

Assistant Secretary means the Assistant Secretary of Labor for Occupational Safety and Health, U.S. Department of Labor, or designee;

Blow down means the general cleaning of a room or a part of a room by the use of compressed air.

Blow off means the use of compressed air for cleaning of short duration and usually for a specific machine or any portion of a machine.

Cotton dust means dust present in the air during the handling or processing of cotton, which may contain a mixture of many substances including ground up plant matter, fiber, bacteria, fungi, soil, pesticides, non-cotton plant matter and other contaminants which may have accumulated with the cotton during the growing, harvesting and subsequent processing or storage periods. Any dust present during the handling and processing of cotton through the weaving or knitting of fabrics, and dust present in other operations or manufacturing processes using raw or waste cotton fibers or cotton fiber byproducts from textile mills are considered cotton dust within this definition. Lubricating oil mist associated with weaving operations is not considered cotton dust.

Director means the Director of the National Institute for Occupational Safety and Health (NIOSH), U.S. Department of Health and Human Services, or designee.

Equivalent Instrument means a cotton dust sampling device that meets the vertical elutriator equivalency requirements as described in paragraph (d)(1)(iii) of this section.

Lint-free respirable cotton dust means particles of cotton dust of approximately 15 micrometers or less aerodynamic equivalent diameter;

Vertical elutriator cotton dust sampler or *vertical elutriator* means a dust sampler which has a particle size cut-off at approximately 15 micrometers aerodynamic equivalent diameter when operating at the flow rate of 7.4 \pm 0.2 liters of air per minute;

Waste processing means waste recycling (sorting, blending, cleaning and willowing) and garnetting.

Yarn manufacturing means all textile mill operations from opening to, but not including, slashing and weaving.

(c) Permissible exposure limits and action levels —(1) Permissible exposure limits (PEL). (i) The employer shall assure that no employee who is exposed to cotton dust in yarn manufacturing and cotton washing operations is exposed to airborne concentrations of lint-free respirable cotton dust greater than 200 μ g/m³ mean concentration, averaged over an eight-hour period, as measured be a vertical elutriator or an equivalent instrument.

(ii) The employer shall assure that no employee who is exposed to cotton dust in textile mill waste house operations or is exposed in yarn manufacturing to dust from "lower grade washed cotton" as defined in paragraph (n)(5) of this section is exposed to airborne concentrations of lint-free respirable cotton dust greater than $500 \,\mu\text{g/m}^3$ mean concentration, averaged over an eight-hour period, as measured by a vertical elutriator or an equivalent instrument.

(iii) The employer shall assure that no employee who is exposed to cotton dust in the textile processes known as slashing and weaving is exposed to airborne concentrations of lint-free respirable cotton dust greater than 750 μ g/m³ mean concentration, averaged over an eight hour period, as measured by a vertical elutriator or an equivalent instrument.

(2) Action levels. (i) The action level for yarn manufacturing and cotton washing operations is an airborne concentration of lint-free respirable cotton dust of 100 μ g/m³ mean concentration, averaged over an eight-hour period, as measured by a vertical elutriator or an equivalent instrument.

(ii) The action level for waste houses for textile operations is an airborne concentration of lint-free respirable cotton dust of $250 \,\mu g/m^3$ mean concentration, averaged over an eight-hour period, as measured by a vertical elutriator or an equivalent instrument.

(iii) The action level for the textile processes known as slashing and weaving is an airborne concentration of lint-free respirable cotton dust of 375 μ g/m³ mean concentration, averaged over an eight-hour period, as measured by a vertical elutriator or an equivalent instrument.

(d) *Exposure monitoring and measurement* —(1) *General.* (i) For the purposes of this section, employee exposure is that exposure which would occur if the employee were not using a respirator.

(ii) The sampling device to be used shall be either the vertical elutriator cotton dust sampler or an equivalent instrument.

(iii) If an alternative to the vertical elutriator cotton dust sampler is used, the employer shall establish equivalency by reference to an OSHA opinion or by documenting, based on data developed by the employer or supplied by the manufacturer, that the alternative sampling devices meets the following criteria:

(A) It collects respirable particulates in the same range as the vertical elutriator (approximately 15 microns);

(B) Replicate exposure data used to establish equivalency are collected in side-byside field and laboratory comparisons; and

(C) A minimum of 100 samples over the range of 0.5 to 2 times the permissible exposure limit are collected, and 90% of these samples have an accuracy range of plus or minus 25 per cent of the vertical elutriator reading with a 95% confidence level as demonstrated by a statistically valid protocol. (An acceptable protocol for demonstrating equivalency is described in appendix E of this section.)

(iv) OSHA will issue a written opinion stating that an instrument is equivalent to a vertical elutriator cotton dust sampler if

(A) A manufacturer or employer requests an opinion in writing and supplies the following information:

(1) Sufficient test data to demonstrate that the instrument meets the requirements specified in this paragraph and the protocol specified in appendix E of this section;

(2) Any other relevant information about the instrument and its testing requested by OSHA; and

(3) A certification by the manufacturer or employer that the information supplied is accurate, and

(B) if OSHA finds, based on information submitted about the instrument, that the instrument meets the requirements for equivalency specified by paragraph (d) of this section.

(2) *Initial monitoring*. Each employer who has a place of employment within the scope of paragraph (a)(1), (a)(4), or (a)(5) of this section shall conduct monitoring by obtaining measurements which are representative of the exposure of all employees to airborne concentrations of lint-free respirable cotton dust over an eight-hour period. The sampling program shall include at least one determination during each shift for each work area.

(3) *Periodic monitoring*. (i) If the initial monitoring required by paragraph (d)(2) of this section or any subsequent monitoring reveals employee exposure to be at or below the permissible exposure limit, the employer shall repeat the monitoring for those employees at least annually.

(ii) If the initial monitoring required by paragraph (d)(2) of this section or any subsequent monitoring reveals employee exposure to be above the PEL, the employer shall repeat the monitoring for those employees at least every six months.

(iii) Whenever there has been a production, process, or control change which may result in new or additional exposure to cotton dust, or whenever the employer has any other reason to suspect an increase in employee exposure, the employer shall repeat the monitoring and measurements for those employees affected by the change or increase.

(4) *Employee notification*. (i) The employer must, within 15 working days after the receipt of the results of any monitoring performed under this section, notify each affected employee of these results either individually in writing or by posting the results in an appropriate location that is accessible to employees.

(ii) Whenever the results indicate that the employee's exposure exceeds the applicable permissible exposure limit specified in paragraph (c) of this section, the employer shall include in the written notice a statement that the permissible exposure limit was exceeded and a description of the corrective action taken to reduce exposure below the permissible exposure limit.

(e) *Methods of compliance* —(1) *Engineering and work practice controls.* The employer shall institute engineering and work practice controls to reduce and maintain employee exposure to cotton dust at or below the permissible exposure limit specified in paragraph (c) of this section, except to the extent that the employer can establish that such controls are not feasible.

(2) Whenever feasible engineering and work practice controls are not sufficient to reduce employee exposure to or below the permissible exposure limit, the employer shall nonetheless institute these controls to reduce exposure to the lowest feasible level, and shall supplement these controls with the use of respirators which shall comply with the provisions of paragraph (f) of this section.

(3) *Compliance program.* (i) Where the most recent exposure monitoring data indicates that any employee is exposed to cotton dust levels greater than the permissible exposure limit, the employer shall establish and implement a written program sufficient to reduce exposures to or below the permissible exposure limit solely by means of engineering controls and work practices as required by paragraph (e)(1) of this section.

(ii) The written program shall include at least the following:

(A) A description of each operation or process resulting in employee exposure to cotton dust at levels greater than the PEL;

(B) Engineering plans and other studies used to determine the controls for each process;

(C) A report of the technology considered in meeting the permissible exposure limit;

(D) Monitoring data obtained in accordance with paragraph (d) of this section;

(E) A detailed schedule for development and implementation of engineering and work practice controls, including exposure levels projected to be achieved by such controls;

(F) Work practice program; and

(G) Other relevant information.

(iii) The employer's schedule as set forth in the compliance program, shall project completion of the implementation of the compliance program no later than March 27, 1984 or as soon as possible if monitoring after March 27, 1984 reveals exposures over the PEL, except as provided in paragraph (m)(2)(ii)(B) of this section.

(iv) The employer shall complete the steps set forth in his program by the dates in the schedule.

(v) Written programs shall be submitted, upon request, to the Assistant Secretary and the Director, and shall be available at the worksite for examination and copying by the Assistant Secretary, the Director, and any affected employee or their designated representatives.

(vi) The written program required under paragraph (e)(3) of this section shall be revised and updated when necessary to reflect the current status of the program and current exposure levels.

(4) *Mechanical ventilation*. When mechanical ventilation is used to control exposure, measurements which demonstrate the effectiveness of the system to control exposure, such as capture velocity, duct velocity, or static pressure shall be made at reasonable intervals.

(f) *Respiratory protection* —(1) *General*. For employees who are required to use respirators by this section, the employer must provide each employee an appropriate respirator that complies with the requirements of this paragraph. Respirators must be used during:

(i) Periods necessary to install or implement feasible engineering and work-practice controls.

(ii) Maintenance and repair activities for which engineering and work-practice controls are not feasible.

(iii) Work operations for which feasible engineering and work-practice controls are not yet sufficient to reduce employee exposure to or below the permissible exposure limits.

(iv) Work operations specified under paragraph (g)(1) of this section.

(v) Periods for which an employee requests a respirator.

(2) *Respirator program.* (i) The employer must implement a respiratory protection program in accordance with \$1910.134(b) through (d) (except (d)(1)(iii)), and (f) through (m), which covers each employee required by this section to use a respirator.

(ii) Whenever a physician determines that an employee who works in an area in which the cotton-dust concentration exceeds the PEL is unable to use a respirator, including a powered air-purifying respirator, the employee must be given the opportunity to transfer to an available position, or to a position that becomes available later, that has a cotton-dust concentration at or below the PEL. The employer must ensure that such employees retain their current wage rate or other benefits as a result of the transfer.

(3) Respirator selection. (i) Employers must:

(A) Select, and provide to employees, the appropriate respirators specified in paragraph (d)(3)(i)(A) of 29 CFR 1910.134; however, employers must not select or use filtering facepieces for protection against cotton dust concentrations greater than five times (5 \times) the PEL.

(B) Provide HEPA filters for powered and non-powered air-purifying respirators used at cotton dust concentrations greater than ten times (10 \times) the PEL.

(ii) Employers must provide an employee with a powered air-purifying respirator (PAPR) instead of a non-powered air-purifying respirator selected according to paragraph (f)(3)(i) of this standard when the employee chooses to use a PAPR and it provides adequate protection to the employee as specified by paragraph (f)(3)(i) of this standard.

(g) *Work practices*. Each employer shall, regardless of the level of employee exposure, immediately establish and implement a written program of work practices which shall minimize cotton dust exposure. The following shall be included were applicable:

(1) Compressed air "blow down" cleaning shall be prohibited where alternative means are feasible. Where compressed air is used for cleaning, the employees performing the "blow down" or "blow off" shall wear suitable respirators. Employees whose presence is not required to perform "blow down" or "blow of" shall be required to leave the area affected by the "blow down" or "blow off" during this cleaning operation.

(2) Cleaning of clothing or floors with compressed air shall be prohibited.

(3) Floor sweeping shall be performed with a vacuum or with methods designed to minimize dispersal of dust.

(4) In areas where employees are exposed to concentrations of cotton dust greater than the permissible exposure limit, cotton and cotton waste shall be stacked, sorted, baled, dumped, removed or otherwise handled by mechanical means, except where the employer can show that it is infeasible to do so. Where infeasible, the method used for handling cotton and cotton waste shall be the method which reduces exposure to the lowest level feasible.

(h) *Medical survelliance* -(1) *General.* (i) Each employer covered by the standard shall institute a program of medical surveillance for all employees exposed to cotton dust.

(ii) The employer shall assure that all medical examinations and procedures are performed by or under the supervision of a licensed physician and are provided without cost to the employee.

(iii) Persons other than licensed physicians, who administer the pulmonary function testing required by this section shall have completed a NIOSH-approved training course in spirometry.

(2) *Initial examinations*. The employer shall provide medical surveillance to each employee who is or may be exposed to cotton dust. For new employees, this examination shall be provided prior to initial assignment. The medical surveillance shall include at least the following:

(i) A medical history;

(ii) The standardized questionnaire contained in appendix B; and

(iii) A pulmonary function measurement, including a determination of forced vital capacity (FVC) and forced expiratory volume in one second (FEV₁), the FEV₁/FVC ratio, and the percentage that the measured values of FEV₁ and FVC differ from the predicted values, using the standard tables in appendix C. These determinations shall be made for each employee before the employee enters the workplace on the first day of the work week, preceded by at least 35 hours of no exposure to cotton dust. The tests shall be repeated during the shift, no less than 4 and no more than 10 hours after the beginning of the work shift; and, in any event, no more than one hour after cessation of exposure. Such exposure shall be typical of the employee's usual workplace exposure. The predicted FEV₁ and FVC for blacks shall be multiplied by 0.85 to adjust for ethnic differences.

(iv) Based upon the questionnaire results, each employee shall be graded according to Schilling's byssinosis classification system.

(3) *Periodic examinations*. (i) The employer shall provide at least annual medical surveillance for all employees exposed to cotton dust above the action level in yarn manufacturing, slashing and weaving, cotton washing and waste house operations. The employer shall provide medical surveillance at least every two years for all employees exposed to cotton dust at or below the action level, for all employees exposed to cotton dust from washed cotton (except from washed cotton defined in

paragraph (n)(3) of this section), and for all employees exposed to cotton dust in cottonseed processing and waste processing operations. Periodic medical surveillance shall include at least an update of the medical history, standardized questionnaire (App. B–111), Schilling byssinosis grade, and the pulmonary function measurements in paragraph (h)(2)(iii) of this section.

(ii) Medical surveillance as required in paragraph (h)(3)(i) of this section shall be provided every six months for all employees in the following categories:

(A) An FEV₁ of greater than 80 percent of the predicted value, but with an FEV₁ decrement of 5 percent or 200 ml. on a first working day;

(B) An FEV₁ of less than 80 percent of the predicted value; or

(C) Where, in the opinion of the physician, any significant change in questionnaire findings, pulmonary function results, or other diagnostic tests have occurred.

(iii) An employee whose FEV_1 is less than 60 percent of the predicted value shall be referred to a physician for a detailed pulmonary examination.

(iv) A comparison shall be made between the current examination results and those of previous examinations and a determination made by the physician as to whether there has been a significant change.

(4) *Information provided to the physician*. The employer shall provide the following information to the examination physician:

(i) A copy of this regulation and its Appendices:

(ii) A description of the affected employee's duties as they relate to the employee's exposure;

(iii) The employee's exposure level or anticipated exposure level;

(iv) A description of any personal protective equipment used or to be used; and

(v) Information from previous medical examinations of the affected employee which is not readily available to the examining physician.

(5) *Physician's written opinion*. (i) The employer shall obtain and furnish the employee with a copy of a written opinion from the examining physician containing the following:

(A) The results of the medical examination and tests including the FEV₁, FVC, AND FEV₁/FVC ratio;

(B) The physician's opinion as to whether the employee has any detected medical conditions which would place the employee at increased risk of material impairment of the employee's health from exposure to cotton dust;

(C) The physician's recommended limitations upon the employee's exposure to cotton dust or upon the employee's use of respirators including a determination of whether an employee can wear a negative pressure respirator, and where the employee cannot, a determination of the employee's ability to wear a powered air

purifying respirator; and,

(D) A statement that the employee has been informed by the physician of the results of the medical examination and any medical conditions which require further examination or treatment.

(ii) The written opinion obtained by the employer shall not reveal specific findings or diagnoses unrelated to occupational exposure.

(i) *Employee education and training* —(1) *Training program.* (i) The employer shall train each employee exposed to cotton dust in accordance with the requirements of this section. The employer shall institute a training program and ensure employee participation in the program.

(A) The acute and long term health hazards associated with exposure to cotton dust;

(B) The names and descriptions of jobs and processes which could result in exposure to cotton dust at or above the PEL.

(C) The measures, including work practices required by paragraph (g) of this section, necessary to protect the employee from exposures in excess of the permissible exposure limit;

(D) The purpose, proper use and limitations of respirators required by paragraph (f) of this section;

(E) The purpose for and a description of the medical surveillance program required by paragraph (h) of this section and other information which will aid exposed employees in understanding the hazards of cotton dust exposure; and

(F) The contents of this standard and its appendices.

(ii) The training program shall be provided prior to initial assignment and shall be repeated annually for each employee exposed to cotton dust, when job assignments or work processes change and when employee performance indicates a need for retraining.

(2) Access to training materials. (i) Each employer shall post a copy of this section with its appendices in a public location at the workplace, and shall, upon request, make copies available to employees.

(ii) The employer shall provide all materials relating to the employee training and information program to the Assistant Secretary and the Director upon request.

(j) *Signs*. The employer shall post the following warning sign in each work area where the permissible exposure limit for cotton dust is exceeded:

WARNING

COTTON DUST WORK AREA

MAY CAUSE ACUTE OR DELAYED

LUNG INJURY

(BYSSINOSIS)

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http://ecfr.gpoaccess.gov/...dx?c=ecfr&sid=fa6674ce1e56d79d5fa30224c6525709\&rgn=div8\&view=text&node=29:6.1.1.1.1.1.1.27\&idno=29[9/15/2011~4:23:56~PM]
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RESPIRATORS

REQUIRED IN THIS AREA

(k) *Recordkeeping* —(1) *Exposure measurements*. (i) The employer shall establish and maintain an accurate record of all measurements required by paragraph (d) of this section.

(ii) The record shall include:

(A) A log containing the items listed in paragraph IV (a) of appendix A, and the dates, number, duration, and results of each of the samples taken, including a description of the procedure used to determine representative employee exposure;

(B) The type of protective devices worn, if any, and length of time worn; and

(C) The names, social security numbers, job classifications, and exposure levels of employees whose exposure the measurement is intended to represent.

(iii) The employer shall maintain this record for at least 20 years.

(2) *Medical surveillance*. (i) The employer shall establish and maintain an accurate medical record for each employee subject to medical surveillance required by paragraph (h) of this section.

(ii) The record shall include:

(A) The name and social security number and description of the duties of the employee;

(B) A copy of the medical examination results including the medical history, questionnaire response, results of all tests, and the physician's recommendation;

(C) A copy of the physician's written opinion;

(D) Any employee medical complaints related to exposure to cotton dust;

(E) A copy of this standard and its appendices, except that the employer may keep one copy of the standard and the appendices for all employees, provided that he references the standard and appendices in the medical surveillance record of each employee; and

(F) A copy of the information provided to the physician as required by paragraph (h)(4) of this section.

(iii) The employer shall maintain this record for at least 20 years.

(3) *Availability*. (i) The employer shall make all records required to be maintained by paragraph (k) of this section available to the Assistant Secretary and the Director for examination and copying.

(ii) Employee exposure measurement records and employee medical records required by this paragraph shall be provided upon request to employees, designated representatives, and the Assistant Secretary in accordance with 29 CFR 1910.1020 (a) through (e) and (g) through (i).

(4) *Transfer of records*. (i) Whenever the employer ceases to do business, the successor employer shall receive and retain all records required to be maintained by paragraph (k) of this section.

(ii) The employer shall also comply with any additional requirements involving transfer of records set forth in 29 CFR 1910.1020(h).

(1) *Observation of monitoring*. (1) The employer shall provide affected employees or their designated representatives an opportunity to observe any measuring or monitoring of employee exposure to cotton dust conducted pursuant to paragraph (d) of this section.

(2) Whenever observation of the measuring or monitoring of employee exposure to cotton dust requires entry into an area where the use of personal protective equipment is required, the employer shall provide the observer with and assure the use of such equipment and shall require the observer to comply with all other applicable safety and health procedures.

(3) Without interfering with the measurement, observers shall be entitled to:

(i) An explanation of the measurement procedures:

(ii) An opportunity to observe all steps related to the measurement of airborne concentrations of cotton dust performed at the place of exposure; and

(iii) An opportunity to record the results obtained.

(m) *Washed Cotton* —(1) *Exemptions*. Cotton, after it has been washed by the processes described in this paragraph, is exempt from all or parts of this section as specified if the requirements of this paragraph are met.

(2) *Initial requirements*. (i) In order for an employer to qualify as exempt or partially exempt from this standard for operations using washed cotton, the employer must demonstrate that the cotton was washed in a facility which is open to inspection by the Assistant Secretary and the employer must provide sufficient accurate documentary evidence to demonstrate that the washing methods utilized meet the requirements of this paragraph.

(ii) An employer who handles or processes cotton which has been washed in a facility not under the employer's control and claims an exemption or partial exemption under this paragraph, must obtain from the cotton washer and make available at the worksite, to the Assistant Secretary, to any affected employee, or to their designated representative the following:

(A) A certification by the washer of the cotton of the grade of cotton, the type of washing process, and that the batch meets the requirements of this paragraph;

(B) Sufficient accurate documentation by the washer of the cotton grades and washing process; and

(C) An authorization by the washer that the Assistant Secretary or the Director may inspect the washer's washing facilities and documentation of the process.

(3) *Medical and dyed cotton*. Medical grade (USP) cotton, cotton that has been scoured, bleached and dyed, and mercerized yarn shall be exempt from all

provisions of this standard.

(4) *Higher grade washed cotton*. The handling or processing of cotton classed as "low middling light spotted or better" (color grade 52 or better and leaf grade code 5 or better according to the 1993 USDA classification system) shall be exempt from all provisions of the standard except the requirements of paragraphs (h) medical surveillance, (k)(2) through (4) recordkeeping—medical records, and Appendices B, C, and D of this section, if they have been washed on one of the following systems:

(i) On a continuous batt system or a rayon rinse system including the following conditions:

(A) With water;

(B) At a temperature of no less than 60 $^{\circ}$ C;

(C) With a water-to-fiber ratio of no less than 40:1; and

(D) With the bacterial levels in the wash water controlled to limit bacterial contamination of the cotton.

(ii) On a batch kier washing system including the following conditions:

(A) With water;

(B) With cotton fiber mechanically opened and thoroughly prewetted before forming the cake;

(C) For low-temperature processing, at a temperature of no less than 60 °C with a water-to-fiber ratio of no less than 40:1; or, for high-temperature processing, at a temperature of no less than 93 °C with a water-to-fiber ratio of no less than 15:1;

(D) With a minimum of one wash cycle followed by two rinse cycles for each batch, using fresh water in each cycle, and

(E) With bacterial levels in the wash water controlled to limit bacterial contamination of the cotton.

(5) *Lower grade washed cotton.* The handling and processing of cotton of grades lower than "low middling light spotted," that has been washed as specified in paragraph (n)(4) of this section and has also been bleached, shall be exempt from all provisions of the standard except the requirements of paragraphs (c)(1)(ii) Permissible Exposure Limit, (d) Exposure Monitoring, (h) Medical Surveillance, (k) Recordkeeping, and Appendices B, C and D of this section.

(6) *Mixed grades of washed cotton*. If more than one grade of washed cotton is being handled or processed together, the requirements of the grade with the most stringent exposure limit, medical and monitoring requirements shall be followed.

(n) *Appendices*. (1) Appendices B, C, and D of this section are incorporated as part of this section and the contents of these appendices are mandatory.

(2) Appendix A of this section contains information which is not intended to create any additional obligations not otherwise imposed or to detract from any existing

obligations.

(3) Appendix E of this section is a protocol which may be followed in the validation of alternative measuring devices as equivalent to the vertical elutriator cotton dust sampler. Other protocols may be used if it is demonstrated that they are statistically valid, meet the requirements in paragraph (d)(1)(iii) of this section, and are appropriate for demonstrating equivalency.

Appendix A to §1910.1043—Air Sampling and Analytical Procedures for Determining Concentrations of Cotton Dust

i. sampling locations

The sampling procedures must be designed so that samples of the actual dust concentrations are collected accurately and consistently and reflect the concentrations of dust at the place and time of sampling. Sufficient number of 6-hour area samples in each distinct work area of the plant should be collected at locations which provide representative samples of air to which the worker is exposed. In order to avoid filter overloading, sampling time may be shortened when sampling in dusty areas. Samples in each work area should be gathered simultaneously or sequentially during a normal operating period. The daily time-weighted average (TWA) exposure of each worker can then be determined by using the following formula:

Summation of hours spent in each location and the dust concentration in that location.

Total hours exposed

A time-weighted average concentration should be computed for each worker and properly logged and maintained on file for review.

ii. sampling equipment

(a) Sampler. The instrument selected for monitoring is the Lumsden-Lynch vertical elutriator. It should operate at a flow rate of 7.4 ± 0.2 liters/minute.

The samplers should be cleaned prior to sampling. The pumps should be monitored during sampling.

(b) Filter Holder. A three-piece cassette constructed of polystyrene designed to hold a 37-mm diameter filter should be used. Care must be exercised to insure that an adequate seal exists between elements of the cassette.

(c) Filers and Support Pads. The membrane filters used should be polyvinyl chloride with a 5-um pore size and 37-mm diameter. A support pad, commonly called a backup pad, should be used under the filter membrane in the field monitor cassette.

(d) Balance. A balance sensitive to 10 micrograms should be used.

(e) Monitoring equipment for use in Class III hazardous locations must be approved for use in such locations, in accordance with the requirements of the OSHA electrical standards in subpart S of part 1910.

iii. instrument calibration procedure

Samplers shall be calibrated when first received from the factory, after repair, and after receiving any abuse. The samplers should be calibrated in the laboratory both before they are used in the field and after they have been used to collect a large number of field samples. The primary standard, such as a spirometer or other standard calibrating instruments such as a wet test meter or a large bubble meter or dry gas meter, should be used. Instructions for calibration with the wet test meter follow. If another calibration device is selected, equivalent procedures should be used:

(a) Level wet test meter. Check the water level which should just touch the calibration point at the left side of the meter. If water level is low, add water 1-2 °F. warmer than room temperature of till point. Run the meter for 30 minutes before calibration;

(b) Place the polyvinyl chloride membrane filter in the filter cassette;

(c) Assemble the calibration sampling train;

(d) Connect the wet test meter to the train.

The pointer on the meter should run clockwise and a pressure drop of not more than 1.0 inch of water indicated. If the pressure drop is greater than 1.0, disconnect and check the system;

(e) Operate the system for ten minutes before starting the calibration;

(f) Check the vacuum gauge on the pump to insure that the pressure drop across the orifice exceeds 17 inches of mercury;

(g) Record the following on calibration data sheets:

(1) Wet test meter reading, start and finish;

(2) Elapsed time, start and finish (at least two minutes);

(3) Pressure drop at manometer;

(4) Air temperature;

(5) Barometric pressure; and

(6) Limiting orifice number;

(h) Calculate the flow rate and compare against the flow of 7.4 ± 0.2 liters/minute. If flow is between these limits, perform calibration again, average results, and record orifice number and flow rate. If flow is not within these limits, discard or modify orifice and repeat procedure;

(i) Record the name of the person performing the calibration, the date, serial number of the wet test meter, and the number of the critical orifices being calibrated.

iv. sampling procedure

(a) Sampling data sheets should include a log of:

(1) The date of the sample collection;

(2) The time of sampling;

(3) The location of the sampler;

(4) The sampler serial number;

(5) The cassette number;

(6) The time of starting and stopping the sampling and the duration of sampling;

(7) The weight of the filter before and after sampling;

(8) The weight of dust collected (corrected for controls);

(9) The dust concentration measured;

(10) Other pertinent information; and

(11) Name of person taking sample

(b) Assembly of filter cassette should be as follows:

(1) Loosely assemble 3-piece cassette;

(2) Number cassette;

- (3) Place absorbant pad in cassette;
- (4) Weigh filter to an accuracy of $10 \mu g$;
- (5) Place filter in cassette;
- (6) Record weight of filter in log, using cassette number for identification;
- (7) Fully assemble cassette, using pressure to force parts tightly together;
- (8) Install plugs top and bottom;
- (9) Put shrink band on cassette, covering joint between center and bottom parts of cassette; and
- (10) Set cassette aside until shrink band dries thoroughly.
- (c) Sampling collection should be performed as follows:
- (1) Clean lint out of the motor and elutriator;

(2) Install vertical elutriator in sampling locations specified above with inlet 41/2to 51/2feet from floor (breathing zone height);

- (3) Remove top section of cassette;
- (4) Install cassette in ferrule of elutriator;
- (5) Tape cassette to ferrule with masking tape or similar material for air-tight seal;
- (6) Remove bottom plug of cassette and attach hose containing critical orifice;
- (7) Start elutriator pump and check to see if gauge reads above 17 in. of Hg vacuum;
- (8) Record starting time, cassette number, and sampler number;
- (9) At end of sampling period stop pump and record time; and

(10) Controls with each batch of samples collected, two additional filter cassettes should be subjected to exactly the same handling as the samples, except that they are not opened. These control filters should be weighed in the same manner as the sample filters.

Any difference in weight in the control filters would indicate that the procedure for handling sample filters may not be adequate and should be evaluated to ascertain the cause of the difference, whether and what necessary corrections must be made, and whether additional samples must be collected.

(d) Shipping. The cassette with samples should be collected, along with the appropriate number of blanks, and shipped to the analytical laboratory in a suitable container to prevent damage in transit.

(e) Weighing of the sample should be achieved as follows:

- (1) Remove shrink band;
- (2) Remove top and middle sections of cassette and botton plug;
- (3) Remove filter from cassette and weigh to an accuracy of $10 \mu g$; and
- (4) Record weight in log against original weight

(f) Calculation of volume of air sampled should be determined as follows:

(1) From starting and stopping times of sampling period, determine length of time in minutes of sampling period; and

(2) Multiply sampling time in minutes by flow rate of critical orifice in liters per minute and divide by 1000 to find air quantity in cubic meters.

(g) Calculation of Dust Concentrations should be made as follows:

(1) Substract weight of clean filter from dirty filter and apply control correction to find actual weight of sample. Record this weight (in μ g) in log; and

(2) Divide mass of sample in μg by air volume in cubic meters to find dust concentration in $\mu g/m$. Record in log.

APPENDIX B-1 RESPIRATORY QUESTIONNAIRE

A. IDENTIFICATION DATA	
PLANT	SOCIAL SECURITY NO. DAY MONTH YEAR (Reveal Gen 2 claim)
NAME	DATE OF INTERVIEW
If our nervel	
INTERVIEWER: 1 2 3 4 5 6 7 8 (12)	L
WORK SHIFT: 1st 2nd 3nd	(13) STANDING HEIGHT(14,15)
PRESENT WORK AREA	WEIGHT (16.18)

If working in more than one specified work area, X area where most of the work shift is spent. If "other," but spending 25% of the work shift in one of the specified work areas, classify in that work area. If serving approximate employee, check area within that department where most of the work shift is spent til in doubt, sheck "throughout". For work areas such as spinning and "eaving where many work rooms may be involved, be such to sheck the specific work room to which the amployee is assigned - if he works in more than one work room within a department classify as 7 (all) for that department.

	Worksoom Number	(190 Open	(20) Pick	Area	(21) Cand #1	(22) 40	(23) Spin	(24) Wind	(25) Terist	(26) Speci	(27) Wwp	(26) Siech	(29) Wagan	130i Other
AT RISK	1			Cards										
ootton bland)	2			Draw										
	3			Comb										
	4			Rove										
	5			Thru Out										
	6													
	7 (el1)													
Control (synthe- tic & wool)	8													
Ex Work-	9													

B. COUCH								
	ion getting up if					Vec	No	13
Do you usually cou iCount a couth	ugh first thing in the morning? with first smoke or on "first g	joing o	ut of doors."	_				
Exclude clearing	g throat or a single cough.)							
Do sets scalls are	ugh during the day or at night	,			_	Yes_	No.	
lignore an occas	sional cough.)							
If 'Yes' to either guestion G	31-32):							
Do you cough like	this on most days for as much	an the	ee months a year?			Yes	No	
	any particular day of the week						_No	
Die ynd Llough die a	(1) (2) (3) (4)		15 (7)					
	1-1 1-1 1-1 1-1							
If 'Yes': Which day? Mor	n. Tues. Wed. Thur. Fri.	Sat	Sun.					G
C PHLEGM or abstratio	w word to suit local custom.							
			ion getting u	ølt				
the morning? (C	ing up any philing from your o Sount philogra with the first am	toke or	on "first going					
out of doors." E	Exclude philegm from the nose	. Court	t smallowed			Ver	_No	13
				_				
	ing up any philegm from your o twice or more.1		uring the day or at			Vec	No.	13
regnt/ (Accept)	WICE OF MORE.							
If 'Yes' to either question (3	360 or (37):							
Do you bring up p?	hlegm like this on most days h	or as re	such as three					
months each ye	wr?			_		Yes	No,	13
If 'Yes' to question (33) or	(38):							
	(cough)	01	2 years or less					13
How long have you	u had this phłegm?		More than 2 years-9 y					
(Write in our	mber of years			-				
		(3)	Ci 10-19 years					
		(4)	20+ years					
These words are for subject	ts who work at night							
	· · · ·							
D. CHEST ILLNESSES			(7. n)					
	sars, have you had a period cough and philogrn lasting for	(1)	C No					14
	egeneration bringer, and do	.2	Yes, only one period					
3 meetes on mining		a	🖾 Yes, two or more per	ioth				
3 manual of minin								
1 makes or more	save phologith							
tfor subjects who usually h		liness (which has kept					
ther subjects who usually in During the past 3 y you off work, in	years have you had any chest a nitions at home or in bed? (Fo	r as lo	ng as one week, fiu?)			Yes	No	
ther subjects who usually h During the past 3 y year off work, it If 'Yes' to (41): Did year b	years have you had any chest it reloors at home or in bed? (Fo bring up (more) philem than u	r as lo	ng as one week, fiu?)					
11°or subjects who usually h During the past 3 y you off work, it If 'Yep' to (41): Did you b of these it	years have you had any chest it indoors at home or in bed? (Fo bring up (mone) philege than u linesses?	r es lo sual in	ng as one week, fiu?)				No	
1 th or subjects who usually it During the past 3 y year off work in If 'Yes' to (41): Did you of these it If 'Yes' to (42): During th	years have you had any chest it reloors at home or in bed? (Fo bring up (more) philem than u	n es to sual in d:	ng as one week, tiu?) any	0.1				
Hor subjects who usually in During the past 3 you off work, in If 'Vet' to (41): Did you b of these if 'Yet' to (42): During th Only one	years have you had any chest it niscors at home or in bed? (Fo bring up (more) phleges than o linesses? we part three years have you he	n es to sual in d:	ng as one week, filu?) any	11				

E. TIGHTNE	55							
Does yo	our chest ever feel tight o	i your bria	thing becom	e difficult	ł	Yn	No.	
	chest tight or your breat he week? (after a week o				ev.	Yes_		
If "Yes": Which o	01 / 12	(4) Wed. I voys	(5) Thur	16.) Fel,	17i Sat.	du Sun		,
If "Yes" Wonday	At what time on Mond feel tight or your breat		17		entering t			
Out-code it ND	to Question (45)				emening i	ne mui		
In the p	past, has your dhest ever cuit on any particular da			hing		Yes	No	
If "Yes": Which o	0/ 9	j40 Wed. D Mays	151 Thur	(6) fri.	171 Sat.	(8) Sun		
F. BREATH	LESSNESS	-						
hear	aled from walking by any it or lung disease put "X" strong (\$2-60) unasked.							
	u ever troubled by shorts For walking up a slight h		h, when hur	rying on t	the	Yes	No.	
If 'No', grade is	1.11 Yes', proceed to no	at question						
	aget short of breath walk inary page on the level?		her people at	4/1		Yes	No_	
If 'No , pullers	2. H 'Yes', proceed to re	xt quest on						
	a have to stop for breath the level?	when walking	ng at your or	an pøre		Yes	No	
If 'No', grade is	3. M 'Ves', proceed to ne	ort question						
Ant yo	u short of breath on was	ning or dress	ang?			Yes	N	-
IF 'No', grade in	4. Hi'Yen', grude n S.							
				C	ysprita Gr	d		
ON MONDAYS								
level	is even troubled by shorts for walking up a slight h	H?		rying on 1	ine	Yes	No	
	1. If 'Yes', proceed to ne							
paos	u get short of breath walk c on the level?			an ordin	ary	Yes	No	
	If 'Yes', proceed to ne							
page	a have to stop for breath e on the level?			Min .		Yes	No	_
	3. If 'Yes', proceed to ne							
Are yo	u short of breath on was	ning or dress	sing?			Yes	No	_
If 'No', grade is								

G. OTHER ILLNESSES AND ALLERGY HISTORY	
Bo you have alward condition for which you an order of boar's care?	
Nove you over had atthms? Yes No (63)	
(F. 'Yes', ded it begin (1) (1) Ginton apr 30	
121 C After age 20	
(i) Year' balance 30, club year bare anthree baffers over going to work in.	
a toxisis multiTesTesTes	
Have you over had has fever or other allergies (other than above)?YesNo1654	
H. TOBACCO SMOKING*	
Do you shoke?	
Record "Yes" of regular smoker up to one month ago. (Cigarettim, cigar	
(r pipe)YesKes	
11 "No" to (63)	
Have you seel amplied? (Cigarettes, sigars, pipe, Record 'No' if subjectYesNo(67)	
has never smoked as much as one cigarette a day, or 1 ee, of teltation a moment, fai as long as one year.	
iii "Yes" to (63) or (64), what have you trocked and for how many years?	
(White in specific number of years in the appropriate square)	
(1) (2) (2) (4) (5) (4) (7) (8) (9)	
Yees (<5) (5-9) (10.14) (15.19) (20.24) (25.29) (30.34) (35.39) (3-40)	
	5
Cipers D	0
(2) D 1/2 pack, but less than 1 pack	
(2) D 1 pack, but lets the 1 1/2 packs (4) D 1 1/2 packs or more	
Number of pack years	
H an en smoker (organister, organ or popel), how long since you (hughed)	
(Write in number of years)	
(0) 💭 Diyaw (2) Di 14 yawa	
(3) L 59 (MP)	
"Have you changed your smoking hebris since last intername? If yes, specify what changes,	
OCCUPATIONAL HISTORY** Here was been washed in	
stat for the second sec	
State or mineral mining, qualitying or processing? (As long as one year)	
Asberros milling or processing? (Ever)YesNo(77)	
Other dwats, furnes or smake? If yes, specify	
Type of expension	
Length of exploser	
"" Ask only on full intervely.	
At what age did you first go to work in a teachie mill? (Write in specific age in appropriate	
aguara)	
(1) (2) (3) (4) (5) (8)	
<20 20.24 25-29 30-34 35-39 40+	
When you first worked in a textile relit, did you work with (1) Cotton or cotton bland (79)	
(2) Synthetic or wool (80)	
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VIEW OF UOWIIIOau FDF	
APPENDIX 8-11	
Respiratory Questionnaite	
for	
for Non-Textile Workers for the	

Identification No.	Interviewer Code
Location	Date of Interview

			A. 1	DENT 1F1CA	1 10N				
T. NAVE	(Last) (Fi	rst) (Middle	initial)), PH AREA C NO.	one (ICIAE SEC Ional sec	
2. CURRENT A	City o Zip Co	, Street, r Town, C de)	or Rur ounty.	al Route. State.	5. 81 (Mo.,	RTHDATE Day, Yr.)		AGE LAST	BIRTHDAY
					7. 50	X			male
					8. ET	HNIC GROU	P OR ANC		
					2. [3. [4. [5. [7 White, 7 Black, 7 Hispani 7 America 7 Asian o 7 Other:	not of H c n Indian	or Alasi	Drigin kan Mative
9. STANDING	HEIGHT (cm)	10. W	TRAT			KORK SHIFT	2md /	7 3rd	<i>(</i> 7
12. PRESENT	WORK AREA								
Please i other lo	ndicate primar cations, pleas	y assigne le indicat	ed work te and n	area and ote perce	percent of st of time	of time sp Me for eac	ent at t :h.	hat site	. If at
PRIM	RY MORK AREA								
SPECI	F1C J08								
13. APPROPRI	ATE INDUSTRY								
200	arnetting ottonseed Oil		• 0	Cotton Utilizat	ton	6 <u>_</u>	7 Cotto	m Classi m Ginnin	9
(Furnishing y not affect an your Social S	our Social Sec y right, benef ecurity number	urity nur it, or pr	ber is ivilege	voluntary to which ecurity a	you would	efusal to d be enti- being req	provide tled if uested s	this nu you did ince it	nber will provide will
permit use in	future determ	rinations	fn, stat	istical i	esearch s	tudies.)			
View of	<u>r downl</u>	oad	PDF	1					
1	w w	11			11				1
Ţ	NAZARDOUS HEALTH EXPOSURE ASSOCIATED NITH NORK NO IF YES, DESCRIBE								
stel groupe	F YES, I								
to fulf	KDOUS HI SOCLATE		$\uparrow \uparrow$		++		+†		
esent .	RAZAS ASS YES 1		$\uparrow \uparrow$	-++			11		
from present to initial duration, should be grouped	9.B.	++	$\uparrow \uparrow$	+†		++			
52	AVERAGE DAYS NOR PER NEE								
t fudiv signif	4.0		$\uparrow\uparrow$	++	11				
r TABLE of the of no	TON								
HISTOR 1story . each	CCUPAT								
OCCUPATIONAL HISTORY TABLE entire work history of the of employment, each of no	SPECIFIC OCCUPATION								
occuent entire of empl	SPEC								
B. C S the e criods o			\square						
showin time pe	NENT 19 19								
table part-1	TEMURE OF EMPLOYMENT FROM TO 19 19								
Towing redic.			$\uparrow \uparrow$	+					
B. OCCUPATIONAL MISTORY TABLE Complete the following table showing the entire work history of the individu exployment. Sporadic, part-time periods of employment, each of no significa if possible.	INDUSTRY AND LOCATION								
Complete the employment. If possible.	Y AND L								
Co te	MOUSTR								
	1 - 1				11		1 1	I	
View of	r downl	oad	PDF	1					

C. SYMPTOMS

```
Use actual wording of each question. Put X is appropriate square after each question. When is doubt record "Ro".
 COUGH

    Do you usually cough first thing in the morning?
(on getting up)*
(Count a cough with first smoke or on
"first going out of doors". Exclude
clearing throat or a single cough.)

                                                                            1 [] Tes 2 [] No

    Do you usually cough during the day or at night? 1 1 Yes 2 1 No
(Ignore an occasional cough.)

  If YES to either question 1 or 2:

    Do you cough like this on most days for as much as
three months a year?
    I ____ Yes 2 ___ No 9 ___ NA

4. Do you cough on any particular day of the week? 1 ____ Yes 2 ____ Ho
 If YES:
6. Which day? Mon. Tue. Wed. Thur. Fri. Sat. Sun.
PHLEGM
6. Do you usually bring up any phlegm from your
chest first thing in the morming? (on getting
up)* (Count phlegm with the first smoke or on
"first going out of doors." Exclude phlegm
from the nose. Count swallowed phlegm.)
                                                                            1 🗁 Yes 2 🗁 No

    Do you usually bring up any phlegm from your
chest during the day or at night?
(Accept twice or more.)

                                                                            1 🗁 Yes 2 🗁 Ho
 If YES to either question 6 or 7:

    Do you bring up phlegm Tike this on most days
for as much as three months each year?

                                                                            1 🗁 Yes 2 🗁 No
 If YES to question 3 or 8:

    How long have you had this phlegm? (cough) (1) 2 years or less
(Write in number of years)

                                                                     (2) D Hore than 2 years - 9 years
                                                                     (3) 7 10-19 years
                                                                    (4) 🗁 20+ years
"These words are for subjects who work at night
```

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CHEST ILLALSS

 In the past three years, have you had a period of (increased) cough and phiegen lasting for 3 weeks or more? 	 (1) No (2) Yes, only one period (3) Yes, two or more periods
For subjects who usually have phlegm:	(3) Thes, the armore periods
 During the past 3 years have you had any chest illness which has kept you off work, indoors at home or in bed? (For as long as one week, flu? 	1 Yes 2 No
If YES to 11:	
12. Did you bring up (more) phelgs than usual in any of these illnesses?	1 门 Yes 2 💭 No
If YES to 12: During the past three years have you i	had:
13. Only one such illness with increased phelgm?	1 🗁 Yes 2 🖂 No
34. More than one such illness:	1 💭 Yes 2 💭 No
	Br. Brade
TIGHTNESS	
 Does your chest ever feel tight or your breathing become difficult? 	1 💭 Yes 2 🦳 No
 Is your chest tight or your breathing difficult on any particular day of the week? (after a week or 10 days away from the mill) 	1 🗁 Yes 2 🗁 Ho
(3) (4) (5) (6) (7) (8) ur. Frl. Sat. Sun.
 If YES Monday: At what time on Monday does your of feel tight or your breathing diff: 	chest icult? Fefore entering mill After entering mill
(ASK ONLY IF NO TO QUESTION 15)	
 In the past, has your shest ever been tight or your breathing difficult on any particular day of the week? 	1 🗁 Yes 2 🗁 No
20. If YES, Which day? Non. (3) (4) (7) (1) Tues. Wed. (7) Sometimes Always	5) (6) (7) (8) Nur. Fri. Sat. Sum.

URFA	THE	11	1.84	ee.	

-	THLESSNESS		
21.	If disabled from walking by any condition other than heart or lung discase put " X " in the space and leave questions (22-30) unesked.		
22.	Are you ever troubled by shortness of breath, when hurrying on the level or walking up a slight hill?	1 🗁 Yes	2 🗁 No
11	NO, grade is 1. If YES, proceed to next question		
23.	Do you get short of breath walking with other people at an ordinary pace on the level?	1 🗁 Yes	2 🗂 No
If	HD, grade is 2. If YES, proceed to next question		
24.	Do you have to stop for breath when walking at your own pace on the level?	1 🗂 Tes	2 🗁 No
11	NO. grade is 3. If YES, proceed to next question		
25.	Are you short of breath on washing or dressing?	1 Tes	2 🗁 No
If	ND, grade is 4. If YES, grade is 5.		
26.		Dyspnea Grd.	
ON H	ONDAYS:		
	Are you ever troubled by shortness of breath, when hurrying on the level or walking up a slight hill?	1 🗁 Yes	2 🗁 Xo
v .	Are you ever troubled by shortness of breath, when	1 🗁 Yes	2 💭 Xo
2). 11	Are you ever troubled by shortness of breath, when hurrying on the level or walking up a slight hill?	1 🗁 Yes	
27. 1f 28.	Are you ever troubled by shortness of breath. when herrying on the level or walking up a slight hill? NO, grade is 1. If YES, proceed to next question Do you get short of breath walking with other		
27. 11 28. 11	Are you ever troubled by shortness of breath, when hurrying on the level or walking up a slight hill? NO, grade is 1. If YES, proceed to next question Do you get short of breath walking with other people at an ordinary pace on the level?		2 🛄 No
27. 1f 28. 1f 29.	Are you ever troubled by shortness of breath, when hurrying on the level or walking up a slight hill? NO, grade is 1. If YES, proceed to next question Do you get short of breath walking with other- people at an ordinary pace on the level? NO, grade is 2. If YES, proceed to next question Do you have to stop for breath when walking at	1 Yes	2 🛄 No
27. 1f 28. 1f 29. 1f	Are you ever troubled by shortness of breath, when hurrying on the level or walking up a slight hill? NO, grade is 1. If YES, proceed to next question Do you get short of breath walking with other- people at an ordinary pace on the level? NO, grade is 2. If YES, proceed to next question Do you have to stop for breath when walking at your own pace on the level?	1 Yes	2 No 2 No
27. 1f 28. 1f 29. 1f 30.	Are you ever troubled by shortness of breath, when hurrying on the level or walking up a slight hill? NO, grade is 1. If YES, proceed to next question Do you get short of breath walking with other- people at an ordinary pace on the level? NO, grade is 2. If YES, proceed to next question Do you have to stop for breath when walking at your own pace on the level? NO, grade is 3. If YES, proceed to next question	1 Yes	2 No 2 No
27. 1f 28. 1f 29. 1f 30.	Are you ever troubled by shortness of breath, when herrying on the level or walking up a slight hill? NO, grade is 1. If YES, proceed to next question Do you get short of breath walking with other people at an ordinary pace on the level? NO, grade is 2. If YES, proceed to next question Do you have to stop for breath when walking at your own pace on the level? NO, grade is 3. If YES, proceed to next question Are you short of breath on washing or dressing?	1 Yes	2 No 2 No
27. 1f 28. 1f 29. 1f 30. 1f 30.	Are you ever troubled by shortness of breath, when herrying on the level or walking up a slight hill? NO, grade is 1. If YES, proceed to next question Do you get short of breath walking with other people at an ordinary pace on the level? NO, grade is 2. If YES, proceed to next question Do you have to stop for breath when walking at your own pace on the level? NO, grade is 3. If YES, proceed to next question Are you short of breath on washing or dressing?	1 Yes	2 No 2 No
27. 1f 28. 1f 29. 1f 30. 1f 30.	Are you ever troubled by shortness of breath, when horrying on the level or walking up a slight hill? NO, grade is 1. If YES, proceed to next question Do you get short of breath walking with other people at an ordinary pace on the level? NO, grade is 2, If YES, proceed to next question Do you have to stop for breath when walking at your own pace on the level? NO, grade is 3. If YES, proceed to next question Are you short of breath on washing or dressing? NO, grade is 4. If YES, grade is 5	1 Yes	2 %o 2 %o 2 %o

OTHER ILLNESSES AND ALLERGY HISTORY CONTINUED:										
33. Have you ever had asthma? 1 / Yes 2 / No										
If yes, did it begin: (1) Before age 30										
(2) After age 30 💭										
34. If yes before 30: did you have asthma before ever going to work in a textile mill? 1 Yes 2 No										
35. Have you ever had hay fever or other allergies (other than above)? 1 Yes 2 No										
TOBACCO SHOKING										
 Do you smoke? Record Yes if regular smoker up to one month ago. (Cigarettes, cigar or pipe) 										
If NO to (33).										
37. Have you ever smoked? (Cigarettes, cigars, 1 Yes 2 No pipe. Record NO if subject has never smoked as much as one cigarette a day, or 1 oz. of tobacco a month, for as long as use year.)										
If Yes to (33) or (34); what have you smoked for how many years? (Write in specific number of years in the appropriate square)										
(1) (2) (3) (4) (5) (6) (7) (8) (9)										
Years (+5) (5-9) (10-14) (15-19) (20-24) (25-29) (30-34) (35-39) (>40)										
38. Cigarettes										
39. Pipe										
40. Cigars [] Less than 1/2 pack 41. If cigarettes, how many packs per day? [] Less than 1/2 pack Write in number of cigarettes [] 1/2 pack, but less than 1 pack [] 1 pack, but less than 1 1/2 packs										
1-1/2 packs or more										
42. Number of pack years:										
43. If an ex-smoker (cigarettes, cigar or pipe), how										
long since you stopped? (Write in number of years.)										
1-4 years										
5-9 years										
10+ years										
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OCCUPATIONAL HISTORY

Have	you ever worked in:		
44.	A foundry? (As long as one year)	1 🗂 Tes	2 🗁 🍋
45.	Stone or mineral mining, quarrying or processing? (As long as one year)	1 🗇 Tes	2 🗖 No
46.	Asbestos milling or processing? (Ever)	1 🗁 Yes	2 🗁 Ho
47.	Cotton or cotton blend mill? (For controls only)	l 🗁 Yes	2 🗁 Ho
48.	Other dusts, fumes or smoke? If yes, specify.	1 🗁 Yes	2 🖂 No
	Type of exposure		
	Length of exposure		

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APPENDIX 8-111 ABBREVIATED RESPIRATORY QUESTIONNAIRE

A. IDENTIFICATION DATA	
PLANT	SOCIAL SECURITY NO. DAY MONTH YEAR Moved Gen 2 digits
NAME	DATE OF INTERVIEW
(First Name)	DATE OF BIRTH
ADDRESS	AGE (8,9) SEX (10) RACE N IND. OTHEN (11)
INTERVIEWER: 1 2 3 4 5 6 7 8 (12)	
WORK SHIFT: 1st 2nd3rd	
PRESENT WORK AREA	WEIGHT(16,18)

If working in more than one specified work area, X area where most of the work shift is spent, If "other," but spending 25% of the work shift in one of the specified work areas, classify in that work area. If carding department employee, theck area within that department where most of the work shift is spent (d in doubt, check "throughout"). For work areas such as spinning and weaking where many mark rooms may be insoled, be use to check the specific work room to which the employee is assigned - if he works in more than one work room within a department classify as 7 (all) for ..., opartment.

	Worksport. Number	119) Open	(20) Piek	A-++	(21) Card fr	(22) #2	1238 Spin	(24) Wind	(25) Teles	1261 Speed	(27) Warp	(260 Slash	(29) Waave	(30) Other
AT RISK	1			Cards										
cotton blend)	2			Draw										
	з			Comb										
	4			Rove										
	5			Thru Out										
	6													
	7													
Control (synthe- tic & wool)	8													
Ex-Work- w (cotton)	9													

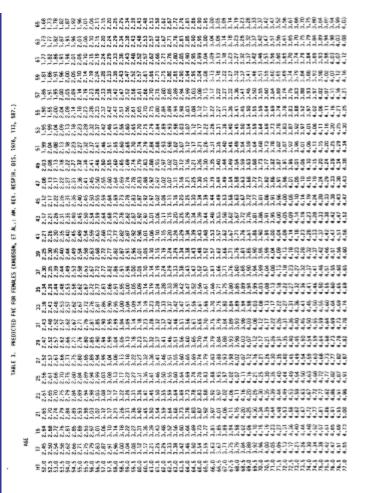
Use actual working of each question. Put X in appropriate square after each question. When in doubt record 'No'. When no equire, circle appropriate invest.
COUGH
ion perting upit
De you usually cough first thing in the morring?
Do you usually sough during the day or at highs? Yes Y
If "Yes' to either question (31-32):
Do you cough like this on most days for as much as three months a year?YesYYSYYSYYSYYSYSSYYSYYSYYSYYSYYSYYSYSSYYS
Do you cough on any particular day of the week? Yes No (34)
(1) (2) (3) (4) (5) (6) (7)
If Yes' Which day? Non. Tues. Wed. Thur. Fn. Sat. Sun. (98)
C. PHLEGM or alternative word to suit local curtory. (or getting up)?
Bo you usually bring up any phlagm from your chest first thing in the mounting? (Count phlagm with the first shoke or on "Tirst going
out of doors." Eaclade philoge from the nose. Count swellowed Yes No(36)
Do you usually bring up any phieger from your chest during the day or at
right? (Accept twice or more.)YesYYSYSS _YSS _YSS _YSS _YSS _YSS
If "Yes" to either question (36) or (37).
Bo you bring up philepin like this on most days for as much as threeYesYYSYSSYSSYSSYYSS
if 'Yes' to guestion (33) or (38):
(cough) (1) 🗆 2 years or less
How long have you had this philegin? (Write in number of years (2) 🔲 More then 2 years 9 years
(3) D 10-19 years
(4) 🖸 20+ years
These words are for subjects who work at night
D. TIGHTNESS
Does your chest over feel tight or your breathing become dufficult? Yes No (39.)
In your cheat tryin or your breathing driftiout on any perioder day of the week? Lefter a week of 10 days away from the millYeeNo (4.0.)
(20 (4) (51 (4) (7) (8) IF 'Yes': Which day? Max Turi Rind Thur. Fn. Sut. Syn.
10 III (41) Surreines Alasti
If 'Yes' Monday: As what other Monday does your offent 1 D Before enviring the sull feel option your breathing difficult?
2 U Attai enter og the to fi
(Ask only if NO to Question (45) In the part, has your chest over been ophill or your breathing
difficultion any particular day of the versionYesNo (4.3.)
H 'Yes': Bhich day' Non (3) (4) (5) (6) (7) (8) (1) (2) (2) (2) (2) (2) (2) (2) (2) (2) (2
E. TOBACCO SMOKING
"Have you changed your smoking habits since last interview?
If yes, specify what changes.

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Appendix D to §1910.1043-Pulmonary Function Standards for Cotton Dust Standard

The spirometric measurements of pulmonary function shall conform to the following minimum standards, and these standards are not intended to preclude additional testing or alternate methods which can be determined to be superior.

i. apparatus

a. The instrument shall be accurate to within ± 50 milliliters or within ± 3 percent of reading, whichever is greater.

b. The instrument should be capable of measuring vital capacity from 0 to 7 liters BTPS.

c. The instrument shall have a low inertia and offer low resistance to airflow such that the resistance to airflow at 12 liters per second must be less than 1.5 cm $H_2O/(liter/sec)$.

d. The zero time point for the purpose of timing the FEV_1 shall be determined by extrapolating the steepest portion of the volume time curve back to the maximal inspiration volume (1, 2, 3, 4) or by an equivalent method.

e. Instruments incorporating measurements of airflow to determine volume shall conform to the same volume accuracy stated in (a) of this section when presented with flow rates from at least 0 to 12 liters per second.

f. The instrument or user of the instrument must have a means of correcting volumes to body temperature saturated with water vapor (BTPS) under conditions of varying ambient spirometer temperatures and barometric pressures.

g. The instrument used shall provide a tracing or display of either flow versus volume or volume versus time during the entire forced expiration. A tracing or display is necessary to determine whether the

patient has performed the test properly. The tracing must be stored and available for recall and must be of sufficient size that hand measurements may be made within requirement of paragraph (a) of this section. If a paper record is made it must have a paper speed of at least 2 cm/sec and a volume sensitivity of at least 10.0 mm of chart per liter of volume.

h. The instrument shall be capable of accumulating volume for a minimum of 10 seconds and shall not stop accumulating volume before (1) the volume change for a 0.5 second interval is less than 25 milliliters, or (2) the flow is less than 50 milliliters per second for a 0.5 second interval.

i. The forced vital capacity (FVC) and forced expiratory volume in 1 second (FEV_{1.0}) measurements shall comply with the accuracy requirements stated in paragraph (a) of this section. That is, they should be accurately measured to within ± 50 ml or within ± 3 percent of reading, whichever is greater.

j. The instrument must be capable of being calibrated in the field with respect to the FEV₁ and FVC. This calibration of the FEV₁ and FVC may be either directly or indirectly through volume and time base measurements. The volume calibration source should provide a volume displacement of at least 2 liters and should be accurate to within ± 30 milliliters.

ii. technique for measurement of forced vital capacity maneuver

a. Use of a nose clip is recommended but not required. The procedures shall be explained in simple terms to the patient who shall be instructed to loosen any tight clothing and stand in front of the apparatus. The subject may sit, but care should be taken on repeat testing that the same position be used and, if possible, the same spirometer. Particular attention shall be given to insure that the chin is slightly elevated with the neck slightly extended. The patient shall be instructed to make a full inspiration from a normal breathing pattern and then blow into the apparatus, without interruption, as hard, fast, and completely as possible. At least three forced expirations shall be carried out. During the maneuvers, the patient shall be observed for compliance with instruction. The expirations shall be checked visually for reproducibility from flow-volume or volume-time tracings or displays. The following efforts shall be judged unacceptable when the patient:

1. Has not reached full inspiration preceding the forced expiration,

2. Has not used maximal effort during the entire forced expiration,

3. Has not continued the expiration for at least 5 seconds or until an obvious plateau in the volume time curve has occurred,

4. Has coughed or closed his glottis,

5. Has an obstructed mouthpiece or a leak around the mouthpiece (obstruction due to tongue being placed in front of mouthpiece, false teeth falling in front of mouthpiece, etc.)

6. Has an unsatisfactory start of expiration, one characterized by excessive hesitation (or false starts), and therefore not allowing back extrapolation of time 0 (extrapolated volume on the volume time tracing must be less than 10 percent of the FVC.)

7. Has an excessive variability between the three acceptable curves. The variation between the two largest FVC's and FEV₁'s of the three satisfactory tracings should not exceed 10 percent or ± 100 milliliters, whichever is greater.

b. Periodic and routine recalibration of the instrument or method for recording FVC and $\text{FEV}_{1.0}$ should be performed using a syringe or other volume source of at least 2 liters.

iii. interpretation of spirogram

a. The first step in evaluating a spirogram should be to determine whether or not the patient has performed the test properly or as described in II above. From the three satisfactory tracings, the forced vital capacity (FVC) and forced expiratory volume in 1 second ($FEV_{1.0}$) shall be measured and recorded. The largest observed FVC and largest observed FEV_1 shall be used in the analysis regardless of the curve(s) on which they occur.

b. The following guidelines are recommended by NIOSH for the evaluation and management of

workers exposed to cotton dust. It is important to note that employees who show reductions in FEV_1/FVC ratio below .75 or drops in Monday FEV_1 of 5 percent or greater on their initial screening exam, should be re-evaluated within a month of the first exam. Those who show consistent decrease in lung function, as shown on the following table, should be managed as recommended.

iv. qualifications of personnel administering the test

Technicians who perform pulmonary function testing should have the basic knowledge required to produce meaningful results. Training consisting of approximately 16 hours of formal instruction should cover the following areas.

a. Basic physiology of the forced vital capacity maneuver and the determinants of airflow limitation with emphasis on the relation to reproducibility of results.

b. Instrumentation requirements including calibration procedures, sources of error and their correction.

c. Performance of the testing including subject coaching, recognition of improperly performed maneuvers and corrective actions.

d. Data quality with emphasis on reproducibility.

e. Actual use of the equipment under supervised conditions.

f. Measurement of tracings and calculations of results.

Appendix E to §1910.1043-Vertical Elutriator Equivalency Protocol

a. *Samples to be taken* —In order to ascertain equivalency, it is necessary to collect a total of 100 samples from at least 10 sites in a mill. That is, there should be 10 replicate readings at each of 10 sites. The sites should represent dust levels which vary over the allowable range of 0.5 to 2 times the permissible exposure limit. Each sample requires the use of two vertical elutriators (VE's) and at least one but not more than two alternative devices (AD's). Thus, the end result is 200 VE readings and either 100 or 200 AD readings. The 2 VE readings and the 1 or 2 AD readings at each time and site must be made simultaneously. That is, the two VE's and one or two AD's must be arranged together in such a way that they are measuring essentially the same dust levels.

b. *Data averaging* —The two VE readings taken at each site are then averaged. These averages are to be used as the 100 VE readings. If two alternate devices were used, their test results are also averaged. Thus, after this step is accomplished, there will be 100 VE readings and 100 AD readings.

c. *Differences*—For each of the 100 sets of measurements (VE and AD) the difference is obtained as the average VE reading minus the AD reading. Call these differences D_i. Thus, we have.

 $D_i = VE_i - AD_i, i = 1, 2, \dots, 100$ (1)

Next we compute the arithmetic mean and standard deviations of the differences, using equations (2) and (3), respectively.

$$\overline{X_D} = \frac{1}{N} \sum_{i=1}^{N} D_i$$

$$S_D = \sqrt{\frac{\sum D_i^2 - \left(\sum D_i\right)^2}{N-1}}$$
(2)
(3)

where N equals the number of differences (100 in this case), X_D is the arithmetic mean and S_D is the standard deviation.

We next calculate the critical value as $T=KS_D+\|X_D\|$ where K=1.87, based on 100 samples.

d. *Equivalency test.* The next step is to obtain the average of the 100 VE readings. This is obtained by equation (4)

$$\overline{X}_{VE} = \frac{1}{n} \left(\sum_{i=1}^{N} V E_i \right)$$
(4)

We next multiply 0.25 by X_{VE} . If T = 0.25 X_{VE} , we can say that the alternate device has passed the equivalency test.

[43 FR 27394, June 23, 1978; 43 FR 35035, Aug. 8, 1978, as amended at 45 FR 67340, Oct. 10, 1980; 50 FR 51173, Dec. 13, 1985; 51 FR 24325, July 3, 1986; 54 FR 24334, June 7, 1989; 61 FR 5508, Feb. 13, 1996; 63 FR 1290, Jan. 8, 1998; 65 FR 76567, Dec. 7, 2000; 70 FR 1142, Jan. 5, 2005; 71 FR 16672, 16673, Apr. 3, 2006; 71 FR 50189, Aug. 24, 2006; 73 FR 75586, Dec. 12, 2008; 76 FR 33609, June 8, 2011]

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