

Introduction

2019 Stand-Alone Digester Survey

Thank you for your continued participation in EPA's AD data collection project!

The survey has been streamlined making it even easier to submit your data. Two years of operating data (2017 and 2018) will be collected this year. Completion of this survey is voluntary.

We hope the reports EPA has produced based on this data are useful to you and the rest of the biogas industry. As with previous years, the data collected through this survey will also be aggregated prior to its release. Thank you for taking the time to provide survey data. Your input is greatly appreciated.

The goals of this project have not changed. EPA is collecting the data requested in this survey to quantify and track the amount of food waste processed and available processing capacity in the United States. The survey also requests information on types of feedstocks processed, the sources of feedstocks and the end uses of anaerobic digestion products. This year (2019) is the third year of the project.

Please contact us with any questions about the survey or suggestions for improvement.

The public reporting andrecord keepingburden for this collection of information is estimated to average 30 minutes per response. Sendcomments on the Agency's need for this information, the accuracy of the provided burden estimates, and any suggested methods for minimizing respondent burden, including through the use of automated collection techniques to the Director, Collection Strategies Division, U.S. Environmental Protection Agency (2822T), 1200 Pennsylvania Ave., NW, Washington, D.C. 20460. Include the OMB control number in any correspondence. Do not send the completed form to this address.



Facility and Contact Information

To allow interested parties to verify the completeness of EPA's research, general information (facility name, city, state, facility type and operational status) will be included in the report of findings (2020). All annual reports will be posted on EPA's anaerobic digestion website.

* 1. Project/Facility Info	ormation
Project/Facility Name	
Street Address	
City/Town	
State	select state
ZIP/Postal Code	
Phone Number	
* 2. Contact person for Name Title Email Address Phone Number	facility operations:
operational status) in	to have your facility's general information (facility name, city, state, facility type and cluded in future EPA reports, please check the box below. e the information above in future publications summarizing the data collected via this survey.



Type of Stand-Alone Digester

This survey is designed to gather data for stand-alone anaerobic digesters. There are two main categories of stand-alone digesters:

Multi-Source Food Digester - A type of stand-alone digester that accepts and processes feedstocks from offsite sources. These feedstocks are accepted both for their tipping fee revenue and their biogas yield potential. These digesters are sometimes called "merchant digesters." Feedstocks are predominantly food waste, although non-food waste feedstocks (e.g., manure and wastewater solids) may also be processed at stand-alone digesters. In most instances, feedstocks are obtained from many different sources.

Industry Dedicated Digester - A type of stand-alone digester that is typically developed to manage food waste generated from a single business (e.g., grocery store chain, food or beverage processing plant). These digesters do not typically accept organic materials from other sources for tipping fees.

* 4. Which of the following choices best describes your facility?					
	Multi-Source Food Digester				
	Industry Dedicated Digester				
	Other - (please specifiy)				



Facility Operating Status

5. Facility operating status:				
\bigcirc	Planning stage; Design stage; Permitting Process			
\bigcirc	Under construction			
	Operational			
	Temporary shut-down			
	Ceased operation			
	Other (please specify)			



Data Tracking Form for Stand-Alone Anaerobic Digesters					
Planning Stage; Design Stage; Permitting Process					
Planning Stage; Design Stage; Permitting Process * 6. What is the targeted date for your facility to become operational (MM/DD/YYYY)?					



Data Tracking Form for Stand-Alone Anaerobic Digesters						
Under Construction						
* 7. What is the targeted date for your facility to become operational (MM/DD/YYYY)?						



Data Tracking Form for Stand-Alone Anaerobic Digesters						
Operational						
8. What date did your facility become operational (MM/DD/YYYY)?						





Data Tracking Form for Stand-Alone Anaerobic Digesters				
Ceased Operation				
11. What date did your facility cease operations (MM/DD/YYYY)?				
12. Please state the reason your facility ceased operations:				



Facility Total Capacity

Instructions: Multi-source food digesters may receive feedstocks in both liquid and solid form. Industry-dedicated digesters may process feedstocks that are either liquid or solid. In the spaces provided below, please provide the total capacity of your facility for receiving/processing liquids and/or solid feedstocks.

For the purposes of this survey, total processing capacity is the maximum amount of feedstock an anaerobic digester can accept per unit time. In this case, the unit of time is one year. Total capacity must be equal to or greater than the combined amount of food waste and non-food waste processed in any given year.

13. In accordance with the instructions provided above, please provide the total capacity of your facility in one of the units specified below.

Gallons per year	
Tons per year	



Months of Operation

*	14. Du	ring year	the <u>2017,</u>	, how many	/ months	was your	digester	operationa	l?
	_								
	•								

* 15. During year the $\underline{2018}$, how many months was your digester operational?





Food-Based Feedstocks

The following questions focus on the amount of food-based feedstocks or food waste that is processed in your digester.

Food-based feedstocks include, but are not limited to:

- Fruit/vegetative wastes
- Food processing industry waste
- Beverage processing industry waste
- Food service waste, pre & post-consumer
- Retail food waste
- Source-separated commercial, institutional or residential organic wastes
- Fats, oils and greases (FOG)
- Slaughterhouse wastes

* 16. Does your digester accept/process food-based feedstocks?	
Yes	
No	



Amount of Food Waste Processed in 2017 & 2018

The food-based feedstocks (food waste) received/processed at your facility may be in liquid form, solid form or both. In the spaces provided below, please provide the total volume of the liquids received/processed in gallons and the total weight of the solids in tons for the years specified. If you receive/processed all food-based feedstocks in only one form, indicate "0" in the other space.

* 17. What was the total volume of food-based materials received/processed in liquid form at your	
facility during the 2017 calendar year? Please express your answer in gallons.	
st 18. What was the total weight of food-based materials received/processed in solid form at your f	acility
during the 2017 calendar year? Please express your answer in tons.	
* 19. What was the total volume of food-based materials received/processed in liquid form at your	
facility during the 2018 calendar year? Please express your answer in gallons.	
st 20. What was the total weight of food-based materials received/processed in solid form at your f	acility
during the 2018 calendar year? Please express your answer in tons.	



Non-Food-Based Feedstocks

The following questions focus on the amount of non-food-based feedstocks that are processed in your digester.

Non-food-based feedstocks include, but are not limited to:

- Mixed yard waste
- Crop residues
- Manures
- Wastewater solids (sludge)
- Septage
- De-icing fluid
- Lab (or Pharma) wastes
- Paper mill wastes
- Crude glycerin

* 21.	Does your facility accept/process non-food-based feedstocks?
	Yes
	No



Amount of Non-Food-Based Feedstocks Processed in 2017 & 2018

The non-food-based feedstocks received/processed at your facility may be in liquid form, solid form or both. In the spaces provided below, please provide the total volume of the liquids received/processed in gallons and the total weight of the solids received/processed in tons. If you receive all non-food-based feedstocks in only one form, indicate "0" in the other space.

^c 22. What was the total volume of non-food-based materials received/processed in liquid form at your
facility during the 2017 calendar year? Please express your answer in gallons.
^c 23. What was the total weight of non-food-based materials received/processed in solid form at your
facility during the 2017 calendar year? Please express your answer in tons.
^c 24. What was the total volume of non-food-based materials received/processed in liquid form at your
facility during the 2018 calendar year? Please express your answer in gallons.
⁴ 25. What was the total weight of non-food-based materials received/processed in solid form at your
facility <u>during the 2018 calendar year</u> ? Please express your answer in tons.



Types of Feedstocks Processed

Yes		
○ No		
	first response to this survey.	



Types of Feedstocks Processed

* 27. Please identify the specific types of feedstocks that are received at/processed in your digester. Check all that apply.	
Beverage processing industry waste	
Crop residues	
Crude glycerin	
De-icing fluid	
Fats, oils and greases (FOG)	
Food processing industry waste	
Food service waste, pre & post-consumer	
Fruit/vegetative wastes	
Lab (or Pharma) wastes	
Landfill leachate	
Manures	
Mixed yard waste	
Paper mill wastes	
Retail food waste	
Septage	
Slaughterhouse wastes	
Source-separated commercial, institutional or residential organic wastes	
Wastewater solids (sludge)	
Other (please specify)	



Tipping Fees

The following questions focus on fees charged for accepting and processing feedstocks at anaerobic digestion facilities (Al-	A Tipping
Fees).	

* 28.	Do y	ou c	collect	tipping	fees?
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Yes

O No



Data Tracking Form for Stand-Alone Anaerobic Digesters
Tipping Fees
* 29. Are you willing to share information about the tipping fees you collect?
Yes
○ No



Tipping Fee Revenue
This data is being gathered to analyze revenue potential for the biogas industry. An approximation of revenue collected is acceptable. If your facility was not operational during any of the years identified below, please indicate "N/A" or "0".
30. How much revenue did your facility collect in tipping fees in 2017?
31. How much revenue did your facility collect in tipping fees in 2018?
32. If you would like to provide any other relevant or important information related to tipping fees, please do so below.



Feedstock Sources

esponded to this surve	of the feedstocks received/processed in your digester changed since you last ey?
Yes	
No	
This is my first respons	se to this survey.



* 34.	Please identify the sources of the feedstocks that are processed at your facility. Check all that apply. Airports
	Biodiesel production
	Corporate complex
	Farmers markets
	Food/beverage processors
	Fruit/vegetable farms
	Grocery stores/supermarkets
	Healthcare
	Hospitality
	Industrial
	Laboratories/pharmaceutical companies Livestock farms
	Municipal/residential
	Prisons
	Restaurants and food service
	Retail stores
	Schools
	Sports and entertainment venues
	Wastewater treatment plants
	Other (please specify)



Pre-Processing Information

your digester? Yes			
No			



Pre-Processing Information

36. Do pre-processing /de-p	and the second s	,	
Offisite			
Onsite (at your facility)			
Both			



Pre-Processing Information

37. Please identify the pre-packaging or de-packaging activities that are conducted at your facility. Check
all that apply.
Manual or mechanized de-packaging
Screening for debris or sorting
Grinding and/or maceration
Third party processing
Shredding
Heating
pH adjustment
Centrifugal separation
Liquid/solid separation
Other (please specify)



Digester Operating Parameters

38. Please identify the operating temperature range for your digester.
Mesophilic
Thermophilic
Unheated/Ambient
39. Please indicate if your digester is "wet" or "dry."
Wet, low-solids system, less than 15% (by volume) solids content.
Dry, high-solids system, greater than 15% (by volume) solids content.
40. Please identify the design that best fits your design type/configuration:
Continuously Stirred Tank Reactor (CSTR)
Plug-flow
Covered Lagoon
Fixed film
Suspended Media
Percolating Bed
Upflow Anaerobic Sludge Blanket (UASB)
Anaerobic Sequencing Batch Reactor (ASBR)
Membrane Bioreactor (MBR)
Hybrid/Multi-stage
Other (please specify)



Product End-Uses - Biogas Volume

It is recognized that the metrics that facilities use to measure biogas production may vary. EPA does not expect you to convert your measurements. Please provide the average biogas production volume at your facility in one of the units identified below.

Standard Cubic Foot (SCF)

41. For calendar year	2017
SCF per minute (SCFM)	
SCF per day (SCFD)	
SCF per year (SCFY)	
Other	
42. For calendar year	2018
SCF per minute (SCFM)	
SCF per day (SCFD)	
SCF per year (SCFY)	
Other	



Product End-Uses - Biogas Location
43. Is the biogas produced at this facility used onsite, sold, or flared? (check all that apply)
Used onsite
Sold
Flared



Product End-Uses - Biogas

* 44.	Please identify how the biogas produced at this facility is used. Check all that apply:
	Produce mechanical power
	Produce heat and electricity (CHP)
	Produce electricity used behind the meter (including net metering)
	Produce electricity (sold to grid)
	Fuel boilers and furnaces to heat digesters
	Fuel boilers and furnaces to heat other spaces
	Compressed to vehicle fuels: used for company fleet/personal vehicles
	Renewable natural gas (processed in order to inject to pipeline)
	Other (please specify)



Product End-Uses - Biogas Utilization
* 45. Are you able to utilize all of the biogas produced?
Yes
○ No



Product End-Uses -	Biogas	Excess
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Product End-Uses - Biogas Excess	
46. Do you flare excess biogas?	
Yes	
○ No	



Product End-Uses - Biogas Purification
* 47. Do you have a gas cleaning system? Yes No



Product End-Uses - Biogas Purification Details

48. What is removed by your gas cleaning system? (select all that apply)
Moisture
Sulfur
Siloxanes
Carbon dioxide
Compressed gas
Hydrogen sulfide
Particulates
OxygenNitrogenVOCs
Nitrogen
VOCs
Other (please specify)



Product End-Uses - Digestate

49. Do you re-use the solid digestate you produce? (Select all that apply)
Yes, de-watered/dried and land applied
Yes, composted into a reusable or salable product
Yes, processed into animal bedding
Yes, processed into other salable product (e.g., flower pots)
No, landfilled
No, incinerated
Other (please specify)
50. If any digestate was disposed of in landfills or incinerated in 2017, please specify the amount in tons or gallons (if known):
51. If any digestate was disposed of in landfills or incinerated <u>in 2018</u> , please specify the amount in tons or gallons (if known):



Digestate Land Application

· ·	
* 52. Is the de-v	watered/dried digestate further treated prior to land application?
Yes	
○ No	



Data Tracking Form for Stand-Alone Anaerobic Digesters
Digestate Land Application Further Processing
53. Please indicate what additional processing occurs and why.



Digestate	Processing
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* 54. How do you manage the liquid digestate you produce? (Select all that apply)	
Reused as fertilizer via land application	
Recirculated through digester	
Discharged to a wastewater treatment plant	
Other (please specify)	



Digestate Land Application

Yes			
No			



Data Tracking Form for Stand-Alone Anaerobic Digesters	
Digestate Land Application Further Processing	
56. Please indicate what additional processing occurs and why.	



Digestate Nutrient Recovery
57. Do you recover nutrients from you digestate?
○ No
Yes, phosphorous and nitrogen recovery by chemical precipitation (e.g., struvite)
Other (please specify)
Please click DONE to submit your data.