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# UNITED STATES DEPARTMENT OF THE INTERIOR U.S. GEOLOGICAL SURVEY 986 NATIONAL CENTER RESTON, VIRGINIA 20192

#### COPPER MATERIALS

Consumption at Primary Brass and Primary Copper Wire Rod Mills

OMB Control No. 1028-0053 Approval expires: To be determined

#### INDIVIDUAL COMPANY DATA - PROPRIETARY

Unless authorization is granted in the section above the signature, the data furnished in this report will be treated in confidence by the Department of the Interior, except that they may be disclosed to Federal defense agencies, or to the Congress upon official request for appropriate purposes.

(Please correct if name or address has changed.)

FACSIMILE NUMBER
1-800-543-0661

Public reporting burden for this voluntary collection of information is estimated to average 45 MINUTES per response. A Federal agency may not conduct or sponsor, and a person is not required to respond to a collection of information unless it displays a valid OMB control number. Comments regarding this collection of information should be directed to: U.S. Geological Survey, Statistics and Information Systems Section, 988 National Center, Reston, VA 20192. Please do not mail canvass forms to this address.

Collection of nonfuel minerals information is authorized by Public Law 96-479 and the Defense Production Act. This information is used to support executive policy decisions pertaining to emergency preparedness, national defense, and analyses for minerals legislation and industrial trends. The USGS relies on your voluntary and timely response to assure that its information is complete and accurate. Please return this form in the enclosed envelope or fax to the above toll-free number BY THE 15TH OF THE MONTH following the reporting period. Complete a separate form for each establishment that was active during the reporting period. Use zero (0) when appropriate. If you have nothing to report, please complete SECTION 1, sign, and return the form. Additional forms are available upon request. This form should be filed by any primary brass mill or primary copper wire rod mill which consumes refined copper, copper-alloy ingot, and/or copper-base scrap in any reporting period. If you have any questions concerning completion of this form, please contact the Mineral Commodities Data Unit, U.S. Geological Survey, 985 National Center, Description, VA 20192, Telephone (703) 648-7960.

Primary brass mill Primary copper wire rod mill SECTION 1. Type of operation. (check one) SECTION 2. Stocks, receipts, and disposition of copper and copper-base scrap. Purchased Scrap Physical Αll Home inventory scrap shipped Ending Beginning (incl. toll) Weight scrap scrap adjustment (resold Type of scrap ADP stocks stocks Line generated consumed unit only received as scrap) (2) (4) (6) (9) (1) code code (3)(5) (7)(8) 189 201 Unalloyed copper..... Thousands of pounds (metal Copper-base alloy..... 199 202 TOTAL scrap..... 499 203 weight)

## SECTION 3. Receipts of purchased scrap and stock by type.

Type of scrap (1)	Line code	ADP code	Weight unit (2)	Purchased scrap (incl. toll) received during month (3)	Percent old scrap (see inst.) (4)	Stocks (see instructions) (5)
OTAL unalloyed copper scrap	189	104	(2)	*	(4)	(5)
No. 1 wire, and heavy		104		*		
•	182	101				
No. 2 wire, mixed heavy, and light	102	102				
Other unalloyed copper (specify)						
OTAL copper-base alloy scrap	199	139	-	*		
Tin brass and admiralty brass	114	106	Ę			
Lead tin brass	115	107	eig			
Leaded and rod brass	117	108	×			
Yellow brass and muntz metal	185	119	(metal weight)			
Cartridge cases and brass	106	121				
Low brass	146	129	spunod			
Commercial bronze and gilding metal	177	132	of po			
Cupro nickel	158	126				
Nickel silver	109	125	- bu			
Nickel brass	112	105	Thousands			
Aluminum bronze	111	134	<u> </u>			
Phosphor bronze% Sn	187	123				
Mixed copper-base alloy (give comp. in CODE 188)	180					
Composition of receipts in CODE 180	188			% Cu; % Sn;	% Pb; % Zn;	% AI; % N

<sup>\*</sup> Entries in COLUMN 3 for LINE CODES 189 and 199 should be identical with entries in SECTION 2, COLUMN 5, for the same codes.

							F	ECEIPTS					
Material (1)		Line code	ADP code	Weight unit (2)	Beginning stocks (3)	Own (4)	Toll (5)	Consumption in own plant (6)	Shipments *	Ending stocks (8)			
	copper				0.04	404							
						401	1						
		inget bere				402	1						
_		ingot bars slabs				403 404	1						
		siads				404	- (tr						
	er <i>(spec</i>				026	405	weight)						
Ou	ei ispec				- 020	400	a w						
TO	ΓAL refin	ned copper			099	408	(metal						
opper	-alloy in	got, billets:				409	) spunod						
		oronze				410	f po						
		brass				411	s of						
		bronze				412	and						
		ow brass				413	Thousands						
	•	bronze				414	- T						
						420	†						
	er <i>(spec</i>					120	1						
		,,			_		†						
TO	FAL con	per-alloy ingo	ot billets	s etc	399	423	1						
Metal OTE:	weight f Only br Produ (1)	for brass mill ass mill product	ucts and Line code	d coppe ADP code	Weight Unit (2)	nt for w	vire rod m	aill products. as defined in	)	A (revised 10	Shipments (5)	E	nding tocks (6)
Metal OTE: terme nishe	Production of the production o	for brass mill lass mill prod	Line code 501	d coppe ADP code	Weight unit (2) Thousands of pounds (metal weight)	nt for w	vire rod m roducts, Beginn stock (3)	ill products. as defined in	) n Order M-11 Produc	A (revised 10	Shipments (5)	E	nding tocks
Metal OTE: terme nishe	Production of the production o	for brass mill product  uct  hapes*	Line code 501	ADP code 301 302	Weight unit (2) Thousands of pounds (metal weight)	only int	Beginn stock (3)	shapes products.	) n Order M-11. Produc (4)	tion tion transition	Shipments (5)	E	nding tocks
Metal IOTE: nterme inishe	Production of the production o	for brass mill product  uct  hapes*	Line code 501	ADP code 301 302	Weight unit (2) Thousands of pounds (metal weight)	only int	Beginn stock (3)	shapes products.	Produc (4)	tion toutside the	Shipments (5)	E	nding tocks
nterme	Production of the production o	for brass mill product  uct  hapes*	Line code 501	ADP code 301 302	weight unit (2) Thousands (metal weight) * Report	only int	Beginn stock (3)	shapes products.	Produc (4)	tion toutside the	Shipments (5)	E	nding tocks (6)
Metal OTE:  Intermediate TO  TO  TO  Line Code	Production of the second of th	copper	Line code 501	ADP code 301 302 303	weight unit (2) Thousands (metal weight) * Report	only int	Beginn stock (3)	SEOLOGIC BRASS	Produce (4)  AL SURVE MILL PRODU	A (revised 10 tion tion tion toutside the CTS Nickel	Shipments (5)  plant.  Beryllium	To	nding tocks (6)
Metal OTE:  Intermetinishe TO	Production of the code of the	copper	Line code 501	ADP code 301 302 303	weight unit (2) Thousands (metal weight) * Report	only int	Beginn stock (3)	SEOLOGIC BRASS	Produce (4)  AL SURVE MILL PRODU	A (revised 10 tion tion tion toutside the CTS Nickel	Shipments (5)  plant.  Beryllium	To	nding tocks (6)
nterme inishe TO	Production of the code of the	copper	Line code 501 502 503	ADP code 301 302 303	weight unit (2) Thousands of pounds (metal weight) * Report	only int	Beginn stock (3)	SEOLOGIC BRASS	Produce (4)  AL SURVE MILL PRODU	tion  tion  ant outside the  TY USE  CTS  Nickel  (6)	Shipments (5)  plant.  Beryllium	To	nding tocks (6)
Actal OTE:  Intermediate TO  TO  Control of the con	Production of person of pe	copper (1)	Line code 501 502 503	ADP code 301 302 303	weight unit (2) Thousands of pounds (metal weight) * Report	only int	Beginn stock (3)	SEOLOGIC BRASS	Produc (4) AL SURVE MILL PRODU Aluminum (5)	tion  tion  ant outside the  TY USE  CTS  Nickel  (6)	Shipments (5)  plant.  Beryllium (7)	To (8	nding tocks (6)
nterme inishe TO Remark	Production of person of pe	Copper (1)	Line code 501 502 503 d regardi	ADP code 301 302 303	weight unit (2) Thousand of pounds (metal weight) * Report	FOR	Beginn stock (3)	SEOLOGIC BRASS Zinc (4) City	Produc (4) AL SURVE MILL PRODU Aluminum (5)	A (revised 10 tion tion tion toutside the Nickel (6) de	Shipments (5)  plant.  Beryllium (7)	To (8	nding tocks (6)

USGS Form 9-4084-M PLEASE RETAIN FOR Y Nonfer. (rev. 8/31/11)

## PLEASE RETAIN FOR YOUR FILES - COPPER MATERIALS MONTHLY SURVEY

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#### GENERAL INFORMATION

Primary brass mills and primary copper wire rod mills shall report on a plant basis on Form 9-4066-M. Brass mills and copper wire rod mills which OWN REFINED COPPER in refinery shapes, which is "in transit" or in storage (other than that which is located in a melting or milling plant), shall file pertinent data on a COMPANY-OWNERSHIP BASIS, using Form 9-4066-M.

Report all quantities in thousands of pounds metal weight.

## **DEFINITIONS**

PRIMARY BRASS MILLS - Convert copper raw materials, such as refinery shapes and scrap, into brass mill products such as sheet, strip, rod, bar, redraw materials, etc.

PRIMARY COPPER WIRE ROD MILLS - Convert copper raw materials, such as refinery shapes and scrap into wire rod for the production of copper wire.

**PURCHASED SCRAP** is a general term, excluding home scrap, but covering all scrap which has been purchased, or received from another plant of the same company. It includes new scrap, old scrap, toll scrap, and scrap generated at one plant and transferred to another plant of the same company. It includes scrap resulting from the consumption of mill products in the fabricating department of the respondent company where the mill products are cut up, machined, forged, formed or processed into component parts or end products. It also includes scrap from the wire mill department of a brass mill consumed in the brass mill.

**HOME SCRAP** (**RUN-AROUND SCRAP**) is scrap generated in the production of mill products and consumed in the plant of generation. It does not include scrap generated in other parts of the respondent company or in departments of the plant which consume mill shapes in the production of component parts or end products.

**TOLL SCRAP** is scrap processed for a service charge without change of ownership. It should be reported by the plant processing it, not by the plant owning it.

**COPPER-BASE SCRAP** has a composition equal to or exceeding 40 percent copper, by weight. It does not include alloyed gold produced in accordance with U.S. Commercial Standard CS 67-38.

PURCHASED RECEIPTS mean the actual acceptance of delivery of copper-base materials by the consuming plant.

CONSUMPTION means the quantity of copper raw materials used by primary brass and primary wire mills in the production of mill products.

## **INSTRUCTIONS**

SECTION 1. Type of operation. Self-explanatory.

SECTION 2. Stocks, receipts and disposition of copper and copper-base scrap.

COLUMNS 1 AND 2. Self-explanatory.

COLUMN 3. Physical inventory adjustment only. Enter adjustments made in your records due to a physical inventory taken between the end of the preceding reporting period and the time of this report. If adjustment is significant, explain under

"Remarks".

COLUMN 4. Beginning stocks. Report all classes of scrap, including purchased, own-generated, toll, and run-around scrap on hand

at the beginning of the reporting period.

Entries in COLUMN 4 plus or minus "Inventory Adjustments", COLUMN 3, should equal "Ending Stocks", COLUMN 9, on preceding report.

COLUMN 5. Purchased scrap (including toll) received. Report scrap purchased, including own and toll, but not home (run-around scrap) during the reporting period. Include receipts by the castings department of a brass mill of own-generated scrap

from the fabricating and wire-mill departments.

from the fabricating and wire-mill departments.

COLUMN 6. Home scrap generated. Report generation of home (run-around) scrap during the reporting period.

COLUMN 7. All scrap consumed. Report consumption of all scrap used in the casting department, including purchased,

own-generated, toll and run-around scrap.

COLUMN 8. Scrap shipped (resold as scrap). Report all classes of scrap, including purchased, own-generated, toll, and run-around

scrap.

COLUMN 9. Ending stocks. Report all classes of scrap, including purchased, own-generated, toll, and run-around scrap on hand at

the end of the reporting period.

For each line, the entry in COLUMN 9 should equal COLUMN 4 + COLUMN 5 + COLUMN 6 - COLUMN 7 - COLUMN 8.

# SECTION 3. Receipts of purchased scrap and stock by type.

This section only needs to be completed for the first month of each quarter. This may be done in one of three ways:

- A. If no breakdown of receipts of scrap is feasible, further than given in SECTION 2, enter composition of copper-base alloy scrap receipts, CODE 199, SECTION 2, on the line for CODE 188 in SECTION 3, and omit the remainder of SECTION 3.
- B. If a breakdown by title is feasible, it may be given in SECTION 3, as listed, with other titles written in, if necessary.
- C. Scrap receipts may also be reported by a combination of specific title, unalloyed and mixed alloy, but if any mixed alloy, CODE 180, is reported, the composition should be given on the line for CODE 188.

Brass mills are requested to enter, in SECTION 3, a breakdown of stocks of scrap at times of taking inventory or whenever convenient. A breakdown at the end of the year will be especially needed. It should be reported in COLUMN 5, "Stocks".

Most brass-mill scrap, but not all, may be assumed to be new scrap. Cartridge cases are usually old or obsolete. Some unalloyed scrap, such as wire, used by brass mills, may be old scrap. Entries of percentages of old scrap, either actual or estimated by technical staff, will be of value. COLUMN 4 may be used for reporting these percentages.

SECTION 4. Stocks, receipts, and disposition of refined copper, copper-alloy ingot, etc. Entries on each line should balance, that is, beginning stocks plus receipts during month should EQUAL gross weight consumed during month PLUS shipments during month PLUS ending stocks.

**REFINED COPPER:** Report here copper in refinery shapes, as listed. Do not report wire, rod, sheet, or other intermediate shapes. Report copper shot and copper powder under "Other (specify)".

COPPER-ALLOY INGOT, BILLETS, ETC: Report here copper-alloy ingot, billets, copper-alloy shot, waffle, and hardeners. Report no unalloyed copper in this subsection.

## SECTION 5. Stocks, production, and shipments of brass mill products and copper wire mill products.

(Metal weight for brass mill products; copper content for wire mill products.)

Only brass mill products and copper wire mill products, as defined in Order M-11A (revised 10/28/66) are to be included in SECTION 5 for the reporting month.

Brass mill products and copper wire mill products are classified as intermediate shapes if they are to be rolled, redrawn, insulated, or otherwise further processed into finished brass mill or copper wire mill products. For example, brass mill products such as rod, sheet, or tube for further processing (rerolling, redrawing) into brass mill products are therefore intermediate shapes, as is wire for redrawing and/or insulating, and wire rod.

Brass mill products and copper wire mill products are classified as finished products if they are for use without further processing as intermediate shapes. For example, brass mill products such as rod, sheet or tube for use in manufacturing and construction without further processing (rerolling, redrawing) into brass mill products are finished products, as is wire, whether bare or insulated, if for use as such without further drawing and/or insulating.

Military ammunition cups and discs are always finished products, and are to be reported in net weight of cups and discs only, i.e. excluding the weight of the webbing scrap. Strip to produce military ammunition cups and discs is always an intermediate shape. Other strip, however, including that for production of non-military cups and discs, may be an intermediate shape or a finished product, depending on whether or not it is for further rolling. Non-military ammunition cups and discs are not to be reported on this form.

If the breakdown of inventory into intermediate shapes and finished products cannot be readily determined, only the total may be reported. This applies only to the inventory data; production and shipments are to be reported separately for intermediate shapes and finished products.

