## Energy-Management Activities

For questions 192 through 202:
Indicate with a "yes" or a "no" under the "Participate?" column whether your establishment participated in or used the specified type of energy-management assistance between January 1, 2014 and December 31, 2014.

For any assistance for which you marked "yes", please mark the source(s) of assistance.
"In-house" means your establishment or company provided the energy-management assistance.
"Utility/Energy Supplier" refers to either your electricity, natural gas, or other energy supplier/provider.
"Product or Service Provider" includes any other third party product or service provider/supplier such as an equipment vendor, energy service company, or maintenance service company.
"Federal Program" includes assistance provided by federal government programs or agencies such as the Department of Energy (DOE), the Environmental Protection Agency (EPA), and the National Institute of Standards and Technology (NIST) Manufacturing Extension Partnership (MEP).
"State or Local Program" includes all assistance provided by a state, city, or county government program or agency.

| Type of Energy-Management Assistance | Participate? <br> (13) | Source of Assistance (check all that apply) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | In-house (15) | Utility/ Energy Supplier (16) | Product or Service Provider | Federal Program <br> (18) | State or <br> Local Program <br> (19) |
| 192. Energy audit or assessment | $\begin{aligned} & 1 \quad \square \text { Yes } \rightarrow \\ & 2 \quad \square \text { No (060) } \end{aligned}$ | $3 \square$ | $4 \square$ | $7 \square$ | $8 \quad \square$ | $9 \square$ |
| 193. Technical assistance (e.g., consultation, demonstrations, engineering design or analysis) | $\begin{aligned} & 1 \quad \square \text { Yes } \rightarrow \\ & 2 \quad \square \text { No (070) } \end{aligned}$ | $3 \quad \square$ | ${ }_{4} \quad \square$ | $7 \quad \square$ | $8 \quad \square$ | $9 \square$ |
| 194. Technical information (e.g., software, reference material) | $\begin{array}{ll} 1 & \square \text { Yes } \rightarrow \\ 2 & \square \text { No (072) } \end{array}$ | $3 \square$ | $4 \square$ | $7 \square$ | $8 \quad \square$ | $9 \square$ |
| 195. Training (e.g., workshops, seminars, presentations) | $\begin{array}{ll} 1 & \square \text { Yes } \rightarrow \\ 2 & \square \end{array}$ | $3 \quad \square$ | ${ }^{4} \quad \square$ | $7 \quad \square$ | $8 \quad \square$ | $9 \square$ |
| 196. Financial assistance (e.g., loans, tax credits, rebates, subsidies) | $\begin{aligned} & 1 \quad \square \text { Yes } \rightarrow \\ & 2 \quad \square \text { No (076) } \end{aligned}$ | $3 \quad \square$ | $4 \square$ | $7 \quad \square$ | $8 \quad \square$ | $9 \square$ |

## Energy-Management Activities

## For Questions 203 through 209:

Indicate with a "yes" or a "no" under the "Installed Equipment or Retrofit?" column whether your establishment installed equipment or any retrofits for the primary purpose of improving energy efficiency for the indicated system between January 1, 2014 and December 31, 2014. For any activity for which you marked "yes" please mark the source(s) of financial support for the activity. Please use sources defined above question 192.

| System |  |  | Installed Equipment or Retrofit? <br> (13) | Source of Assistance (check all that apply) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | In-house (15) | Utility/ Energy Supplier <br> (16) | Product <br> or <br> Service <br> Provider | Federal Program <br> (18) | State or Local Program <br> (19) |
| $197 .$ | Steam systems (e.g., boilers, burners, insulation, piping, steam traps) |  | Yes $\rightarrow$ <br> No (120) | 3 | 4 | 7 | 8 | 9 |
| $198 .$ | Compressed air systems <br> (e.g., compressor controls, drain traps, leak management, compressor or treatment equipment replacement)? |  | $\begin{aligned} & \text { Yes } \rightarrow \\ & \text { No (450) } \end{aligned}$ | 3 | 4 | 7 | 8 | 9 |
| $199 .$ | Process heating systems (e.g., insulation repair, burner controls, furnace repair, refractory replacement) |  | $\begin{aligned} & \text { Yes } \rightarrow \\ & \text { No (140) } \end{aligned}$ | 3 | 4 | 7 | 8 | 9 |
| $200 .$ | Process cooling and refrigeration systems (e.g., insulation repair, use of free cooling, implementation of VSDs, refrigerant pressure balancing) |  | Yes $\rightarrow$ <br> No (160) | 3 | 4 | 7 | 8 | 9 |
| $201 .$ | Pumping systems (e.g., adjustable speed drives, impeller trimming, leak repair, repair/replace seals, pump load staging)? |  | $\begin{aligned} & \text { Yes } \rightarrow \\ & \text { No (180) } \end{aligned}$ | 3 | 4 | 7 | 8 | 9 |
| $202 .$ | Fan systems (e.g., replace belts, adjustable speed drives, bearing replacement and lubrication, upgrade to higher efficiency motor, fan load staging)? |  | $\begin{aligned} & \text { Yes } \rightarrow \\ & \text { No (180) } \end{aligned}$ | 3 | 4 | 7 | 8 | 9 |
| $203 .$ | Other process motor driven systems (e.g., belts replaced, replacement with higher efficiency motor, shaft realignment, motor downsizing)? |  | $\begin{aligned} & \text { Yes } \rightarrow \\ & \text { No (180) } \end{aligned}$ | 3 | 4 | 7 | 8 | 9 |
| $204 .$ | Computing systems(e.g., increasing server operating temperatures, consolidating applications and server closets, power management, use of free cooling) |  | Yes $\rightarrow$ <br> No (180) | 3 | 4 | 7 | 8 | 9 |


| 205. Facility HVAC system (e.g., check filters, belts, duct maintenance, setback controls, equipment replacement and upgrade) |  | Yes $\rightarrow$ <br> No (200) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 206. Facility lighting (e.g., occupancy controls, daylight harvesting, efficient lamp upgrade) |  | Yes $\rightarrow$ <br> No (220) | 3 | 4 | 7 | 8 | 9 |

For Questions 207 through 224:
These questions are intended to assess the awareness and implementation of energy management activities at your establishment. Please answer the following questions with respect to any activities implemented between January 1, 2014 and December 31, 2014.
207. Which statement best describes this establishment's management decision making
a. $\square$ Energy use and consumption evaluated over its total life cycle
b. Energy use and consumption is increasingly becoming a higher priority for the company
c. Management from time to time has supported projects to improve energy use and consumption
d. Energy use and consumption are rarely a part of management decision making
208. Is establishment management aware of programs (i.e., public or utility) dedicated to improving energy use and consumption? (Check all that apply)
a. Superior Energy Performance
b. Better Buildings, Better Plants
c. ENERGY STAR
d. State/regional industrial energy program(s)
e. Utility strategic energy management program(s)
209. Is the establishment aware of ISO 50001?

| 1 | Yes |
| :--- | :--- |
| 2 | No (xxxxx) |
| 1 | Yes |
| 2 | No (xxxxx) |
| 1 | Yes |
| 2 | No (xxxxx) |
| 3 | Don't Know |
| 1 | Yes |
| 2 | No (xxxxx) |
| 3 | Don't Know |

213. Does the establishment have an energy consumption baseline for comparing energy consumption in future years?

| ${ }^{1} \square$ | Yes |
| :--- | :--- |
| ${ }^{2} \square$ | No (13470) |
| ${ }_{3}$ | Don't Know |
| 1 | Yes |
| 2 | No (13470) |
| 3 | Don't Know |
| 1 | Yes |
| 2 | No (13470) |
| 3 | Don't Know |

216. If yes to question 214 , which of the following policies influenced energy use/consumption goals set for this establishment (check all that apply):
a. Legal requrements
b. Voluntary programs
c. Corporate policy
d. Customer requirements
217. Does the establishment develop key performance indicators and metrics relative to energy (metrics that can be track to better understand changes over time in energy consumption)?
(xxxxx)

|  | 3 | Don't Know |
| :--- | :--- | :--- | :--- |
| Does management at this establishment assign a representative(s) to be responsible <br> for energy management? | 1 | Yes |
|  | No (xxxxx) |  |
|  | Don't Know |  |

219. If yes to question 218 , what percentage of the designated representative(s) job responsibilities are related to managing energy (if more than one person responsible, use average across all persons)?
220. $<25 \%$
221. $25 \%-49 \%$
222. $50 \%-74 \%$
223. $75 \%-99 \%$
224. 

100\%
220. Does the establishment have submetering (metering beyond the main utility, revenue of supplier meter)?

। ।
a.Electric
b.Natural Gas
c.Other $\qquad$
221. Does the establishment have a methodology and criteria for prioritizing improvements to energy use/consumption?
audit on any energy system to identify potential energy saving opportunities? 223. If yes, which systems (check all that apply)?
a. Pumping systems
b. Compressed air systems
c. Process heating systems
d. Steam systems
e. Fan systems
f. $\quad \begin{aligned} & \text { Process cooling and } \\ & \text { refrigeration systems }\end{aligned}$
f. $\quad \begin{aligned} & \text { Process cooling and } \\ & \text { refrigeration systems }\end{aligned}$
g. Computing systems
h. Facility HVAC
i. Facility lighting
j. Other direct machine drives
k. Plant wide
(xxxxx)
(xxxxx)
Don’t Know
222. Between Jan 1,2014 and December 31, 2014, has the establishment conducted an
224. For capital investment projects, what is the establishment's maximum simple payback (time period in years typically calculated as implementation cost divided by annual cost savings) that is currently allowed?

1. 1 year
2. 1-2 years
3. 2-3 years
4. 3-4 years
5. > 4 years
6. Have no such requirement
7. Do no know

## Energy-Management Activities

225. Does your establishment measure oxygen and carbon dioxide (or combustible) levels in boiler and other fuel fired heating equipment flue gasses to "tune" the burners?
$\qquad$
226. Does your establishment use the flue gases from fuel fired heating equipment to preheat combustion air, preheat charge equipment/material, or provide heat for other processes in your establishment?
$\qquad$ Doe your establishment's process heating system maintenance program include s following activities?
the
Furnace inspections to seal openings and repair cracks and damaged
a. insulation in furnace walls, doors, etc.

|  | 3 |
| :--- | :--- |

Cleaning of heat transfer surfaces to avoid build up of soot, scale, or other
b. material.

|  | $3 \quad$ Don't Know |
| :--- | :--- |

Inspecting, calibrating, and adjusting temperature/pressure sensors,
c. controllers, valve operators, etc.

2 No (13480)
$\qquad$
228. Do you keep an inventory of all motors in your establishment?
229. Does your establishment have staff or equipment dedicated to detecting and controlling compressed air system leaks?
230. Does your establishment track the amount of energy spent in compressed air systems?

## Energy Technologies

231. Were any of the following technologies in use at your establishment anytime during 2014?
a. Computer control of building-wide environment (e.g., space-heating equipment, cooling equipment, lights).
b. Computer control of processes or major energy-using equipment (e.g., boilers, furnaces, conveyors used in the manufacturing process).
$\qquad$
c. Waste heat recovery.

| 14030 |
| :--- | :--- | :--- | :--- | | $\square$ | 2 No |
| :--- | :--- |
| $\square$ | 3 Don't know |

d. Adjustable-speed motors.

14040 $|$| $\square$ | 1 | Yes |
| :--- | :--- | :--- |
| $\square$ | 2 | No |
| $\square$ | 3 | Don't know |

232. Does your establishment have procedures in place to temporarily reduce electricity consumption in times of critical grid conditions (i.e., when the electric utility has indicated a need to reduce electric demand)? 233. $\begin{aligned} & \text { Are there controls in place to automate any procedures for reducing } \\ & \text { electricity demand in times of critical grid conditions (i.e., when the } \\ & \text { electric utility has indicated a need to reduce demand)? }\end{aligned}$ Are there controls in place to automate any procedures for reducing
electricity demand in times of critical grid conditions (i.e., when the
electric utility has indicated a need to reduce demand)? Are there controls in place to automate any procedures for reducing
electricity demand in times of critical grid conditions (i.e., when the
electric utility has indicated a need to reduce demand)?

1 Yes
2 No

3 Don't know

1 Yes
2 No
3 Don't know

## Energy Technologies

234. Were any of the following technologies associated with cogeneration in use at your establishment anytime during 2014?
a. Steam turbines supplied by either conventional or fluidized bed boilers.
b. Conventional combustion turbines with heat recovery.
ne
c. Combined-cycle combustion turbines.
d. Internal combustion engines with heat recovery.

| 14045 |
| :--- | :--- |

e. Steam turbines supplied by heat recovered from high-temperatures processes.

## Establishment Size

235. How many buildings were on this establishment site as of December 31, 2014 ?
Buildings include: structures enclosed by walls extending from the foundation to the roof, parking garages, even if not totally enclosed by walls and a roof, or structures erected on pillars to elevate the first fully enclosed level.

Excluded buildings are: structures (other than the exceptions noted above) that are not totally enclosed by walls and a roof, mobile homes and trailers, even if they house manufacturing activity, structures not ordinarily intended to be entered by humans, such as storage tanks, or non-buildings that consume energy (such as pumps and constructions sites).
236. What was the approximate total enclosed square footage of the buildings located on this establishment site as of December 31, 2014?

| "Census <br> Use Only" |  |
| :---: | :---: |
| 17010 | Number of Buildings <br>  <br> 13010 |
| Total square feet |  |

## Remarks

237. Please use this space for any explanations that may be essential in understanding your reported data. If additional space is needed, attach a separate sheet, including the $\mathbf{1 0}$-digit Survey ID located on the mailing label on the front of this questionnaire.

