OMB Control Number: 2040-XXXX Approval Expires: 05/dd/2013



Steam Electric Questionnaire

PART F - MANAGEMENT PRACTICES FOR PONDS/IMPOUNDMENTS AND LANDFILLS

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Plant ID: Insert Plant ID Plant Name: Insert Plant Name

PART F. MANAGEMENT PRACTICES FOR PONDS/IMPOUNDMENTS AND LANDFILLS

INSTRUCTIONS

Complete Part F of the questionnaire for your plant. As you are completing the electronic form, note the following: When you enter your plant name and plant ID on the Part F TOC tab, all name and ID fields throughout Part F will automatically populate. Refer to the overall questionnaire instructions, the glossary, and the acronym list for assistance with completing Part F.

Please provide all free response answers in the highlighted yellow areas. Throughout Part F, you may need to make copies of certain sections/questions. Instructions are provided throughout Part F regarding making copies. Note that pond/impoundment unit, landfill, leachate treatment system, and leachate treatment unit names or IDs must be populated on the copied tab or section, located in the upper right corner under "Plant ID" and "Plant Name", in order to correlate the requested information.

Throughout Part F Section 4, information is requested on leachate treatment units and systems that are planned, under construction/installation, or planned to begin construction/installation by December 31, 2020. Provide design information, or best engineering estimates as necessary, for these planned systems/units. Additionally, enter "NA" in the field or checkbox if the information requested is not applicable for planned systems/units (e.g., a question that requests flow rate data for year 2009).

Use the Part F Comments tab to do the following: provide additional information as requested in certain questions within Part F; indicate atypical data (e.g., if 2009 information is not representative of normal operations); and note methods used to make best engineering estimates in the event that exact data are not available.

Yes

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: F Section Title: 1. Pond/Impoundment and Landfill Use

Instructions: Part F requests information for all active/inactive/open and retired/closed *pond/impoundment* units and *landfills*, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of *process wastewater*, *residues*, or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, *fly ash*, *bottom ash*, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material.

F1-1. Does the plant have one or more active/inactive/open or retired/closed pond/impoundment units or landfills, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas emission control residues (this includes liquid-borne material and solid material)? [Check the box below.]

Note: Answer "yes" to this question even if all the pond/impoundments and landfills are closed.

- ⊖_{Yes} (Continue)
- \bigcirc No (Skip to the next Questionnaire Part)

Yes

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Pond/Impoundment Unit ID: Insert Pond ID

Ĩ	Part: F				
	Section Title: 2. Pond/Impoundment Management Practices				
	Instructions: Complete Section 2 for each active/inactive/open and retired/closed <i>pond/impoundment</i> unit, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of <i>process wastewater</i> , <i>residues</i> , or by-products (or <i>sludges</i> or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, <i>fly ash</i> , <i>bottom ash</i> , boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material. Enter the pond/impoundment unit ID in the space provided above (use pond/impoundment unit IDs assigned in Table A-4). Please provide all free response answers in the highlighted yellow areas. Make a copy of Section 2 for each active/inactive/open and retired/closed pond/impoundment unit, including those located on non-adjoining property, using the "Copy Section 2" button below.				
_	Copy Section 2				
	Pond/Impoundment Unit Design				
CBI?	F2-1. If known, indicate the hydrologic design criteria of the pond/impoundment unit.				
	O 100-year, 24-hour storm event				
	O 1/2 Probable maximum flood				
	Other (specify):				
	○ None				

CBI?	F2-2. Has the pond/impoundment unit ever experienced an overflow or other type of release, excluding routine permitted <i>discharges</i> , since January 1,1995?
	Yes State when the overflow ecourted and decaribe the reason for the
	overflow (e.g., experienced two 100-year, 24-hour storm events within one month):
	O _{No} (Skip to Question F2-4)
CBI?	F2-3. Has a non-permitted pond/impoundment overflow or other type of release been discharged to a receiving water, since January 1, 1995? If so, identify the name of the receiving water.
	O Yes (specify name of receiving water):
	○ No
	Leachate Collection and Leak Detection Systems
CBI?	F2-4. Does the pond/impoundment unit have a system to collect <i>leachate</i> (including leaks, seepage, toe drains, or similar releases)?
	Yes Leachate collection system
	Leak detection system
	Other collection system (specify):
	O _{No} (Skip to Question F2-9)

Yes

CBI? F2-5. Provide the volume of leachate (including leaks, seepage, toe drains, or similar releases) collected in 2009 (gpd AND gpy) and the frequency of process wastewater generation (days). Also provide a description of the estimation method below.



Description of estimation method:

F2-6. Does the plant collect stormwater, rainfall, or process wastewaters in the collection system for this pond/impoundment unit? If yes, identify the stormwater, rainfall, or process wastewaters and their flow rates. If the process wastewater is not one of the response options provided, select "Other" in the drop-down box and specify the type of process wastewater in the yellow highlighted space below.

⊖ Yes		
Uncontaminated stormwater		gpy
Rainfall		дру
Process Wastewaters 2	▼	дру
If other, explain:		
○ No		

CBI?	F2-7. Indicate all intermediate and final destination(s) of the leachate. If the plant recycles the leachate, indicate the plant process to which this waste is recycled. [Check all boxes that apply.]
	Transferred back into pond/impoundment unit
	Combined with pond/impoundment unit effluent
	Transferred to other pond/impoundment units. Provide ID of the pond/impoundment unit previously defined in Table A-4:
	 Transferred to on-site treatment system, including those located on non-adjoining property. Is this wastewater treatment system previously defined in Table D-2?
	O Yes (specify the wastewater treatment system ID from Table D-2):
	\bigcirc No (section 4 of Part F must be filled out for this treatment system)
	Transferred back to storage tank
	Indirect discharge to a publicly or privately owned treatment works
	Immediately recycled back to plant process. Please describe how the leachate is reused:
	Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):
	Other, explain:
CBI?	F2-8. If the leachate is sent to a pond or storage tank, are chemicals used to treat the leachate (e.g., lime for pH control)? If yes, indicate which chemicals are used. [Check all boxes that apply].
	○ Yes □ Lime
	Sodium Hydroxide

Sulfuric Acid

Other (specify):

 \bigcirc No

 \bigcirc NA

Yes

Monitoring and Inspections

- **CBI? F2-9.** Does the plant and/or its engineering contractors regularly monitor/inspect the structural integrity of the pond/impoundment unit?
 - Yes (Continue)
 - No (Skip to Section 3)
 - **F2-10.** Indicate which of the following monitoring measures or inspections are performed on the pond/impoundment unit by the plant and/or its engineering contractors, the frequency of monitoring, and the average number of hours spent each year performing monitoring activities:

Seepage	Inspections/year	hrs/year
Piezometric levels	Inspections/year	hrs/year
Pool levels (indication of rapid drawdown)	Inspections/year	hrs/year
Deformation/movement of dike/embankment	Inspections/year	hrs/year
Compaction testing	Inspections/year	hrs/year
Spillway/weir/outflow structural integrity	Inspections/year	hrs/year
Other (specify):	Inspections/year	hrs/year
Other (specify):	Inspections/year	hrs/year

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Landfill ID: Insert Landfill ID

Section Title: 3.1 Landfill Management Practices

Part: F

Instructions: Complete Section 3.1 for each active/inactive/open and retired/closed *landfill*, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of *process wastewater*, *residues*, or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, *fly ash*, *bottom ash*, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material. Enter the landfill ID in the space provided above (use landfill IDs assigned in Table A-6). Please provide all free response answers in the highlighted yellow areas.

Note: This includes landfills located on non-adjoining property that are under the operational control of the plant. This also includes landfills, within 20 miles, owned/operated by the plant's ultimate parent firm, for the purpose of storing/disposing of process wastewaters, residues or by-products, from the plant.

Make a copy of Sections 3.1 for each active/inactive/open and retired/closed landfill, including those located on non-adjoining property, using the "Copy Section 3.1" button below.

Copy Section 3.1

CBI?

Yes

Yes

CBI? F3-1. List the date the landfill was built, and the landfill's surface area and approved/licensed volume capacity and height when it was originally built.



F3-2. List the landfill's current surface area, and volume, and height above the original elevation of the stored materials.



F3-3. Is the landfill closed? If yes, provide the date it was closed. If not, list the year of the landfill's expected end of life (i.e., closure), and the expected surface area, and volume and height of stored materials at its expected end of life.



CBI?	F3-4.	Has the landfill been e	expanded since the date it was built?
	(Yes	(Continue)
	(⊃ No	(Skip to Question F3-8)
CBI?	pansion.		
	(CLateral expansion	
	(O Vertical expansion	
	(\bigcirc Both lateral and vertical expan	Ision
CBI?	F3-6. Describe the expansion(s) to the landfill, since January 1, 2000, including starting and ending di (surface area, volume of stored materials, height). Additionally, provide the date(s) of expansion (month/yr).		
CBI?	F3-7.	Provide the total cost associated with the <i>le</i>	associated for any expansion(s), since January 1, 2000. Include the costs achate collection system, if included as part of the landfill, in the costs provided.
		Note: Total costs she land, engineering co	ould include purchased equipment, installation, buildings, site preparation, sts, construction expenses, and any other costs available.
		\$	Total cost of expansion

CBI?	F3-8. Does the landfill have a <i>liner</i> ?
Yes	

○ Yes (Complete Table F-1)

 \bigcirc No (Skip to Question F3-9)

Type of Liner	(Mark all that apply)	Liner Layer Number (number from inner to outer layer)	Thickness of Liner Layer (cm)	Permeability of Liner Layer (cm/sec)
Compacted clay				
Geosynthetic clay				
High density polyethyle	ene (HDPE)			
Other (specify)				
Other (specify)				
Other (specify)				

Table F-1. Landfill Liner

CBI? F3-9. Does the landfill have a cap/cover
--

Yes

○ Yes (Complete Table F-2)

○ No (Skip to Question F2-10)

Table F-2. Landfill Cap/Cover

Type of Cap/Co	ver (Mark all that apply)	Cap/Cover Layer Number (number from inner to outer layer)	Thickness of Cap/Cover Layer (cm)	Permeability of Cap/Cover Layer (cm/sec)
Compacted clay				
Geosynthetic clay				
High density polyethyle	ene (HDPE)			
Vegetative cover				
Other (specify)				
Other (specify)				
Other (specify)				

CBI?

F3-10. Has the plant built any structures on top of the closed landfill?

⊖ Yes	(Continue)
◯ No	(Skip to Question F3-11)
\bigcirc NA. The landfill is not closed.	(Skip to Question F3-11)

Provide a description of the structure(s) and any challenges that the plant faced building on top of the landfill.

		Leachate Collection System
CBI?	F3-11.	Does the landfill have a system to collect <i>leachate</i> (including leaks, seepage, toe drains, or similar releases)?
		Yes Leachate collection system Leak detection system Other collection system
		○ No (Skip to Question F3-16)
CBI?	F3-12.	Provide the volume of <i>leachate</i> collected in 2009 (gpd AND gpy) and the frequency of process wastewater generation (days). Also provide a description of the estimation method below.
		gpd AND gpy Overdays
		Description of estimation method:
CBI?	F3-13.	Does the plant collect stormwater, rainfall, or process wastewaters in the collection system for this landfill? If yes, identify the stormwater, rainfall, or process wastewaters and their flow rates. If the process wastewater is not one of the response options provided, select "Other" in the drop-down box and specify the type of process wastewater in the yellow highlighted space below.
		○ Yes
		Uncontaminated stormwater gpd
		Rainfall gpd
		□ Process Wastewaters 2
		It other, explain: \bigcirc No

Yes

CBI? F3-14. Indicate all intermediate and final destination(s) of the leachate. If the plant *recycles* the leachate, indicate the plant process to which this waste is recycled. [Check all boxes that apply.]

Transferred to pond(s)/impoundment(s). Provide the IDs of the pond/impoundment unit(s) previously defined in Table A-4:

15	\bigcirc Yes (specify the wastewater treatment system ID from Table D-2):
	○ No (Section 4 of Part F must be filled out for this treatment system)
Tr	ransferred back to storage tank
In	direct discharge to a publicly or privately owned treatment works
In	nmediately recycled back to plant process. Please describe how the leachate is reused:
Di	scharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):

F3-15. If the leachate is sent to a pond or storage tank, are chemicals used to treat the leachate (e.g., lime for pH control)? If yes, indicate which chemicals are used. [Check all boxes that apply].

⊖ Yes	
	Lime
	Sodium Hydroxide
	Sulfuric Acid
	Other, explain:
⊖ No	

Stormwater Runoff

CBI? F3-16. Does the plant combine the conveyed *stormwater runoff* that has contacted the <u>uncapped</u> portion of the landfill with leachate?

🔾 Yes

 \bigcirc No

CBI? F3-17. Indicate all intermediate and final destination(s) of the conveyed stormwater runoff that has contacted the <u>uncapped</u> portion of the landfill. If the plant *recycles* the stormwater runoff, indicate the plant process to which this waste is recycled. [Check all boxes that apply.]

Transferred to pond/impoundment unit(s). Provide the ID(s) of the pond/impoundment unit(s) previously defined in Table A-4:

Transferred to on-site treatment system, including those located on non-adjoining property. Indicate the type of treatment system below. Provide the ID of the wastewater treatment system previously defined in Table D-2, otherwise enter

Indicate the type of treatment system below. Provide the ID of the wastewater treatment system previously defined in Table D-2, otherwise enter NA:

Chemical precipitation
 Biological reactor - aerobic

Constructed wetlands
 Other (specify):

O Biological reactor - anoxic\anaerobic

Transferred to storage tank

Indirect discharge to a publicly or privately owned treatment works

Immediately recycled back to plant process. Please describe how the leachate is reused:

Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):

Other, explain:

CBI?	F3-18.	. Does the plant combine the conveyed <i>stormwater runoff</i> that has contacted the <u>capped</u> portion of the landfill with leachate?						
		() Yes						
CBI?	F3-19.	. Indicate all intermediate and final destination(s) of the conveyed stormwater runoff that has contacted the <u>capped</u> portion of the landfill. If the plant <i>recycles</i> the stormwater runoff, indicate the plant process to which this waste is recycled. [Check all boxes that apply.]						
		Transferred to pond/impoundment unit(s). Provide the ID(s) of the pond/impoundment unit(s) previously defined in Table A-4:						
		Transferred to on-site treatment system, including those located on non-adjoining property. Indicate the type of treatment system below. Provide the ID of the wastewater treatment system previously defined in Table D-2, otherwise enter NA:						
		Chemical precipitation Constructed wetlands						
		O Biological reactor - aerobic O Other (specify):						
		O Biological reactor - anoxic\anaerobic						
		Transferred to storage tank						
		Indirect discharge to a publicly or privately owned treatment works						
		Immediately recycled back to plant process. Please describe how the leachate is reused:						
		Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):						
		Other, explain:						

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Landfill ID: Insert System ID

Part: F Section Title: 3.2. Landfill Costs

Instructions: Complete Section 3.2 for each active/inactive/open and retired/closed landfills that began operating at the plant on or after January 1, 2000. This includes landfills located on non-adjoining property, used for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material. Enter the landfill ID in the space provided above (use landfill IDs assigned in Table A-6). Please provide all free response answers in the highlighted yellow areas.

Note: This includes landfills located on non-adjoining property that are under the operational control of the plant. This also includes landfills, within 20 miles, owned/operated by the plant's ultimate parent firm, for the purpose of storing/disposing of process wastewaters, residues or by-products, from the plant.

Make a copy of Sections 3.2 for each active/inactive/open and retired/closed landfill, including those located on non-adjoining property, using the "Copy Section 3.2" button below.

CBI? F3-20. Provide annual O&M cost data in Table F-3 for each landfill identified in Table A-6 that was operated in 2009. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page. 🗌 Yes

Note: Do NOT include O&M costs for leachate treatment systems, as the information will be collected in Section 4.5.

O&M Cost Category	2009 Annual Cost	Rate	Staffing/ Consumption
Operating labor	\$	<pre>\$ per hour (average rate of labor)</pre>	No. of workers hpd dpy
Maintenance labor	\$	<pre>\$ per hour (average rate of labor)</pre>	No. of workers hpd dpy
Maintenance materials	\$		
Chemicals	\$		
Plants/organic matter	\$		
Energy - Power for pumping	\$	\$per kWh	kWh/hr
Energy - Power for operations other than pumping	\$	\$ per kWh	kWh/hr

Steam	\$ \$ per p	ound	pounds/hr
Hazardous Sludge Disposal - Dredging	\$ \$ per	O Gal O Ton	
Hazardous Sludge Disposal - Landfilling	\$ \$ per	O Gal O Ton	
Nonhazardous Sludge Disposal - Dredging	\$ \$ per	O Gal O Ton	
Nonhazardous Sludge Disposal - Landfilling	\$ \$ per	O Gal O Ton	
Other:	\$		-
Other:	\$		
Total O&M Cost (2009)	\$		

CBI? F3-21. Provide capital cost data in Table F-4 for all landfills identified in Table A-6, including planned leachate treatment systems. Provide best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

Note: If no records are available on this leachate treatment system, provide an explanation in the Comments page.

Note: Do NOT include capital costs for leachate treatment systems, as the information will be collected in Section 4.5.

Project	Cost	Year on which Cost is Based
Direct Costs		
Purchased equipment (includes all equipment for the installation or		
the upgrade: mechanical equipment; piping; instrumentation;		
electrical equipment: plants/organic matter for constructed		
wetland(s); spare parts; freight charges; taxes; insurance; and		
duties)	\$	
,	·	
Purchased equipment installation (includes installation of all		
equipment: piping: instrumentation/calibration: electrical equipment:		
mechanical equipment: structural supports, insulation, and paint)	¢	
	φ	
Buildings (buildings constructed to house operator rooms, or other		
<u>Summings</u> (Summings constructed to nouse operation rooms, of other		
beating ventilation dust collection air conditioning lighting		
talenhones intercome painting enricklore fire alarme)	\$	
נכיבטווטובס, ווונפונטוווס, טמווווווט, סטווואופוס, ווופ מומווווס)		
Site preparation (includes site clearing, all demolition, grading.		
roads, walking areas, fences)	\$	
,	*	
and (includes property costs and survey fees)		
	\$	
Total Direct Costs	\$	
Indirect Costs		
Engineering Costs (includes process design and general		
engineering, cost engineering, consulting fees, supervision		
inspection for each category below:		
a. Engineering Contract Firm Costs	\$	
b. Owner's Overhead Engineering Costs	\$	
I hired outside engineering firm to oversee design and/or installation of the treatment system.		
Construction expenses (includes temporary construction offices		
roads, communications, fencing; construction tools and equipment:	¢	
permits. taxes. insurance)	\$	
Other Contractor's Fees	\$	
Contingency actually expended (to compensate for unpredictable		
events such as storms, floods, strikes, price changes, errors in	¢	
estimates, design changes, etc.)	Ф	
	φ	
I OTAL INDIFECT COSTS	Φ	
Cotal Canital Cost	¢	
	Ψ	

Table F-4. Capital Cost for Landfills

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: F

Section Title: 4.1. Leachate Treatment System Design

Instructions: Complete Section 4.1 (Question F4-1 and F4-2) for all leachate treatment systems (as specified in Question F2-7 and F3-14) which the plant operates or plans to operate or construct/install by December 31, 2020. Note that *wastewater treatment systems* previously defined in Table D-2 that receive pond/impoundment or landfill *leachate* should NOT be included in this table and you do not need to provide information for those systems in this section. Refer to your responses to Questions F2-7 and F3-14 to identify the systems that need to be included in this table. Please provide all free response answers in the highlighted yellow areas.

CBI?

F4-1. In Table F-5, list all leachate treatment systems (as specified in Question F2-7 and F3-14), not including wastewater treatment systems previously defined in Table D-2, which the plant operates or plans to operate. For each leachate treatment system, EPA assigned a number (e.g., LTS-1, LTS-2) in Table F-5, which will be used throughout the remainder of the survey. In the "Plant Designation" column, provide the plant's name for each leachate treatment system. As an example, if a plant operates a chemical precipitation leachate treatment system that discharges to an ash pond/impoundment system, the leachate treatment system should be identified in Table F-5 as LTS-1 and the ash pond/impoundment system should have been previously identified in Table D-1. For each planned leachate treatment system, provide an estimate of the expected average annual flow rate of the effluent from the treatment system.

LTS System ID	Plant Designation	Treatment System Footprint (ft ²)	Year Initially Brought On Line	Number of Leachate Collection Systems Contributing to the System	Distance from Leachate Collection System* (ft)	Approximate Distance to Final Outfall (ft)
		Operating Leachate	Treatment System	ems		
LTS-1						Outfall number:
LTS-2						Outfall number:
LTS-3						Outfall number:
LTS-4						Outfall number:
LTS-5						Outfall number:
LTS-6						Outfall number:
		Planned Leachate 1	Freatment Syste	ms		
LTS-A						Outfall number:
LTS-B						Outfall number:
LTS-C						Outfall number:

Table F-5. Plant Leachate Treatment Systems

* If there are multiple leachate collection systems transferring leachate to the treatment system, provide the average distance for all leachate collection systems.

CBI? F4-2. Attach a block diagram that shows the leachate treatment operations, the process wastewaters that currently enter or are planned to enter the leachate treatment system, and the ultimate destinations of the leachate treatment system effluent(s). Specific instructions for the diagram are provided in the checklist below. The diagram should have a level of detail similar to EPA's Example EPA_F-1 shown below.

NOTE: You may use an existing diagram, such as a water balance diagram included in the plant's NPDES Form 2C, and mark the additional required information on the diagram by hand.

Provide as many diagrams as necessary to convey the information requested in the checklist below. Number each block diagram in the upper right corner; the first block diagram should be numbered F-1, the second F-2, etc. Include the plant name, plant ID, and leachate treatment system ID in the upper right hand corner of the diagram.

Diagram(s) attached.

Block Diagram Checklist

Mark the boxes below to verify that you have completed each checklist item...

- Include the block diagram number, plant name, plant ID, and leachate treatment system ID on the diagram.
- Include each leachate treatment unit operation. Show all influent and effluent streams from the units and label all influent and effluent streams from the leachate treatment system using the codes on the "Code Tables" tab provided at the end of this workbook. Effluent streams may include process wastewater and *sludges*.
- If a *process operation* does not have an EPA-assigned number, use the plant-designated name for the process operation. When sources or destinations are not shown on the diagram (i.e., the stream is entering from a location not shown on the diagram), describe the source or destination and add the block diagram number, when appropriate, where the stream's previous location can be seen. Use codes from the "Code Tables" tab provided at the end of this workbook. Note that the codes listed in the "*Wastewater Treatment Unit*" table on the "Code Tables" tab should be used for assigning the leachate treatment units.
- Indicate where chemical addition occurs (i.e., into or between which leachate treatment units). For constructed wetland treatment cells, indicate and note on the diagram where within or near the constructed wetland treatment cell the chemical is added (e.g., within the constructed wetland treatment cell near the leachate influent point, within the constructed wetland treatment cell near the effluent, in the effluent/discharge canal). The chemicals indicated should correspond to the chemicals listed in Table F-9.
- Identify the final, general destination of the treated leachate (e.g., treated leachate effluent to POTW or surface waters; solid wastes to on- or off-site destinations). Use codes from the "Code Tables" tab provided at the end of this workbook, when applicable.
- Indicate, as appropriate, where treated leachate is reused or recycled within the plant (e.g., reuse of settling pond/impoundment water as fly ash sluice).
- Include the average annual (2009) flow rates for influent and effluent streams from the leachate treatment system on the diagram (in gpm or gpd). For planned leachate treatment systems, provide the design flow rates for the system. Note that these should be the same flow rates that are entered into Table F-6 in Question F4-3. If the actual number of days of operation for 2009 is not known, the total annual flow may be divided by 365 days and a comment added to the Comments page. If the leachate stream is intermittent, provide amount and frequency; for example "100 gal, twice/day, 100 dpy" or "1000 gpm, 4 hpd, 365 dpy".
- Include *NPDES permit* outfall numbers, if applicable.

If you believe that the diagram should be treated as confidential, stamp it "Confidential" or write "Confidential" or "CBI" across the top. If any diagram is not marked "Confidential", it will be considered nonconfidential under 40 CFR Part 2, Subpart B.

Review:

If any of the statements above were not checked, revise the block diagram(s) and ensure all statements have been checked.



Example EPA_F-1. Block Diagram for Leachate Treatment System

Plant ID: <u>Insert Plant ID</u> Plant Name: Insert Plant Name Leachate Treatment System ID: Insert System ID

Part: F **Section Title:** 4.2. Leachate Treatment System Flows

Instructions: Complete Section 4.2 (Question F4-3) for each leachate treatment system identified in Table F-5, including planned systems, systems under construction/installation, or planned to be constructed/installed by December 31, 2020. Enter the leachate treatment system ID in the yellow highlighted space provided above (use the leachate treatment system ID assigned in Table F-5).

Make a copy of Section 4.2 for each leachate treatment system identified in Table F-5 using the "Copy Section 4.2" button below.

Copy Section 4.2

CBI? F4-3. Complete Table F-6 for each leachate treatment system identified in Table F-5. Identify the process wastewaters generated from pond/impoundment(s) and/or landfill(s), previously defined in Table A-4 and Table A-6, that are treated by the leachate treatment system. Please provide the flow rates of the process wastewater into the leachate treatment system. For planned leachate treatment systems, provide the design flow rates for the system.

Duran Westmeter	Pond/Impoundment Unit or	Influent to the Treatment System			
Process wastewater	4 or A-6)		Average A	Annual (2009) Flow Rate	
Process Wastewaters 1			gpm	hpd dpy	
Other:		OR		gpd dpy	
Process Wastewaters 1			gpm	hpd dpy	
Other:		OR		gpd dpy	
Process Wastewaters 1			gpm	hpddpy	
Other:		OR		gpd dpy	
Process Wastewaters 1			gpm	hpddpy	
Other:		OR		gpd dpy	
Process Wastewaters 1			gpm	hpddpy	
Other:		OR		gpd dpy	
Process Wastewaters 1			gpm	hpd dpy	
Other:		OR		gpd dpy	
Process Wastewaters 1			gpm	hpddpy	
Other:		OR		gpd dpy	
Process Wastewaters 1			gpm	hpd dpy	
Other:		OR		gpd dpy	
Process Wastewaters 1			gpm	hpddpy	
Other:		OR		gpd dpy	

Table F-6. Leachate Treatment System Flows in 2009

Part: F

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Leachate Treatment System ID: Insert System ID

Section Title: 4.3. Leachate Treatment System Units

Instructions: Complete Section 4.3 (Questions F4-4 through F4-7) for each leachate treatment system identified in Table F-5, including systems that are planned, under construction/installation, or planned to be constructed/installed by December 31, 2020. Enter the leachate treatment system ID in the yellow highlighted space provided above (use leachate treatment system ID assigned in Table F-5).

Make a copy of Section 4.3 for each leachate treatment system identified in Table F-5 using the "Copy Section 4.3" button below.

NOTE: If the leachate treatment system includes a pond/impoundment unit, include the pond/impoundment unit in Table F-7.

Copy Section 4.3

CBI?

F4-4. In Table F-7, list all leachate treatment units comprising the leachate treatment system including units that are operating, under construction/installation, or planned to be constructed/installed by December 31, 2020. For each leachate treatment unit, assign an ID using the leachate treatment unit ID options presented in the drop-down box; however, if a pond/impoundment unit is included as part of the leachate treatment system, enter the pond/impoundment unit ID assigned in Table A-4 in the space labeled "Pond ID". The drop-down menu accounts for the possibility of multiple leachate treatment system units; they are numbered sequentially. Note that these terms originated from the code tables on the "Code Tables" tab, provided at the end of this workbook. For example, if the leachate treatment system includes two clarifiers, select Clarification, Primary-1 for the first clarifier and Clarification, Secondary-1 for the second. In the "Plant Designation" column, provide the plant's name for each leachate treatment unit. In the "Date Added to WWT System" column, either enter the date the unit was/will be installed if the unit is a retrofit, or enter "original" if the unit was part of the original wastewater treatment system installation.

Note: A constructed wetland cell is considered one leachate treatment unit.

Table F-7. Leachate T	reatment Units
-----------------------	----------------

Leac	hate Treatment Unit ID	Plant Designation
Wastewater T	reatment Units	
Other:		
Pond ID:		
Wastewater T	reatment Units	
Other:		
Pond ID:		
Wastewater T	reatment Units]
Other:		
Pond ID:		
Wastewater T	reatment Units	
Other:		
Pond ID:		
Wastewater T	reatment Units	
Other:		
Pond ID:		
Wastewater T	reatment Units	
Other:		
Pond ID:		
Wastewater T	reatment Units	
Other:		
Pond ID:		
Wastewater T	reatment Units 🔹	
Other:		
Pond ID:		
Wastewater T	reatment Units	
Other:		
Pond ID:		
Wastewater T	reatment Units	
Other:		
Pond ID:		
Wastewater T	reatment Units	
Other:		
Pond ID:		
Wastewater T	reatment Units	
Other:		
Pond ID:		

F4-5. In Table F-8, list all improvements to the leachate treatment system planned up to December 31, 2020. For each planned improvement to the leachate treatment system, provide the appropriate Leachate Treatment Unit ID (if applicable), using the Code Tables. However, if the improvement relates directly to a pond/impoundment, use the pond/impoundment ID assigned in Table A-4. Provide a description of the improvement, the expected date of the improvement, and the total capital cost related to the improvement.

Note: Total capital costs should include purchased equipment, installation, buildings, site preparation, land, engineering costs, construction expenses, and any other costs available.

Leachate Treatment Unit ID	Description of Improvement	Expected Date of Improvement (day/month/year)	Total Capital Cost
Wastewater Treatment Units			
Other:			\$
Pond ID:			
Wastewater Treatment Units			
Other:			\$
Pond ID:			
Wastewater Treatment Units			
Other:			\$
Pond ID:			
Wastewater Treatment Units			
Other:			\$
Pond ID:			
Wastewater Treatment Units			
Other:			\$
Pond ID:			

Table F-8. Planned Improvements to the Leachate Treatment System

CBI? F4-6. Were any of the above planned improvements to the leachate treatment system, or the planned leachate treatment system, planned in preparation for potential limit changes in the future?

O Yes (Provide further information)

○ No (Skip to Question F4-7)

Please identify which pollutants and/or limits, in particular, the improvement or system will target.

F4-7. Provide the typical flow rate for the leachate treatment system, the maximum flow rate for 2009, and the annual average flow rate for 2009. In addition, provide the duration and frequency of the effluent transfers from the leachate treatment system in 2009. If the leachate treatment system is planned, only provide the design flow rate and enter "N/A" in all other fields.

Typical flow rate in 2009, gpm
Maximum daily flow rate in 2009, gpd
Average annual flow rate in 2009, gpy
Duration of effluent transfers from treatment system in 2009, hpd
Frequency of effluent transfers from treatment system in 2009, dpy

Plant ID: <u>Insert Plant ID</u> Plant Name: <u>Insert Plant Name</u> Leachate Treatment System ID: <u>Insert System ID</u> Leachate Treatment Unit ID: <u>Insert Unit ID</u>

Part: F Section Title: 4.4 Leachate Treatment Unit Information Instructions: Complete Section 4.4 (Questions F4-8 through F4-15) for each leachate treatment unit identified in Table F-7, including all leachate treatment units that are operating, under construction/installation, or planned to be constructed/installed by December 31, 2020. Do NOT complete Questions F4-8 through F4-15 for pond/impoundment units that are part of the leachate treatment system. Enter the leachate treatment system ID and leachate treatment unit ID in the highlighted vellow spaces provided above (use leachate treatment system) IDs assigned in Table F-5 and leachate treatment unit IDs assigned in Table F-7). Please provide all free response answers in the highlighted yellow areas. Make a copy of Section 4.4 for each leachate treatment unit identified in Table F-7 using the "Copy Section 4.4" button below. Copy Section 4.4 CBI? F4-8. Provide the volume (ft³) of the leachate treatment unit. In the case of a wetland cell, provide the water depth (ft). Yes ft³ OR ft CBI? **F4-9.** Provide the footprint/surface area (ft^2) of the leachate treatment system unit. 🗌 Yes ft² CBI? F4-10. Provide the residence time (hours) of leachate within the leachate treatment unit. Yes hours CBI? F4-11. Indicate the type of materials of construction of the leachate treatment unit. [Check all boxes that apply.] Yes Stainless steel (Provide further detail) 316L stainless steel 317LM stainless steel 317LMN stainless steel 2205 stainless steel 255 stainless steel 625 stainless steel Other alloy: Carbon steel Carbon steel, lined with Fiberglass Titanium Other (specify):

CBI? F4-12. Indicate the *pollutants* targeted for removal by this leachate treatment unit using techniques other than settling (e.g., adding chemicals to remove certain metals). [Check all boxes that apply.]

Metals (specify):	
Mercury	
Chlorides	
Sulfates	
TDS	
TSS	
Other:	

CBI? F4-13. Of the pollutants listed in Question F4-12, which effluent limitation(s) drives/will drive the operation of this leachate treatment unit? Provide the pollutant(s) and the limitation(s) (μg/L or mg/L).



CBI? F4-14. Did the plant add chemicals to this leachate treatment unit in 2009?

Yes

CBI?

🗌 Yes

○ Yes (Complete Table F-9)

- O_{No} (Skip to Question F4-15)
- O N/A (Leachate treatment unit is planned to be constructed. Provide information in Table F-8 to the extent possible based on plans.)

Note that "Average Dose Concentration" refers to the average concentration of the chemical within the wastewater treatment unit just after it is added to the unit.

Chemical Type	Trade Name	Manufacturer	Purpose	Location of Chemical Addition	Average Dose Concentration (g/L)	Average	Addition F or Ib/day)	late (gpd	Frequency of Addition (dpy)
							◯ gpd ◯ lb/day	O Solid	
							◯ gpd ◯ lb/day	O Solid O Liquid	
							◯ gpd ◯ lb/day	O Solid O Liquid	
							◯ gpd ◯ lb/day	O Solid O Liquid	
							◯ gpd ◯ lb/day	O Solid O Liquid	

Table F-9. Chemicals Used in Leachate Treatment Unit Operations

F4-15. Does the leachate treatment unit contain any plant species? [Check the box below.]

- O Yes (Complete Table F-10)
- O_{No} (Skip to Section 4.5)
- O N/A (Leachate treatment unit is planned to be constructed. Provide information in Table F-8 to the extent possible based on plans.)

Table F-10. Plant Species Used in Leachate Treatment Unit Operations

Plant Species	Plant Name	Purpose

Part: F

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Leachate Treatment System ID: Insert System ID

Section Title: 4.5. Leachate Treatment System Costs

Instructions: Complete Sections 4.5 and 4.6 (Question F4-16 and F4-18) for each leachate treatment system identified in Table F-5 that began operating at the plant on or after January 1, 2000. Enter the leachate treatment system ID in the highlighted yellow space provided above (use leachate treatment system IDs assigned in Table F-5).

Make a copy of Sections 4.5 and 4.6 for each leachate treatment system identified in Table F-5 using the "Copy Section 4.5 and 4.6" button below. Please note that you will create two new tabs for this section. You may delete unneeded tabs, if accidently created.

Copy Section 4.5 and 4.6

CBI?

F4-16. Provide annual O&M cost data in Table F-11 for each leachate treatment system identified in Table F-5 that was operated in 2009. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page.

Table F-11. O&M Cost for the Leachate Treatment System for 2009

O&M Cost Category	2009 Annual Cost	Rate	Staffing/ Consumption
Operating labor	\$	\$ per hour (average rate of labor)	No. of workers hpd dpy
Maintenance labor	\$	\$ per hour (average rate of labor)	No. of workers hpd dpy
Maintenance materials	\$		
Chemicals	\$		
Plants/organic matter	\$		
Energy - Power for pumping	\$	\$per kWh	kWh/hr
Energy - Power for operations other than pumping	\$	\$per kWh	kWh/hr
Steam	\$	\$per pound	pounds/hr

Hazardous Sludge Disposal - Dredging	\$ \$	per O Gal O Ton	
Hazardous Sludge Disposal - Landfilling	\$ \$	per O Gal O Ton	
Nonhazardous Sludge Disposal - Dredging	\$ \$	per O Gal	
Nonhazardous Sludge Disposal - Landfilling	\$ \$	per O Gal O Ton	
Other:	\$		
Other:	\$		
Total O&M Cost (2009)	\$		

F4-17. Provide capital cost data in Table F-12 for all leachate treatment systems identified in Table F-5, including planned leachate treatment systems. Provide best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

NOTE: If no records are available on this leachate treatment system, provide an explanation in the Comments page.

Table F-12. Capital Cost for the Leachate Treatment System

Project	Cost	Year on which Cost is Based
Direct Costs		
Purchased equipment (includes all equipment for the installation or the upgrade: mechanical equipment; piping; instrumentation; electrical equipment; plants/organic matter for constructed wetland(s); spare parts; freight charges; taxes; insurance; and duties)	\$	
Purchased equipment installation (includes installation of all equipment; piping; instrumentation/calibration; electrical equipment; mechanical equipment; structural supports, insulation, and paint)	\$	
<u>Buildings</u> (buildings constructed to house operator rooms, or other operations associated with the system; also includes plumbing, heating, ventilation, dust collection, air conditioning, lighting, telephones, intercoms, painting, sprinklers, fire alarms)	\$	
<u>Site preparation</u> (includes site clearing, all demolition, grading, roads, walking areas, fences)	\$	
Land (includes property costs and survey fees)	\$	
Total Direct Costs	\$	
Indirect Costs		
Engineering Costs (includes process design and general engineering, cost engineering, consulting fees, supervision, inspection for each category below: a. Engineering Contract Firm Costs b. Owner's Overhead Engineering Costs	\$ \$	
Hired outside engineering firm to oversee design and/or installation of the treatment system.		
<u>Construction expenses</u> (includes temporary construction offices, roads, communications, fencing; construction tools and equipment; permits, taxes, insurance)	\$	
Other Contractor's Fees	\$	
<u>Contingency actually expended</u> (to compensate for unpredictable events such as storms, floods, strikes, price changes, errors in estimates, design changes, etc.)	\$	
Total Indirect Costs	\$	
Total Capital Cost	\$	

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Leachate Treatment System ID: Insert System ID

Part: F

Section Title: 4.6. Leachate Treatment System Equipment

Instructions: Complete Section 4.6 (Question F4-18) for all ancillary pieces of equipment included in the leachate treatment system that contribute significantly to the capital costs provided in Table F-12.

Note: This tab will copy with every copy made for the previous tab (Part F Section 4.5) as the information is directly related.

CBI? F4-18. In Table F-13, list the ancillary pieces of equipment included in the leachate treatment system that contribute significantly to the capital costs provided in Table F-12. Enter the description of the equipment and the total number of pieces of that equipment included in the system. Refer to the example shown below.

Examples of ancillary equipment:

Aerator Agitator Chemical feed system (specify chemicals) Pump, sludge (specify purpose/location) Pump, process wastewater (specify purpose/location)

Table F-13. Ancillary Equipment of the Leachate Treatment System

ent

Yes

Plant Name: Insert Plant ID Plant ID: Insert Plant Name Pond/Impoundment ID or Landfill ID: Insert ID



Average frequency of monitoring, dpy

Number of times monitored in the last five years

CBI?	F5-2.	5-2. Has the plant measured <i>pollutant</i> concentrations from ash and FGD-related constituen of analytes in Question G3-1) in ground water that exceed a primary or secondary MCL issued standard/criteria?		
		◯ Yes	(Continue)	
		◯ No	(Skip to Question F5-4)	
CBI? F5 □ Yes		Identify the p standard/crite	ollutants that exceeded a primary or secondary MCL and/or state-issued eria.	
CBI? F5-4. Has the plant measured polluta (refer to list of analytes in Quest secondary MCL and/or state-is concentrations?		Has the plant (refer to list o secondary Me <i>concentratior</i>	measured pollutant concentrations from ash and FGD-related constituents f analytes in Question G3-1) in ground water that do not exceed a primary or CL and/or state-issued standard/criteria, but do exceed <i>background</i> as?	
		◯ Yes	(Continue)	
		◯ No	(Skip to Question F5-6)	
CBI?	F5-5.	Identify the postandard/crite	ollutants that did not exceed a primary or secondary MCL and/or state-issued eria, but did exceed background concentrations.	

CBI? F5-6. Provide an overhead diagram of the pond/impoundment or landfill. Identify the location of the monitoring wells of the pond/impoundment or landfill and assign each well a number. In Table F-14, provide the average water table depth, averaged over the last year, at each monitoring well location and the distance to the nearest surface water.

Diagram attached.

Table F-14. Monitoring Well Information

Monitoring Well ID Number	Average Water Table Depth at Well (ft)	Distance to Nearest Surface Water (miles)
Example: Well-1	26 feet	0.25 miles

Plant Name: Insert Plant ID Plant ID: Insert Plant Name

Part: F Section Title: Part F Comments

Instructions: Cross reference your comments by question number and indicate the confidential status of your comment by checking the box next to "Yes" under "CBI?" (Confidential Business Information).

[Question Number	Comment
CBI?		
🗌 Yes		
CBI?		
🗌 Yes		
CBI?		
☐ Yes		
CBI?		
🗌 Yes		
CBI?		
🗌 Yes		
CBI?		
☐ Yes		
CBI?		
🗌 Yes		
CBI?		
🗌 Yes		
CBI?		
🗌 Yes		
CBI?		
☐ Yes		

CBI?	
Yes	
CBI?	
Yes	

Process Wastewaters		
For Use in Tables and Questions throughout Parts A, B, C, D, and F.		
Air heater cleaning water	AHCW	
Ash pile runoff	APR	
Boiler blowdown	BB	
Boiler fireside cleaning water	BFCW	
Boiler tube cleaning water	BTCW	
Bottom ash sluice	BAS	
Carbon capture wastewater	CCAPW	
Coal pile runoff	CPR	
Combined ash sluice	CAS	
Combustion turbine cleaning (combustion gas portion of	COMBCW	
turbine) water		
Combustion turbine cleaning (compressor portion of the	COMPRCW	
turbine) water		
Combustion turbine evaporative coolers blowdown	TECB	
Cooling tower blowdown	CTB	
FGD scrubber purge	SCRBP	
FGD slurry blowdown	FGDB	
Filter Backwash	FLTBW	
Floor drain wastewater	FDW	
Flue gas mercury control system wastewater	FGMCW	
Fly ash sluice	FAS	
General runoff	GR	
Gypsum pile runoff	GPR	
Gypsum wash water	GYPWW	
Ion exchange wastewater	IXW	
Landfill runoff - capped landfill	LRC	
Landfill runoff - uncapped landfill	LRUC	
Leachate	LEACH	
Limestone pile runoff	LPR	
Mill reject sluice	MRS	

Treated Wastewaters		
For Use as Effluents from Pond/Impoundment Systems		
and/or Wastewater Treatment Sys	tems in Part D, Table D-4.	
Effluent - 1	EFF-1	
Effluent - 2	EFF-2	
Effluent - 3	EFF-3	
Effluent - 4	EFF-4	
Effluent - 5	EFF-5	
Effluent - 6	EFF-6	
Filter backwash	FltBW	
Sludge	SLDG	
For Use as Influents to Pond/Impo	undment Systems and/or	
Wastewater Treatment Systems i	n Part D, Table D-3, AND	
Recycled Waters Througho	out Questionnaire.	
POND-1 Effluent	POND-1-EFF	
POND-2 Effluent	POND-2-EFF	
POND-3 Effluent	POND-3-EFF	
POND-4 Effluent	POND-4-EFF	
POND-5 Effluent	POND-5-EFF	
POND-6 Effluent	POND-6-EFF	
POND-7 Effluent	POND-7-EFF	
POND-8 Effluent	POND-8-EFF	
POND-9 Effluent	POND-9-EFF	
POND-10 Effluent	POND-10-EFF	
POND-A Effluent	POND-A-EFF	
POND-B Effluent	POND-B-EFF	
POND-C Effluent	POND-C-EFF	
WWT-1 Effluent	WWT-1-EFF	
WWT-2 Effluent	WWT-2-EFF	
WWT-3 Effluent	WWT-3-EFF	
WWT-4 Effluent	WWT-4-EFF	
WWT-5 Effluent	WWT-5-EFF	

Process Wastewaters		
For Use in Tables and Questions throughout Parts A, B, C, D, and F.		
Once -through cooling water	CW	
Reverse osmosis reject water	RORW	
SCR catalyst regeneration wastewater	SCRRW	
SCR catalyst washing wastewater	SCRWW	
Soot blowing wash water	SOOTW	
Steam turbine cleaning water	STCW	
Yard drain wastewater	YARDW	

Treated Wastewaters

For Use as Influents to Pond/Impoundment Systems and/or Wastewater Treatment Systems in Part D, Table D-3, AND Recycled Waters Throughout Questionnaire.

WWT-6 Effluent	WWT-6-EFF
WWT-A Effluent	WWT-A-EFF
WWT-B Effluent	WWT-B-EFF
WWT-C Effluent	WWT-C-EFF

Wastewater Treatment Units		
For Use in Tables and Questions Throughout Parts D and F.		
Adsorptive media	ADSORB	
Aerobic Biological Reactor	AERBIO	
Anaerobic Biological Reactor	ANBIO	
Aerobic/Anaerobic Biological Reactor	AER/ANBIO	
Chemical Precipitation Reaction Tank 1 - 1	CP-1-1	
Chemical Precipitation Reaction Tank 1 - 2	CP-1-2	
Chemical Precipitation Reaction Tank 2 - 1	CP-2-1	
Chemical Precipitation Reaction Tank 2 - 2	CP-2-2	
Chemical Precipitation Reaction Tank 3 - 1	CP-3-1	
Chemical Precipitation Reaction Tank 3 - 2	CP-3-2	
Clarification, Primary - 1	CL-P-1	
Clarification, Primary - 2	CL-P-2	
Clarification, Secondary - 1	CL-S-1	
Clarification, Secondary - 2	CL-S-2	
Clarification, Tertiary - 1	CL-T-1	
Clarification, Tertiary - 2	CL-T-2	
Constructed wetland - Cell 1	CWL -1	
Constructed wetland - Cell 2	CWL -2	
Constructed wetland - Cell 3	CWL -3	
Constructed wetland - Cell 4	CWL -4	
Constructed wetland - Cell 5	CWL -5	
Constructed wetland - Cell 6	CWL -6	
Constructed wetland system	CWTS	
Equalization, Primary	EQ-P	
Equalization, Secondary	EQ-S	
Filter, Microfiltration - 1	FLT-M-1	
Filter, Microfiltration - 2	FLT-M-2	

Destinations		
For Use in Tables and Questions T	hroughout Parts A, C, D,	
and F.	-	
Burned on site	BURN	
Deep-well injection	DWELL	
Discharge to POTW	POTW	
Discharge to PrOTW	PrOTW	
Discharge to surface water	SW	
Evaporation	EVAP	
Hauled off site for reuse	HAULR - RF	
Hauled off site for reuse (given	HAULR - GA	
away)		
Hauled off site for reuse	SOLD	
(marketed and sold)		
Hauled off site for disposal	HAUL	
Mixed with fly ash for disposal	MFA	
On-site landfill (as reported in	LANDF	
Table A-6)		
POND-1	POND-1	
POND-2	POND-2	
POND-3	POND-3	
POND-4	POND-4	
POND-5	POND-5	
POND-6	POND-6	
POND-7	POND-7	
POND-8	POND-8	
POND-9	POND-9	
POND-10	POND-10	
POND-A	POND-A	
POND-B	POND-B	
POND-C	POND-C	
WWT-1	WWT-1	
WWT-2	WWT-2	

Wastewater Treatment Units		
For Use in Tables and Questions Throughout Parts D and F.		
Filter, Microfiltration - 3	FLT-M-3	
Filter, Microfiltration - 4	FLT-M-4	
Filter, Sand/Gravity - 1	FLT-S-1	
Filter, Sand/Gravity - 2	FLT-S-2	
Filter, Sand/Gravity - 3	FLT-S-3	
Filter, Sand/Gravity - 4	FLT-S-4	
Filter, Ultrafiltration - 1	FLT-U-1	
Filter, Ultrafiltration - 2	FLT-U-2	
Filter, Ultrafiltration - 3	FLT-U-3	
Filter, Ultrafiltration - 4	FLT-U-4	
Filter press - 1	FP-1	
Filter press - 2	FP-2	
Holding tank	HT	
lon exchange	IX	
Natural wetlands	NW	
pH adjustment - 1	PH-1	
pH adjustment - 2	PH-2	
pH adjustment - 3	PH-3	
Reverse osmosis	ROS	
Pond Unit - 1	SPD-1	
Pond Unit - 2	SPD-2	
Pond Unit - 3	SPD-3	
Pond Unit - 4	SPD-4	
Pond Unit - 5	SPD-5	
Pond Unit - 6	SPD-6	
Pond Unit - 7	SPD-7	
Pond Unit - 8	SPD-8	
Pond Unit - 9	SPD-9	

Destinations			
For Use in Tables and Questions T	For Use in Tables and Questions Throughout Parts A, C, D,		
and F.			
WWT-3	WWT-3		
WWT-4	WWT-4		
WWT-5	WWT-5		
WWT-6	WWT-6		
WWT-A	WWT-A		
WWT-B	WWT-B		
WWT-C	WWT-C		
Reuse as boiler water	RECYC - BW		
Reuse as bottom ash sluice	RECYC - BAS		
Reuse as combined ash sluice	RECYC - CAS		
Reuse as FGD slurry	RECYC - FGDP		
preparation water			
Reuse as FGD absorber	RECYC - FGDAB		
makeup			
Reuse as fly ash sluice	RECYC - FAS		
Reuse as mill reject sluice	RECYC - MRS		
Reuse in cooling towers	RECYC - CW		

Wastewater Treatment Units		
For Use in Tables and Questions Throughout Parts D and F.		
Pond Unit - 10	SPD-10	
Pond Unit - 11	SPD-11	
Pond Unit - 12	SPD-12	
Pond Unit - 13	SPD-13	
Pond Unit - 14	SPD-14	
Settling tank - 1	ST-1	
Settling tank - 2	ST-2	
Settling tank - 3	ST-3	
Settling tank - 4	ST-4	
Settling tank - 5	ST-5	
Thickener - 1	TH-1	
Thickener - 2	TH-2	
Vacuum drum filter - 1	VF-1	
Vacuum drum filter - 2	VF-2	
Vacuum filter belt - 1	VFB-1	
Vacuum filter belt - 2	VFB-2	

Solids Handling		
For Use as Planned Solids Handling for the FGD Slurry		
Blowdown in Part B Table B-2.		
Centrifuge - 1	CENT-1	
Centrifuge - 2	CENT-2	
Centrifuge - 3	CENT-3	
Centrifuge - 4	CENT-4	
Hydrocyclones - 1	HYC-1	
Hydrocyclones - 2	HYC-2	
Hydrocyclones - 3	HYC-3	
Hydrocyclones - 4	HYC-4	
Filter press - 1	FP-1	
Filter press - 2	FP-2	
Thickener - 1	TH-1	
Thickener - 2	TH-2	
Vacuum drum filter - 1	VF-1	
Vacuum drum filter - 2	VF-2	
Vacuum filter belt - 1	VFB-1	
Vacuum filter belt - 2	VFB-2	

Part F Drop Downs

Process Wastewaters 1		
Process Wastewaters 1		
Select		
Leachate		
Stormwater		
Other		

	Units	
Units		
Select		
μg/L		
mg/L		

Process Wastewaters 2			
Process Wastewaters 2			
Select			
Air heater cleaning water			
Ash pile runoff			
Boiler blowdown			
Boiler fireside cleaning water			
Boiler tube cleaning water			
Bottom ash sluice			
Carbon capture wastewater			
Coal pile runoff			
Combined ash sluice			
Combustion turbine cleaning (combustion gas portion of turbine)			
water			
Combustion turbine cleaning (compressor portion of the turbine)			
water			
Combustion turbine evaporative coolers blowdown			
Contaminated stormwater			
Cooling tower blowdown			
FGD scrubber purge			
FGD slurry blowdown			
Filter Backwash			
Floor drain wastewater			
Flue gas mercury control system wastewater			
Fly ash sluice			
General runoff			
Gypsum pile runoff			
Gypsum wash water			
Ion exchange wastewater			
Landfill runoff - capped landfill			
Landfill runoff - uncapped landfill			
Leachate			
Limestone pile runoff			
Mill reject sluice			

Once -through cooling water
Reverse osmosis reject water
SCR catalyst regeneration wastewater
SCR catalyst washing wastewater
Soot blowing wash water
Steam turbine cleaning water
Yard drain wastewater
Other
Steam turbine cleaning water Yard drain wastewater Other

Treated Wastewaters
Treated Wastewaters
Select
Effluent - 1
Effluent - 2
Effluent - 3
Effluent - 4
Effluent - 5
Effluent - 6
Filter backwash
Sludge
POND-1 Effluent
POND-2 Effluent
POND-3 Effluent
POND-4 Effluent
POND-5 Effluent
POND-6 Effluent
POND-7 Effluent
POND-8 Effluent
POND-9 Effluent
POND-10 Effluent
POND-A Effluent
POND-B Effluent
POND-C Effluent
WWT-1 Effluent
WWT-2 Effluent
WWT-3 Effluent
WWT-4 Effluent
WWT-5 Effluent
WWT-6 Effluent
WWT-A Effluent
WWT-B Effluent
WWT-C Effluent
Other

Wastewater Treatment Units
Wastewater Treatment Units
Select
Adsorptive media
Aerobic Biological Reactor
Anaerobic Biological Reactor

Aerobic/Anaerobic Biological Reactor
Chemical Precipitation Reaction Tank 1 - 1
Chemical Precipitation Reaction Tank 1 - 2
Chemical Precipitation Reaction Tank 2 - 1
Chemical Precipitation Reaction Tank 2 - 2
Chemical Precipitation Reaction Tank 3 - 1
Chemical Precipitation Reaction Tank 3 - 2
Clarification, Primary - 1
Clarification, Primary - 2
Clarification, Secondary - 1
Clarification, Secondary - 2
Clarification, Tertiary - 1
Clarification. Tertiary - 2
Constructed wetland - Cell 1
Constructed wetland - Cell 2
Constructed wetland - Cell 3
Constructed wetland - Cell 4
Constructed wetland - Cell 5
Constructed wetland - Cell 6
Constructed wetland system
Fouglization Primary
Equalization, Finnary
Elitor Microfiltration - 1
Filter, Microfiltration - 2
Filter, Microfiltration 2
Filter, Microfiltration 4
Filter, Sond/Growity, 1
Filter, Sand/Gravity - 1
Filler, Sand/Gravity - 2
Filler, Sand/Gravity - 3
Filler, Sand/Gravity - 4
Filter, Ultrafiltration - 1
Filter, Ultrafiltration - 2
Filter, Ultrafiltration - 3
Filter, Ultrafiltration - 4
Filter press - 1
Hiter press - 2
Holding tank
Ion exchange
Natural wetlands
pH adjustment - 1
pH adjustment - 2
pH adjustment - 3
Reverse osmosis
Pond Unit - 1
Pond Unit - 2
Pond Unit - 3
Pond Unit - 4
Pond Unit - 5
Pond Unit - 6
Pond Unit - 7

Pond Unit - 8
Pond Unit - 9
Pond Unit - 10
Pond Unit - 11
Pond Unit - 12
Pond Unit - 13
Pond Unit - 14
Settling tank - 1
Settling tank - 2
Settling tank - 3
Settling tank - 4
Settling tank - 5
Thickener - 1
Thickener - 2
Vacuum drum filter - 1
Vacuum drum filter - 2
Vacuum filter belt - 1
Vacuum filter belt - 2
Other