above were not checked, revise the block diagram(s) and ensure all statements have been checked.

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Example EPA_F-1. Block Diagram for Leachate Treatment System

Plant Name: Insert Plant Name

Leachate Treatment System ID: Insert System ID

Part: F

Section Title: 4.2. Leachate Treatment System Flows

Instructions: Complete Section 4.2 (Question F4-3) for each leachate treatment system identified in Table F-5, including planned systems, systems under construction/installation, or planned to be constructed/installed by December 31, 2020. Enter the leachate treatment system ID in the yellow highlighted space provided above (use the

leachate treatment system ID assigned in Table F-5).

Make a copy of Section 4.2 for each leachate treatment system identified in Table F-5 using the "Copy Section 4.2" button below.

Copy Section 4.2

CBI?

Yes

F4-3. Complete Table F-6 for each leachate treatment system identified in Table F-5. Identify the process wastewaters generated from pond/impoundment(s) and/or landfill(s), previously defined in Table A-4 and Table A-6, that are <u>treated</u> by the leachate treatment system. Please provide the flow rates of the process wastewater into the leachate treatment system. For planned leachate treatment systems, provide the design flow rates for the system.

Table F-6. Leachate Treatment System Flows in 2009

- w	Pond/Impoundment Unit or Landfill ID (Identified in Table A- 4 or A-6)	Influent to the Treatment System			
Process Wastewater			Average Anr	ual (2009) Flow	Rate
Process Wastewaters 1			gpm	hpd	dpy
Other:		OR	01	gpd	dpy
Process Wastewaters 1			gpm	hpd	dpy
Other:		OR	0.	gpd	dpy
Process Wastewaters 1			gpm	hpd	dpy
Other:		OR	5.	gpd	dpy
Process Wastewaters 1			gpm	hpd	dpy
Other:		OR		gpd	dpy
Process Wastewaters 1			gpm	hpd	dpy
Other:		OR		gpd	dpy
Process Wastewaters 1			gpm	hpd	dpy
Other:		OR		gpd	dpy
Process Wastewaters 1			gpm	hpd	dpy
Other:		OR		gpd	dpy
Process Wastewaters 1			gpm	hpd	dpy
Other:		OR		gpd	dpy
Process Wastewaters 1			gpm	hpd	dpy
Other:		OR		gpd	dpy

Plant Name: Insert Plant Name

Leachate Treatment System ID: Insert System ID

Part: F

Section Title: 4.3. Leachate Treatment System Units

Instructions: Complete Section 4.3 (Questions F4-4 through F4-7) for each leachate treatment system identified in Table F-5, including systems that are planned, under construction/installation, or planned to be constructed/installed by December 31, 2020. Enter the leachate treatment system ID in the yellow highlighted space provided above (use leachate treatment system ID assigned in Table F-5).

Make a copy of Section 4.3 for each leachate treatment system identified in Table F-5 using the "Copy Section 4.3" button below.

NOTE: If the leachate treatment system includes a pond/impoundment unit, include the pond/impoundment unit in Table F-7.

Copy Section 4.3

F4-4. In Table F-7, list all leachate treatment units comprising the leachate treatment system including units that are operating, under construction/installation, or planned to be constructed/installed by December 31, 2020. For each leachate treatment unit, assign an ID using the leachate treatment unit ID options presented in the drop-down box; however, if a pond/impoundment unit is included as part of the leachate treatment system, enter the pond/impoundment unit ID assigned in Table A-4 in the space labeled "Pond ID". The drop-down menu accounts for the possibility of multiple leachate treatment system units; they are numbered sequentially. Note that these terms originated from the code tables on the "Code Tables" tab, provided at the end of this workbook. For example, if the leachate treatment system includes two clarifiers, select Clarification, Primary-1 for the first clarifier and Clarification, Secondary-1 for the second. In the "Plant Designation" column, provide the plant's name for each leachate treatment unit. In the "Date Added to WWT System" column, either enter the date the unit was/will be installed if the unit is a retrofit, or enter "original" if the unit was part of the original wastewater treatment system installation.

Note: A constructed wetland cell is considered one leachate treatment unit.

Table F-7. Leachate Treatment Units

Leachate Treatment Unit ID	Plant Designation
Wastewater Treatment Units ▼	
Other:	
Pond ID:	
Wastewater Treatment Units	
Other:	
Pond ID:	
Wastewater Treatment Units	
Other:	
Pond ID:	
Wastewater Treatment Units ▼	
Other:	
Pond ID:	
Wastewater Treatment Units	
Other:	
Pond ID:	
Wastewater Treatment Units	
Other:	
Pond ID:	
Wastewater Treatment Units	
Other:	
Pond ID:	
Wastewater Treatment Units	
Other:	
Pond ID:	
Wastewater Treatment Units ▼	
Other:	
Pond ID:	
Wastewater Treatment Units	
Other:	
Pond ID:	
Wastewater Treatment Units ▼	
Other:	
Pond ID:	
Wastewater Treatment Units	
Other:	
Pond ID:	



F4-5. In Table F-8, list all improvements to the leachate treatment system planned up to December 31, 2020. For each planned improvement to the leachate treatment system, provide the appropriate Leachate Treatment Unit ID (if applicable), using the Code Tables. However, if the improvement relates directly to a pond/impoundment, use the pond/impoundment ID assigned in Table A-4. Provide a description of the improvement, the expected date of the improvement, and the total capital cost related to the improvement.

Note: Total capital costs should include purchased equipment, installation, buildings, site preparation, land, engineering costs, construction expenses, and any other costs available.

Table F-8. Planned Improvements to the Leachate Treatment System

Leachate Treatment Unit ID	Description of Improvement	Expected Date of Improvement (day/month/year)	Total Capital Cost
Wastewater Treatment Units			
Other:			\$
Pond ID:			
Wastewater Treatment Units			
Other:			\$
Pond ID:			
Wastewater Treatment Units			
Other:			\$
Pond ID:			
Wastewater Treatment Units			
Other:			\$
Pond ID:			
Wastewater Treatment Units			
Other:			\$
Pond ID:			

CBI? ☐ Yes	F4-6		y of the above planned improvements to the leachate treatment system, or the planned leachate treatment system, planned in preparation tial limit changes in the future?
		○ Yes	(Provide further information)
		○ No	(Skip to Question F4-7)
		Please id	lentify which pollutants and/or limits, in particular, the improvement or system will target.
CBI?	F4-7	addition,	he typical flow rate for the leachate treatment system, the maximum flow rate for 2009, and the annual average flow rate for 2009. In provide the duration and frequency of the effluent transfers from the leachate treatment system in 2009. If the leachate treatment system d, only provide the design flow rate and enter "N/A" in all other fields.
			Typical flow rate in 2009, gpm
			Maximum daily flow rate in 2009, gpd
			Average annual flow rate in 2009, gpy
			Duration of effluent transfers from treatment system in 2009, hpd
			Frequency of effluent transfers from treatment system in 2009, dpy

Part: F

☐ Titanium
☐ Other (specify):

Plant ID: Insert Plant ID
Plant Name: Insert Plant Name
Leachate Treatment System ID: Insert System ID
Leachate Treatment Unit ID: Insert Unit ID

	Section Title:	4.4 Leachate Treatment Unit Information
	Instructions:	Complete Section 4.4 (Questions F4-8 through F4-15) for each leachate treatment unit identified in Table F-7, including all leachate treatment units that are operating, under construction/installation, or planned to be constructed/installed by December 31, 2020. Do NOT complete Questions F4-8 through F4-15 for <i>pond/impoundment</i> units that are part of the leachate treatment system. Enter the leachate treatment system ID and leachate treatment unit ID in the highlighted yellow spaces provided above (use leachate treatment system IDs assigned in Table F-5 and leachate treatment unit IDs assigned in Table F-7). Please provide all free response answers in the highlighted yellow areas. Make a copy of Section 4.4 for each leachate treatment unit identified in Table F-7 using the "Copy Section 4.4" button below.
L		Copy Section 4.4
CBI?	F4-8.	Provide the volume (ft ³) of the leachate treatment unit. In the case of a wetland cell, provide the water depth (ft).
		ORft
CBI?	F4-9.	Provide the footprint/surface area (ft²) of the leachate treatment system unit. ft²
CBI?	F4-10.	Provide the residence time (hours) of <i>leachate</i> within the leachate treatment unit. hours
CBI?	F4-11.	Indicate the type of materials of construction of the leachate treatment unit. [Check all boxes that apply.]
		Stainless steel (Provide further detail)
		316L stainless steel
		317LM stainless steel
		317LMN stainless steel
		2205 stainless steel
		255 stainless steel
		625 stainless steel
		Other alloy:
		☐ Carbon steel ☐ Carbon steel, lined with ☐ Fiberglass

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CBI?	1-12. Indicate the <i>pollutants</i> targeted for removal by this leachate treatment unit using techniques other than settling (e.g., adding chemicals to remove certain metals). [Check all boxes that apply.]
	Metals (specify):
	☐ Mercury
	Chlorides
	Sulfates
	□ TDS
	□TSS
	Other:
Yes	mg/L). Pollutant:
	Limitation: Units ▼
	Pollutant:
	Limitation: Units ▼
	Pollutant:
	Limitation: Units ▼

CBI? □ Yes	F4-14. Did the plant add chemicals to this leachate treatment unit in 2009
	○ Yes (Complete Table F-9)

○ No (Skip to Question F4-15)

O N/A (Leachate treatment unit is planned to be constructed. Provide information in Table F-8 to the extent possible based on plans.)

Note that "Average Dose Concentration" refers to the average concentration of the chemical within the wastewater treatment unit just after it is added to the unit.

Table F-9. Chemicals Used in Leachate Treatment Unit Operations

Chemical Type	Trade Name	Manufacturer	Purpose	Location of Chemical Addition	Average Dose Concentration (g/L)	Average Addition Rate (gpd or lb/day)		Frequency of Addition (dpy)	
							O gpd	O Solid O Liquid	
							O gpd	O Solid O Liquid	
							O gpd	O Solid	
							O gpd	O Solid O Liquid	
							O gpd	O Solid O Liquid	

CBI?

☐ Yes

F4-15. Does the leachate treatment unit contain any plant species? [Check the box below.]

○ Yes (Complete Table F-10)

O_{No} (Skip to Section 4.5)

O N/A (Leachate treatment unit is planned to be constructed. Provide information in Table F-8 to the extent possible based on plans.)

Table F-10. Plant Species Used in Leachate Treatment Unit Operations

Plant Species	Plant Name	Purpose

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Plant Name: Insert Plant Name
Leachate Treatment System ID: Insert System ID

Part: F

Section Title: 4.5. Leachate Treatment System Costs

Instructions: Complete Sections 4.5 and 4.6 (Question F4-16 and F4-18) for each leachate treatment system identified in Table F-5 that began operating at the plant on or after January 1, 2000. Enter the leachate treatment system ID in the highlighted yellow space provided above (use leachate treatment system IDs assigned in Table F-5).

Make a copy of Sections 4.5 and 4.6 for each leachate treatment system identified in Table F-5 using the "Copy Section 4.5 and 4.6" button below. Please note that you will create two new tabs for this section. You may delete unneeded tabs, if accidently created.

Copy Section 4.5 and 4.6

CBI?

☐ Yes

F4-16. Provide annual O&M cost data in Table F-11 for each leachate treatment system identified in Table F-5 that was operated in 2009. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page.

Table F-11. O&M Cost for the Leachate Treatment System for 2009

O&M Cost Category	2009 Annual Cost	Rate	Staffing/ Consumption
Operating labor	\$	\$ per hour (average rate of labor)	No. of workers hpd dpy
Maintenance labor	\$	\$ per hour (average rate of labor)	No. of workers hpd dpy
Maintenance materials	\$		
Chemicals	\$		
Plants/organic matter	\$		
Energy - Power for pumping	\$	\$per kWh	kWh/hr
Energy - Power for operations other than pumping	\$	\$per kWh	kWh/hr
Steam	\$	\$ per pound	pounds/hr

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Hazardous Sludge Disposal - Dredging	\$ \$pe	er Gal	
Hazardous Sludge Disposal - Landfilling	\$ \$pe	O Gal	
Nonhazardous Sludge Disposal - Dredging	\$ \$pe	O Gal	
Nonhazardous Sludge Disposal - Landfilling	\$ \$ pe	er Gal	
Other:	\$		
Other:	\$		
Total O&M Cost (2009)	\$		

CBI?

☐ Yes

F4-17. Provide capital cost data in Table F-12 for all leachate treatment systems identified in Table F-5, including planned leachate treatment systems. Provide best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

NOTE: If no records are available on this leachate treatment system, provide an explanation in the Comments page.

Table F-12. Capital Cost for the Leachate Treatment System

Project	Cost	Year on which Cost is Based
Direct Costs		Daseu
Purchased equipment (includes all equipment for the installation or the upgrade: mechanical equipment; piping; instrumentation; electrical equipment; plants/organic matter for constructed wetland(s); spare parts; freight charges; taxes; insurance; and duties)	\$	
Purchased equipment installation (includes installation of all equipment; piping; instrumentation/calibration; electrical equipment; mechanical equipment; structural supports, insulation, and paint)	\$	
Buildings (buildings constructed to house operator rooms, or other operations associated with the system; also includes plumbing, heating, ventilation, dust collection, air conditioning, lighting, telephones, intercoms, painting, sprinklers, fire alarms)	\$	
Site preparation (includes site clearing, all demolition, grading, roads, walking areas, fences)	\$	
Land (includes property costs and survey fees)	\$	
Total Direct Costs	\$	
Indirect Costs		
Engineering Costs (includes process design and general engineering, cost engineering, consulting fees, supervision, inspection for each category below:		
a. Engineering Contract Firm Costs b. Owner's Overhead Engineering Costs	\$.	
Hired outside engineering firm to oversee design and/or installation of the treatment system.		
Construction expenses (includes temporary construction offices, roads, communications, fencing; construction tools and equipment; permits, taxes, insurance)	\$	
Other Contractor's Fees	\$	
Contingency actually expended (to compensate for unpredictable events such as storms, floods, strikes, price changes, errors in estimates, design changes, etc.)	\$	
Total Indirect Costs	\$	
Total Capital Cost	\$	

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Plant Name: Insert Plant Name

Leachate Treatment System ID: Insert System ID

Part: F

Section Title: 4.6. Leachate Treatment System Equipment

Instructions: Complete Section 4.6 (Question F4-18) for all ancillary pieces of equipment included in the leachate treatment system that contribute <u>significantly</u> to the capital costs provided in Table F-12.

Note: This tab will copy with every copy made for the previous tab (Part F Section 4.5) as the information is directly related.

CBI? ☐ Yes

F4-18. In Table F-13, list the ancillary pieces of equipment included in the leachate treatment system that contribute significantly to the capital costs provided in Table F-12. Enter the description of the equipment and the total number of pieces of that equipment included in the system. Refer to the example shown below.

Examples of ancillary equipment:

Aerator Agitator

Chemical feed system (specify chemicals) Pump, sludge (specify purpose/location)

Pump, process wastewater (specify purpose/location)

Table F-13. Ancillary Equipment of the Leachate Treatment System

Ancillary Equipment (if applicable)	Number of Ancillary Equipment Pieces in the System
Pump, sludge (serving underflow from clarifiers)	2

Plant Name: Insert Plant ID

Plant ID: Insert Plant Name

Pond/Impoundment ID or Landfill ID: Insert ID

Part: F

Section Title: 5. Groundwater Monitoring Practices

Instructions: Make copies of Section 5 for each active/inactive/open and retired/closed *pond/impoundment* and *landfill*, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of *residues* or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, *fly ash*, *bottom ash*, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material. Enter the pond/impoundment or landfill ID in the space provided above (use pond/impoundment and landfill IDs assigned in Table A-4 and Table A-6). Please provide all free response answers in the highlighted yellow areas.

Make a copy of Section 5 for each active/inactive/open and retired/closed pond/impoundment and landfill, including those located on non-adjoining property, using the "Copy Section 5" button below.

Copy Section 5

CBI?	F5-1. Does the p	lant perform groundwater monitoring of the pond/impoundment or landfill?
Yes	○ No	(Skip to next Questionnaire Part)
	○ Yes	(Continue)
		Year of last monitoring event
		Average frequency of monitoring, dpy
		Number of times monitored in the last five year

CBI?	F5-2.	Has the plant measured <i>pollutant</i> concentrations from ash and FGD-related constituents (refer to list of analytes in Question G3-1) in ground water that exceed a primary or secondary MCL and/or state-issued standard/criteria?		
		○ Yes	(Continue)	
		○ No	(Skip to Question F5-4)	
CBI?	F5-3.	Identify the standard/cri	pollutants that exceeded a primary or secondary MCL and/or state-issued teria.	
0.010				
CBI?	F5-4. Has the plant measured pollutant concentrations from ash and FGD-related constituents (refer to list of analytes in Question G3-1) in ground water that do not exceed a primary or secondary MCL and/or state-issued standard/criteria, but do exceed <i>background concentrations</i> ?			
		○ Yes	(Continue)	
		○ No	(Skip to Question F5-6)	
CBI?	F5-5.	•	pollutants that did not exceed a primary or secondary MCL and/or state-issued teria, but did exceed background concentrations.	

CBI?

F5-6. Provide an overhead diagram of the pond/impoundment or landfill. Identify the location of the monitoring wells of the pond/impoundment or landfill and assign each well a number. In Table F-14, provide the average water table depth, averaged over the last year, at each monitoring well location and the distance to the nearest surface water.

Diagram attached.

Table F-14. Monitoring Well Information

Monitoring Well ID Number	Average Water Table Depth at Well (ft)	Distance to Nearest Surface Water (miles)
Example: Well-1	26 feet	0.25 miles
•		

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1	

Plant Name: Insert Plant ID
Plant ID: Insert Plant Name

Part: F

Section Title: Part F Comments

Instructions: Cross reference your comments by question number and indicate the confidential status of your comment by checking the box

next to "Yes" under "CBI?" (Confidential Business Information).

	Question Number	Comment
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		

CBI?	
Yes	
CBI?	
Yes	

Process Wastewaters		
For Use in Tables and Questions throughout Parts A, B, C, D, and F.		
Air heater cleaning water	AHCW	
Ash pile runoff	APR	
Boiler blowdown	BB	
Boiler fireside cleaning water	BFCW	
Boiler tube cleaning water	BTCW	
Bottom ash sluice	BAS	
Carbon capture wastewater	CCAPW	
Coal pile runoff	CPR	
Combined ash sluice	CAS	
Combustion turbine cleaning (combustion gas portion of turbine) water	COMBCW	
Combustion turbine cleaning (compressor portion of the turbine) water	COMPRCW	
Combustion turbine evaporative coolers blowdown	TECB	
Cooling tower blowdown	CTB	
FGD scrubber purge	SCRBP	
FGD slurry blowdown	FGDB	
Filter Backwash	FLTBW	
Floor drain wastewater	FDW	
Flue gas mercury control system wastewater	FGMCW	
Fly ash sluice	FAS	
General runoff	GR	
Gypsum pile runoff	GPR	
Gypsum wash water	GYPWW	
Ion exchange wastewater	IXW	
Landfill runoff - capped landfill	LRC	
Landfill runoff - uncapped landfill	LRUC	
Leachate	LEACH	
Limestone pile runoff	LPR	
Mill reject sluice	MRS	

Treated Wastewaters		
For Use as Effluents from Pond/Impoundment Systems		
and/or Wastewater Treatment Systems in Part D, Table D-4.		
Effluent - 1	EFF-1	
Effluent - 2	EFF-2	
Effluent - 3	EFF-3	
Effluent - 4	EFF-4	
Effluent - 5	EFF-5	
Effluent - 6	EFF-6	
Filter backwash	FltBW	
Sludge	SLDG	
For Use as Influents to Pond/Impo		
Wastewater Treatment Systems in		
Recycled Waters Througho		
POND-1 Effluent	POND-1-EFF	
POND-2 Effluent	POND-2-EFF	
POND-3 Effluent	POND-3-EFF	
POND-4 Effluent	POND-4-EFF	
POND-5 Effluent	POND-5-EFF	
POND-6 Effluent	POND-6-EFF	
POND-7 Effluent	POND-7-EFF	
POND-8 Effluent	POND-8-EFF	
POND-9 Effluent	POND-9-EFF	
POND-10 Effluent	POND-10-EFF	
POND-A Effluent	POND-A-EFF	
POND-B Effluent	POND-B-EFF	
POND-C Effluent	POND-C-EFF	
WWT-1 Effluent	WWT-1-EFF	
WWT-2 Effluent	WWT-2-EFF	
WWT-3 Effluent	WWT-3-EFF	
WWT-4 Effluent	WWT-4-EFF	
WWT-5 Effluent	WWT-5-EFF	

Process Wastewaters		
For Use in Tables and Questions throughout Part	ts A, B, C, D, and F.	
Once -through cooling water	CW	
Reverse osmosis reject water	RORW	
SCR catalyst regeneration wastewater	SCRRW	
SCR catalyst washing wastewater	SCRWW	
Soot blowing wash water	SOOTW	
Steam turbine cleaning water	STCW	
Yard drain wastewater	YARDW	

Treated Waste	ewaters	
For Use as Influents to Pond/Impoundment Systems and/or Wastewater Treatment Systems in Part D, Table D-3, AND Recycled Waters Throughout Questionnaire.		
WWT-6 Effluent	WWT-6-EFF	
WWT-A Effluent	WWT-A-EFF	
WWT-B Effluent	WWT-B-EFF	
WWT-C Effluent	WWT-C-EFF	

Wastewater Treatment Units	
For Use in Tables and Questions Throughout Par	ts D and F.
Adsorptive media	ADSORB
Aerobic Biological Reactor	AERBIO
Anaerobic Biological Reactor	ANBIO
Aerobic/Anaerobic Biological Reactor	AER/ANBIO
Chemical Precipitation Reaction Tank 1 - 1	CP-1-1
Chemical Precipitation Reaction Tank 1 - 2	CP-1-2
Chemical Precipitation Reaction Tank 2 - 1	CP-2-1
Chemical Precipitation Reaction Tank 2 - 2	CP-2-2
Chemical Precipitation Reaction Tank 3 - 1	CP-3-1
Chemical Precipitation Reaction Tank 3 - 2	CP-3-2
Clarification, Primary - 1	CL-P-1
Clarification, Primary - 2	CL-P-2
Clarification, Secondary - 1	CL-S-1
Clarification, Secondary - 2	CL-S-2
Clarification, Tertiary - 1	CL-T-1
Clarification, Tertiary - 2	CL-T-2
Constructed wetland - Cell 1	CWL -1
Constructed wetland - Cell 2	CWL -2
Constructed wetland - Cell 3	CWL -3
Constructed wetland - Cell 4	CWL -4
Constructed wetland - Cell 5	CWL -5
Constructed wetland - Cell 6	CWL -6
Constructed wetland system	CWTS
Equalization, Primary	EQ-P
Equalization, Secondary	EQ-S
Filter, Microfiltration - 1	FLT-M-1
Filter, Microfiltration - 2	FLT-M-2

Destinations	
For Use in Tables and Questions To	hroughout Parts A, C, D,
and F.	
Burned on site	BURN
Deep-well injection	DWELL
Discharge to POTW	POTW
Discharge to PrOTW	PrOTW
Discharge to surface water	SW
Evaporation	EVAP
Hauled off site for reuse	HAULR - RF
(removal fee)	
Hauled off site for reuse (given	HAULR - GA
away)	
Hauled off site for reuse	SOLD
(marketed and sold)	
Hauled off site for disposal	HAUL
Mixed with fly ash for disposal	MFA
On-site landfill (as reported in	LANDF
Table A-6)	
POND-1	POND-1
POND-2	POND-2
POND-3	POND-3
POND-4	POND-4
POND-5	POND-5
POND-6	POND-6
POND-7	POND-7
POND-8	POND-8
POND-9	POND-9
POND-10	POND-10
POND-A	POND-A
POND-B	POND-B
POND-C	POND-C
WWT-1	WWT-1
WWT-2	WWT-2

Wastewater Treatment Units	
For Use in Tables and Questions Throughout	ut Parts D and F.
Filter, Microfiltration - 3	FLT-M-3
Filter, Microfiltration - 4	FLT-M-4
Filter, Sand/Gravity - 1	FLT-S-1
Filter, Sand/Gravity - 2	FLT-S-2
Filter, Sand/Gravity - 3	FLT-S-3
Filter, Sand/Gravity - 4	FLT-S-4
Filter, Ultrafiltration - 1	FLT-U-1
Filter, Ultrafiltration - 2	FLT-U-2
Filter, Ultrafiltration - 3	FLT-U-3
Filter, Ultrafiltration - 4	FLT-U-4
Filter press - 1	FP-1
Filter press - 2	FP-2
Holding tank	HT
Ion exchange	IX
Natural wetlands	NW
pH adjustment - 1	PH-1
pH adjustment - 2	PH-2
pH adjustment - 3	PH-3
Reverse osmosis	ROS
Pond Unit - 1	SPD-1
Pond Unit - 2	SPD-2
Pond Unit - 3	SPD-3
Pond Unit - 4	SPD-4
Pond Unit - 5	SPD-5
Pond Unit - 6	SPD-6
Pond Unit - 7	SPD-7
Pond Unit - 8	SPD-8
Pond Unit - 9	SPD-9

Destinations	
For Use in Tables and Questions To	hroughout Parts A, C, D,
and F.	
WWT-3	WWT-3
NAME A	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
WWT-4	WWT-4
WWT-5	WWT-5
WWT-6	WWT-6
WWT-A	WWT-A
WWT-B	WWT-B
WWT-C	WWT-C
Reuse as boiler water	RECYC - BW
Reuse as bottom ash sluice	RECYC - BAS
Reuse as combined ash sluice	RECYC - CAS
Reuse as FGD slurry	RECYC - FGDP
preparation water	
Reuse as FGD absorber	RECYC - FGDAB
makeup	
Reuse as fly ash sluice	RECYC - FAS
Reuse as mill reject sluice	RECYC - MRS
Reuse in cooling towers	RECYC - CW

Wastewater Treatment Units	
For Use in Tables and Question	ns Throughout Parts D and F.
Pond Unit - 10	SPD-10
Pond Unit - 11	SPD-11
Pond Unit - 12	SPD-12
Pond Unit - 13	SPD-13
Pond Unit - 14	SPD-14
Settling tank - 1	ST-1
Settling tank - 2	ST-2
Settling tank - 3	ST-3
Settling tank - 4	ST-4
Settling tank - 5	ST-5
Thickener - 1	TH-1
Thickener - 2	TH-2
Vacuum drum filter - 1	VF-1
Vacuum drum filter - 2	VF-2
Vacuum filter belt - 1	VFB-1
Vacuum filter belt - 2	VFB-2

Solids Handling		
For Use as Planned Solids Hand	For Use as Planned Solids Handling for the FGD Slurry	
Blowdown in Part B	Blowdown in Part B Table B-2.	
	OFNT 4	
Centrifuge - 1	CENT-1	
Centrifuge - 2	CENT-2	
Centrifuge - 3	CENT-3	
Centrifuge - 4	CENT-4	
Hydrocyclones - 1	HYC-1	
Hydrocyclones - 2	HYC-2	
Hydrocyclones - 3	HYC-3	
Hydrocyclones - 4	HYC-4	
Filter press - 1	FP-1	
Filter press - 2	FP-2	
Thickener - 1	TH-1	
Thickener - 2	TH-2	
Vacuum drum filter - 1	VF-1	
Vacuum drum filter - 2	VF-2	
Vacuum filter belt - 1	VFB-1	
Vacuum filter belt - 2	VFB-2	

Part F Drop Downs

Process Wastewaters 1
Process Wastewaters 1
Select
Leachate
Stormwater
Other

	Units	
Units		
Select		
μg/L		
mg/L		

ilig/L
Process Wastewaters 2
Process Wastewaters 2
Select
Air heater cleaning water
Ash pile runoff
Boiler blowdown
Boiler fireside cleaning water
Boiler tube cleaning water
Bottom ash sluice
Carbon capture wastewater
Coal pile runoff
Combined ash sluice
Combustion turbine cleaning (combustion gas portion of turbine)
water
Combustion turbine cleaning (compressor portion of the turbine)
water
Combustion turbine evaporative coolers blowdown
Contaminated stormwater
Cooling tower blowdown
FGD scrubber purge
FGD slurry blowdown
Filter Backwash
Floor drain wastewater
Flue gas mercury control system wastewater
Fly ash sluice
General runoff
Gypsum pile runoff
Gypsum wash water
Ion exchange wastewater
Landfill runoff - capped landfill
Landfill runoff - uncapped landfill
Leachate
Limestone pile runoff
Mill reject sluice

Approved: May XX, 2010

Once -through cooling water
Reverse osmosis reject water
SCR catalyst regeneration wastewater
SCR catalyst washing wastewater
Soot blowing wash water
Steam turbine cleaning water
Yard drain wastewater
Other

Treated Wastewaters
Treated Wastewaters
Select
Effluent - 1
Effluent - 2
Effluent - 3
Effluent - 4
Effluent - 5
Effluent - 6
Filter backwash
Sludge
POND-1 Effluent
POND-2 Effluent
POND-3 Effluent
POND-4 Effluent
POND-5 Effluent
POND-6 Effluent
POND-7 Effluent
POND-8 Effluent
POND-9 Effluent
POND-10 Effluent
POND-A Effluent
POND-B Effluent
POND-C Effluent
WWT-1 Effluent
WWT-2 Effluent
WWT-3 Effluent
WWT-4 Effluent
WWT-5 Effluent
WWT-6 Effluent
WWT-A Effluent
WWT-B Effluent
WWT-C Effluent
Other

Wastewater Treatment Units
Wastewater Treatment Units
Select
Adsorptive media
Aerobic Biological Reactor
Anaerobic Biological Reactor

Approved: May XX, 2010

Aerobic/Anaerobic Biological Reactor
Chemical Precipitation Reaction Tank 1 - 1
Chemical Precipitation Reaction Tank 1 - 2
Chemical Precipitation Reaction Tank 2 - 1
Chemical Precipitation Reaction Tank 2 - 2
Chemical Precipitation Reaction Tank 3 - 1
Chemical Precipitation Reaction Tank 3 - 2
Clarification, Primary - 1
Clarification, Primary - 2
Clarification, Secondary - 1
Clarification, Secondary - 2
Clarification, Tertiary - 1
Clarification, Tertiary - 2
Constructed wetland - Cell 1
Constructed wetland - Cell 2
Constructed wetland - Cell 3
Constructed wetland - Cell 4
Constructed wetland - Cell 5
Constructed wetland - Cell 6
Constructed wetland system
Equalization, Primary
Equalization, Secondary
Filter, Microfiltration - 1
Filter, Microfiltration - 2
Filter, Microfiltration - 3
Filter, Microfiltration - 4
Filter, Sand/Gravity - 1
Filter, Sand/Gravity - 1
Filter, Sand/Gravity - 3
Filter, Sand/Gravity - 4
Filter, Ultrafiltration - 1
Filter, Ultrafiltration - 2
Filter, Ultrafiltration - 3
Filter, Ultrafiltration - 4
Filter press - 1
Filter press - 2
Holding tank
lon exchange
Natural wetlands
pH adjustment - 1
pH adjustment - 2
pH adjustment - 3
Reverse osmosis
Pond Unit - 1
Pond Unit - 2
Pond Unit - 3
Pond Unit - 4
Pond Unit - 5
Pond Unit - 6
Pond Unit - 7

Pond Unit - 8
Pond Unit - 9
Pond Unit - 10
Pond Unit - 11
Pond Unit - 12
Pond Unit - 13
Pond Unit - 14
Settling tank - 1
Settling tank - 2
Settling tank - 3
Settling tank - 4
Settling tank - 5
Thickener - 1
Thickener - 2
Vacuum drum filter - 1
Vacuum drum filter - 2
Vacuum filter belt - 1
Vacuum filter belt - 2
Other

Approved: May XX, 2010