	2022 Manufacturing Energy Consumption Survey Sponsored by the Energy Information Administration U.S. Department of Energy
	Administered and Compiled by the Bureau of the Census U.S. Department of Commerce
Form EIA-846 (XX-XX-XXXX)	
Report Electronically: https://portal.census.gov	
Authentication Code:	
Reporting electronically allows you to save your work as you go	
through the form and can save you time.	
	ve questions about what to report on this questionnaire, please call our processing office empleted questionnaire in the enclosed envelope. If the envelope has been misplaced,
	Bureau Of The Census 1201 East 10 <sup>th</sup> Street Jeffersonville, IN 47132-0001
No. 93-275, and under Title 3, S	survey is <b>mandatory</b> under the Federal Energy Administrative Act of 1974, Pub. Law ubtitle B, of the Omnibus Budget Reconciliation Act of 1986, Pub. Law No. 99-509, as of the Energy Policy Act of 1992, Pub. Law No. 102-486.
	ninal offense for any person knowingly and willingly to make to any Agency or Department of the fraudulent statements as to any matter within its jurisdiction.
	1995, you are not required to respond to any Federally sponsored collection of information unless fumber. The valid OMB Approval Number for this information collection (1905-0169) is displayed
Instructions and Frequently Aske	d Questions can be found at <a href="https://portal.census.gov">https://portal.census.gov</a>



Contact Information				
Date (mm-dd-yyyy)  Area Code Number Ext.  Name of person to contact regarding this questionnaire				
Title of conta	act person (abov	ve)		
Address (no	imber and street	t)		
City		State	Zip Code	Zip + 4
	2. 11			-
E-ma	il address			



## Instructions for Completing Form EIA-846

## **General Instructions:**

- 1. Individuals most familiar with the plant energy systems and operations, such as engineers, should complete the questionnaire especially for the end use and fuel switching sections.
- 2. Use the units specified on the questionnaire for reporting all quantities. See the Btu conversion factors on page 6 for a comprehensive list of various energy conversion factors. If your establishment uses more precise conversion values for your operations, use them, and indicate in the "Remarks" at the end of the form, the conversion factor(s) used.
- 3. Do <u>not</u> consolidate establishments. The reporting boundaries for your establishment should correspond to those used in the Economic Census Manufacturing (EC- M). Responses to the MECS questions should be the same activities as those considered when responding to the matching EC-M.
- 4. Report dollar amounts rounded to the nearest dollar (e.g., report \$1,257.59 as \$1,258).
- 5. If you do not maintain book records for particular items, please use carefully prepared estimates.
- 6. Enter zeros in the data columns if the value is zero or none.
- 7. Complete all applicable sections of the questionnaire.
- 8. The sections of this questionnaire are designed so all questions associated with the particular energy source should be completed before going on to the next energy source. Therefore, within each section, the questionnaire should be answered from the top to the bottom of the same section, before moving on to the next section.
- 9. The energy sources that are preprinted on the questionnaire are considered the most frequently consumed, but they do not represent a complete list of applicable energy sources. If your establishment has energy sources that meet the criteria for reporting, but are not preprinted on the questionnaire, please specify those energy sources in the "Other Types Used as Energy" section and enter the data there.

### Section—Specific Instructions:

### **Company Information**

In this section, indicate any changes in the company name, address, or zip code.

#### **Contact Information**

Enter address and other contact information for the person most knowledgeable about completing this questionnaire, and the person whom we should contact if we have any questions concerning this filing.

#### **Establishment Information**

In this section, indicate any changes in the establishment ownership during 2022 and indicate the period covered by this filing, whether the calendar year or other period.



## Instructions for Completing Form EIA-846, cont.

### **Energy Sources**

#### Reporting Criteria

An energy source should be reported on this questionnaire if:

- the energy source was consumed as a fuel, (that is, for heat, power, or electricity generation); or
- the energy source was consumed as a nonfuel (feedstock, raw material input); or
- for selected energy sources, the energy source was shipped offsite from this establishment. The energy sources for which you will be asked to supply shipments data are:
  - o LPG (Butane, Ethane, Propane, Mixtures, and Other LPG/NGL)
  - o Coal coke
  - o Petroleum coke (Unrefined, green or calcined)
  - o Breeze
  - o Coke oven gas
  - o Blast furnace gas
  - o Acetylene
  - o Hydrogen
  - o Diesel or distillate fuel oil
  - o Residual fuel oil
  - o Naptha; and
  - o Bitumen.

If your <u>only</u> means of an energy source during 2022 was a byproduct (or product) of an energy source used as a feedstock (or raw material input) that byproduct energy source should be reported <u>only if it was at least partially consumed onsite as a fuel or shipped offsite</u>. If the byproduct (or product) energy source was only itself consumed as a nonfuel (feedstock), it should be excluded.

Estimated end-use percent consumption is also collected for selected energy sources. These questions are intended to provide information on the purposes for which the energy are used in the manufacturing sector. More specific instructions for completing these parts are included in the questionnaire.

Data are collected for the following energy sources (fuels):

Electricity

Natural Gas

Diesel Fuel Oil (excluding off-site highway use)

Distillate Fuel Oil (e.g., Numbers 1, 2, 4)

Residual Fuel Oil (e.g., Numbers 5, 6, Navy Special, Bunker C)

Liquefied Petroleum Gases (LPG) and Natural Gas Liquids (NGL)

- Butane
- Ethane
- Propane
- Mixtures of Butane, Ethane, and Propane
- Other LPG and NGL which includes butylenes, ethylene, and propylene

#### Coal

- Anthracite
- Bituminous and Subbituminous
- Lignite

Breeze

Coal Coke

Petroleum Coke

- Marketable Petroleum Coke Unrefined or Green
- Marketable Petroleum Coke Calcined



## Instructions for Completing Form EIA-846, cont.

Kerosene

Motor Gasoline (excluding off-site highway use)

Naphtha and Heavier Gas Oils

Bitumen

Acetylene

Hydrogen

Wood harvested directly from trees

Byproduct Energy Source

- Blast Furnace Gas
- Coke Oven Gas
- Waste Oils and Tars (excluding Coal Tar)
- Tire-Derived Fuel (TDF)
- Waste and Byproduct Gases (e.g., flue gas, off gas, plant gas, refinery gas, still gas, vent gas)
- Pulping and Black Liquor
- Agricultural Waste (e.g., bagasse, nut shells, orchard prunings, rice hulls)
- Wood Residues and Byproducts from Mill Processing (e.g., sawdust, shaving, slabs, bark)
- Wood/Paper-related Refuse (e.g., scrap, wastepaper, wood pallets, packing materials)

Steam (excluding steam generated in an onsite boiler from CHP or other fossil fuel, wood, or combustible source)

Industrial Hot Water

Other Types Used as Energy

### **Energy Sources Reporting Examples**

**Example 1** – Your establishment depended entirely on electricity for heat and power, and no combustible energy sources were consumed. In this instance, complete the "Electricity" section. No data should be entered in any other energy source (fuel) section. Go to the "Fuel-Switching Capability" section and complete the remainder of the questionnaire.

**Example 2** – Butane is used as a feedstock to produce butylenes onsite. The butylene is then used as a feedstock to produce butadiene which is shipped offsite. Report the butane used as a feedstock because it is not used as a fuel or shipped offsite. Butylene would not be reported because its only means of supply was as a byproduct and it was only used as a feedstock. Butadiene would not be reported as a shipment because it is not an identified energy source.

### **Fuel-Switching Capability**

These questions are intended to measure the short-term <u>capability</u> of your establishment to use substitute energy sources in place of those actually consumed in 2022. These substitutions are limited to those that could actually have been introduced <u>within 30 days without extensive modifications</u>. More specific instructions for completing this section are included in the questionnaire.

### **Energy-Management Activities**

In this section, indicate whether your establishment participated in the listed energy-management activities during 2022 and the source(s) of the financial support to implement the energy-management activity.

#### Technologies

Indicate any of the technologies present in this establishment. Listed technologies include general technologies which may be found in any manufacturing establishment and technologies related to cogeneration.

#### **Establishment Size**

This section asks for the number of buildings and total square footage associated with this establishment. See specific instructions in this section for the definition of what should be counted as a building.

#### Remarks

Please provide any explanations that may be helpful to us in understanding your reported data, including any Btu conversion factors used, if different from those provided in the enclosed table.



## Conversion Factors Table

To the right are Btu conversion factors that should be used <u>only</u> if you do not know the actual Btu factor of the fuels consumed at your establishment site.

If your establishment uses more precise conversion values for your operations, such as the conversion factors used for the Green House Gas (GHG) Reporting Rule, use them in place of the approximations given below. However, please identify in the Remarks section (page 63), the conversion factor(s) used, if different from those listed to the right.

## General Definitions:

Btu = British thermal unit(s) One barrel = 42 gallons One short ton = 2,000 pounds

Examples of conversion from physical quantities to Btu include:

• Your establishment consumed 250 cubic feet of hydrogen in 2022.

The Btu equivalent is: (250 cubic feet) x (325.11 Btu/cubic foot)

- = 81,277.5 Btu = 0.0813 million Btu
- Your establishment consumed 300 pounds of hydrogen in 2022.

The Btu equivalent is: (300 pounds) x (61,084 Btu/pound)

= 18,325,200 Btu = 18.325 million Btu

Energy Source	<b>Conversion Factor(s)</b>
Acetylene	21,600 Btu/pound 1,500 Btu/cubic feet
Bagasse	4,081 Btu/pound
Biomass	5,300 Btu/pound
Breeze	19.8 million Btu/short ton
Butane	4.353 million Btu/barrel 0.1036 million Btu/gallon
Coal	20.275 million Btu/short ton
Coal (use for coke plants only)	28.666 million Btu/short ton
Coal Coke	24.8 million Btu/short ton
Distillate Fuel Oil	5.770 million Btu/barrel
Electricity	3,412 Btu/kilowatthour
Ethane	2.783 million Btu/barrel 0.06626 million Btu/gallon
Hydrogen	253,395 Btu/pound 323.6 Btu/cubic feet 149,690 Btu/gallon
Industrial Hot Water	140 Btu/pound 7.84 pounds/gallon
Isobutane	4.183 million Btu/barrel 0.09960 million Btu/gallon
Liquefied Petroleum Gas (LPG)	3.369 million Btu/barrel 0.08021 million Btu/gallon 4.5 pounds/gallon
Natural Gas	1.039 million Btu/1,000 cubic feet 10.39 therms/1,000 cubic feet
Petroleum Coke	6.135 million Btu/barrel 30.675 million Btu/short ton 5 barrels/short ton
Propane	3.841 million Btu/barrel 0.09145 million Btu/gallon
Pulping and/or Black Liquor	11 million Btu/short ton
Residual Fuel Oil	6.287 million Btu/barrel
Roundwood	21.5 million Btu/cord 17.2 million Btu/short ton 0.014 million Btu/board foot
Sawdust (7% moisture)	8,000 Btu/pound
Steam	1,200 Btu/pound
Still, Refinery, and/or Waste Gas	6.287 million Btu/barrel 1,039 Btu/cubic feet
Waste Materials (Wastepaper)	7,500 Btu/pound
Waste Oils and Tars	6 million Btu/barrel
(Green) Wood Chips (50% moisture)	10 million Btu/short ton
Wood Waste (50% moisture)	9 million Btu/short ton



	Establishment Information				
1.	Did ownership of this establishment change during 2022?	Census Use Only	<ul> <li>1. No</li> <li>2. Yes: Establishment was sold during the year. Complete all sections of this questionnaire for activities that occurred in 2022 prior to the sale.</li> <li>3. Yes: Establishment was bought during the year. Complete all sections of this questionnaire for activities that occurred in 2022 after the sale.</li> </ul>		
2.	What best describes this establishment at the end of 2022?	00010	<ul> <li>1. In operation: Skip to question 6.</li> <li>2. Ceased operation: Answer question 3 then skip to question 6.</li> <li>3. Sold or leased to another operator: Skip to question 4.</li> </ul>		
3.	Enter the date in which your establishment ceased operation.	00013	Enter Date (mm-dd-yyyy)		
4.	Enter the date in which your establishment was either sold or leased to another operator.	00014	Enter Date (mm-dd-yyyy)		
5.	Enter the following information only if this establishmen during 2022.  Name of new owner				
	Address 00017	00018	City		
	State Zip Code Zip + 4 00019 00020 00021		Employer Identification Number (9 Digit EIN)		
6.	Enter the reporting period for the information reported on this questionnaire. Unless there are special circumstances like those reported above, this reporting period should be from January 1, 2022 to December 31, 2022.	00022	From: (mm-dd-yyyy)		
		00023	To: (mm-dd-yyyy)		



	Electricity: Total Purchased					
7.	Enter the total quantity of electricity purchased by	Census Use Only				
	and delivered to this establishment during 2022, regardless of when payment was made.	10061				
			Kilowatthours			
8.	Enter total expenditures; including all applicable taxes and any delivery, management, and demand		\$Bil. Mil. Thou. Dol.			
	charges, for the purchased electricity reported in question 7.	10062	Ha D II			
	Electricity: Source of	Duvahas	U.S. Dollars			
	Liectricity: Source of	<i>Furchus</i>	e			
9.	During 2022, where did this establishment's purchased electricity come from?  Local utility: the company in your local area that produces and/or delivers electricity and is legally obligated to provide service to the general public within its franchise area.	10015	<ul> <li>1. All local utility: Answer question 10 then skip to question 13.</li> <li>2. All non-utility: Answer question 10 then skip to question 12</li> </ul>			
	<b>Non-utility:</b> includes generators of electricity such as independent power producers or small power producers. It also includes brokers, marketers, marketing subsidiaries of utilities, or cogenerators not owned by your company.		question 13.			
10.	Please specify the utility/non-utility provider from who	m you puro	chased your electricity:			
	If this establishment purchases from more than one provider, please provide the largest provider.					
11.	Enter the quantity of your total purchased electricity that was purchased from a local utility during 2022.	10010	Kilowatthours			
12.	Enter the total expenditures of your purchased electricity that was paid to a local utility.	10020	\$Bil. Mil. Thou. Dol.  U.S. Dollars			
	Electricity: Trans	fers In				
13.	Excluding the quantity reported in question 7, did this establishment receive any additional electricity from another establishment that was not purchased?	10052	<ul><li>☐ 1. Yes</li><li>☐ 2. No, skip to question 15.</li></ul>			
14.	How much of this additional electricity was received from the other establishment?	10050	Kilowatthours			



	Electricity: Generated	On-Site	e
1.5		Census Use Only	
15.	Enter the quantity of electricity generated on-site from each of the following:		Kilowatthours
	• Combined Heat and Power (CHP)/Cogeneration Cogeneration is the production of electric energy and another form of useful energy (such as heat or steam) through the sequential use of energy.	10070	
	• Solar Power	10081	
	• Wind Power	10082	
	• Hydropower	10083	
	• Geothermal Power	10084	
	• Other (for example, electricity generated by diesel generators)	10090	
16.	Did this establishment purchase electricity that was produced from any renewable sources (solar, wind, hydropower, or geothermal power)?  Include electricity that was purchased with renewable energy credits.	10054	<ul> <li>□ 1. Yes</li> <li>□ 2. No</li> <li>□ 3. Don't know</li> </ul>
17.	Does your establishment's generators together have a total nameplate capacity of less than one megawatt?	10053	<ul> <li>□ 1. Yes</li> <li>□ 2. No</li> <li>□ 3. Don't know</li> </ul>
	Electricity: Sales and Tran	sfers O	ffsite
18.	Enter the quantity of electricity sold or transferred out of this establishment to utilities during 2022.  Include quantities exchanged for the same or any other energy source.  Exclude sales to independent power producers, small power producers, or cogenerators not located at this establishment.	10110	Kilowatthours
18.	Enter the quantity of electricity sold or transferred out of this establishment to any non-utilities during 2022.  Include:  • Sales to independent power producers, small power producers, brokers, marketers, marketing subsidiaries of utilities, or cogenerators not located at this establishment.  • Quantities exchanged for the same or any other energy source.	10120	Kilowatthours



## Electricity: Estimated End-Use Percent Consumption

The following questions refer to how this establishment consumed the electricity that was previously reported (please enter as a percentage of total consumption for each end use performed). A plant engineer or someone who is familiar with energy flows at this establishment should report this data.

Total Consumption = Question 7 [Purchases] + Question 14 [Transfers] + Question 15 [Generated] - (Question 18 + 19) [Sales and Transfers Offsite]

Enter the percentage of total electricity that this establishment consumed for	r the follo	owing:
Boilers: Boiler use includes the transformation of energy to another usable energy source, as in a boiler, gas turbine, or combustion turbine.	Census Use Only	Electricity
Boiler fuel (includes fuels used for thermal outputs)	10705	%
Process: Process use includes usage in motors, ovens, kilns, and strip heaters.		
• Process heating (e.g., kilns, furnaces, ovens, strip heaters)	10720	%
• Process cooling and refrigeration	10730	%
• Machine drive (e.g., motors, pumps, etc. associated with manufacturing process equipment)	10740	%
• Electrochemical processes (e.g., reduction process)	10750	%
• Other process use: Please specify:  10761	10760	%
Non-process: Non-process use includes usage for facility lighting and space-conditioning equipment (HVAC).		
• Facility heating, ventilation, and air conditioning	10770	%
• Facility lighting	10780	%
• Facility support other than that reported above (e.g., cooking, water heating, office equipment)	10790	%
• On-site transportation, excluding highway usage (e.g., forklifts)	10800	%
• Other non-process use:  Please specify:  10821	10820	%
		TOTAL 100%



	Natural Gas: Units			
21.	Please indicate the units for the quantity that will be reported below.  ** Please use this unit for reporting the remainder of the Natural Gas quantity questions.	Census Use Only	<ul> <li>□ 1. Therms</li> <li>□ 2. Decatherms (Dth)</li> <li>□ 3. 1,000 Cubic Feet (Mcf)</li> <li>□ 4. 100 Cubic Feet (Ccf)</li> <li>□ 5. Million British Thermal Units (MMBtu)</li> </ul>	
	Natural Gas: Total I	Purchase	ed	
22.	Enter the total quantity of natural gas purchased by and delivered to this establishment during 2022, regardless of when payment was made.	30010	Units  \$Bil. Mil. Thou. Dol.	
23.	Enter total expenditures; including all applicable taxes and any delivery, management, and demand charges, for the purchased natural gas reported in question 22.	30020	U.S. Dollars	
	Natural Gas: Source o	f Purch	ease	
24.	During 2022, where did this establishment's purchased natural gas come from?  Local utility: the company in your local area that produces and/or delivers natural gas and is legally obligated to provide service to the general public within its franchise area.  Non-utility: include independent producers, brokers, marketers, and any marketing subsidiaries of utilities.	30015	<ul> <li>1. All local utility: Answer question 25 then skip to question 28.</li> <li>2. All non-utility: Answer question 25 then skip to question 28.</li> <li>3. Both</li> </ul>	
25.	Please specify the utility/non-utility provider from whom	n you pui	chased your natural gas:	
	If this establishment purchases from more than one provider, please provide the largest provider.			
26.	Enter the quantity of your total purchased natural gas that was purchased from a local utility during 2022.	31010	Units	
27.	Enter the total expenditures of your purchased natural gas that was paid to a local utility.	31020	\$Bil. Mil. Thou. Dol.  U.S. Dollars	



	Natural Gas: Transferred In and Produced On-site				
28.	Excluding the quantity reported in question 22, did this establishment receive any additional natural gas from another establishment that was not purchased?	Census Use Only 30031	<ul> <li>□ 1. Yes</li> <li>□ 2. No, skip to question 30.</li> </ul>		
29.	How much of this additional natural gas was received from the other establishment.	30030	Units		
30.	Enter the quantity of natural gas that was both produced on-site during 2022 as output from a captive (onsite) well, and was at least partially consumed on-site (as a fuel or nonfuel).	30040	Units		
	Natural Gas: Consui	nption			
31.	Enter the total quantity of natural gas consumed as a fuel at this establishment during 2022.  Include all uses that were used for the heat, power, and electricity generation. Also, include fuel consumed by vehicles intended primarily for use on-site.	30060	Units		
32.	Enter the total quantity of natural gas consumed for any purpose other than fuel use at this establishment during 2022.  Include all quantities consumed as lubricants, solvents, or as feedstocks, raw materials, additives, or ingredients for products manufactured by this establishment, or any other nonfuel purpose.  Exclude all off-site dispositions such as sales and transfers to other establishments.	30070	Units		



# Natural Gas: Estimated End-Use Percent Consumption

The following questions refer to how this establishment consumed the natural gas that was previously reported in question 31 (please enter as a percentage of total consumption for each end use performed). A plant engineer or someone who is familiar with energy flows at this establishment should report this data.

3. Enter the percentage of total natural gas (from question 31) that this established following:	ishment c	onsumed as
Boilers: boiler use is the transformation of energy to another usable energy source, as in a boiler, gas turbine, or combustion turbine.	Census Use Only	Natural Gas
<ul> <li>Boiler fuel in a Combined Heat and Power (CHP) and/or cogeneration process</li> </ul>	30705	%
Other boiler fuel (not included above) (includes fuels used for thermal outputs only)	30710	%
Process: process use includes usage in motors, ovens, kilns, and strip heaters.		
• Process heating (e.g., kilns, furnaces, ovens, strip heaters)	30720	%
Process cooling and refrigeration	30730	%
• Machine drive (e.g., motors, pumps, etc. associated with manufacturing process equipment)	30740	%
• Other process use:  Please specify:  30761	30760	%
Non-process: non-process use includes usage for facility lighting and space-conditioning equipment (HVAC).		
• Facility heating, ventilation, and air conditioning	30770	%
• Facility support other than that reported above (e.g., cooking, water heating, office equipment)	30790	%
• On-site transportation, excluding highway usage (e.g., forklifts)	30800	%
Conventional electricity generation	30810	%
• Other non-process use:  Please specify:  30821	30820	%
		TOTAL 100%



	Diesel and Distillate Fuel Oil				
34.		er the total quantity purchas hen payment was made.	ed by and delivered to	this establishment during 2022, regardless	
	010	Diesel (exclude off-site highway	use) (28)	<b>Distillate</b> (numbers 1, 2, & 4) (29)	
		Barrels	-	Barrels	
35.		er total expenditures; includition 34.	ing all applicable taxes	and fees for the quantity reported in	
	020	Diesel (exclude off-site highway		<b>Distillate</b> (numbers 1, 2, & 4) (29)	
		\$Bil. Mil. Thou.	Dol.	\$Bil. Mil. Thou. Dol.	
		U.S. Dollars		U.S. Dollars	
36.	mate		nent that was not purcl	establishment receive any additional hased? (If you answer "Yes" to any of the kip to question 38.)	
		Diesel (exclude off-site highway u		<b>Distillate</b> (numbers 1, 2, & 4) (29)	
		Yes		Yes	
		□ No		□ No	
27	—— Цох	much of this additional ma	torial was reasived from	a the other establishment?	
31.	030	Diesel (exclude off-site highway		Distillate (numbers 1, 2, & 4) (29)	
		Barrels		Barrels	
38.	Ente	er the quantity produced on-	site during 2022.		
	040	Diesel (exclude off-site highway	use) (28)	<b>Distillate</b> (numbers 1, 2, & 4) (29)	
		Barrels	•	Barrels	
39.	Includ	er the total quantity consumed all uses that were used for the hearily for use on-site.		blishment during 2022. ration. Also, include fuel consumed by vehicles intended	
	060	Diesel (exclude off-site highway	use) (28)	<b>Distillate</b> (numbers 1, 2, & 4) (29)	
		Barrels	•	Barrels	
40.	Inclu manu	de all quantities consumed as lubrica	ants, solvents or as feedstocks	than fuel use at this establishment during 2022., raw materials, additives, or ingredients for products ude all off-site dispositions such as sales and transfers to	
	070	Diesel (exclude off-site highway	use) (28)	<b>Distillate</b> (numbers 1, 2, & 4) (29)	
		Barrels		Barrels	



	Diesel and Distillate Fuel Oil				
41.	Enter the quantity shipped off-si 080 Diesel (exclude off-site highway to	_	<b>Distillate (numbers 1, 2, &amp; 4) (29</b>	)	
	Barrels		Barrels		
42.	Enter the shell or design storage  One Diesel (exclude off-site highway to		<b>Distillate (numbers 1, 2, &amp; 4) (29</b>		
	Barrels		Barrels		



# Diesel or Distillate Fuel Oil: Estimated End-Use Percent Consumption

The following questions refer to how this establishment consumed diesel and/or distillate fuel oil that was previously reported in question 39 (please enter as a percentage of total consumption for each end use performed). A plant engineer or someone who is familiar with energy flows at this establishment should report this data.

Enter the percentage of total diesel and distillate (question 39, Diesel + question 39, Distillate) that this establishment consumed as the following:								
Boilers: boiler use is the transformation of energy to another usable energy source, as in a boiler, gas turbine, or combustion turbine.	Census Use Only	Diesel and Distillate						
<ul> <li>Boiler fuel in a Combined Heat and Power (CHP) and/or cogeneration process</li> </ul>	22705	%						
• Other boiler fuel (not included above) (includes fuels used for thermal outputs only)	22710	%						
Process: process use includes usage in motors, ovens, kilns, and strip heaters.								
• Process heating (e.g., kilns, furnaces, ovens, strip heaters)	22720	%						
Process cooling and refrigeration	22730	0/0						
Machine drive (e.g., motors, pumps, etc. associated with manufacturing process equipment)	22740	%						
• Other process use:  Please specify: 22762	22760	%						
Non-process: non-process use includes usage for facility lighting and space-conditioning equipment (HVAC).								
• Facility heating, ventilation, and air conditioning	22770	%						
• Facility support other than that reported above (e.g., cooking, water heating, office equipment)	22790	%						
• On-site transportation, excluding highway usage (e.g., forklifts)	22800	%						
• Conventional electricity generation	22810	%						
• Other non-process use: Please specify:  22822	22820	%						

**TOTAL 100%** 



	Residual Fuel Oil: Total Purchased, T	ransfer	red, and Produced
		Census Use Only	Residual Fuel Oil  (numbers 5, 6, Navy Special and Bunker C)
44.	Enter the total quantity of residual fuel purchased by and delivered to this establishment during 2022, regardless of when payment was made.	21010	Barrels
45.	Enter total expenditures; including all applicable taxes and fees for the purchased residual fuel reported in question 44.	21020	\$Bil. Mil. Thou. Dol.  U.S. Dollars
46.	Excluding the quantity reported in question 44, did this establishment receive any additional residual fuel oil from another establishment that was not purchased?	21031	☐ 1. Yes ☐ 2. No, skip to question 48.
47.	How much of this additional residual fuel oil was received from the other establishment?	21030	Barrels
48.	Enter the quantity of residual fuel produced on-site during 2022.	21040	Barrels
	Residual Fuel Oil: Consumption, Shipm	nents, a	and Storage Capacity
49.	Enter the total quantity of residual fuel consumed as a fuel at this establishment during 2022.  Include all uses that were used for the heat, power, and electricity generation.	21060	Barrels
50.	Enter the total quantity of residual fuel consumed for any purpose other than fuel use at this establishment during 2022.  Include all quantities consumed as lubricants, solvents, or as feedstocks, raw materials, additives, or ingredients for products manufactured by this establishment, or any other nonfuel purpose.  Exclude all off-site dispositions such as sales and transfers to other establishments.	21070	Barrels
51.	Enter the quantity of residual fuel shipped off-site during 2022.	21080	Barrels
52.	Enter the shell or design storage capacity of all the storage tanks located on-site as of 12/31/2022.	21090	Barrels



# Residual Fuel Oil: Estimated End-Use Percent Consumption

The following questions refer to how this establishment consumed the residual fuel that was previously reported in question 49 (please enter as a percentage of total consumption for each end use performed). A plant engineer or someone who is familiar with energy flows at this establishment should report this data.

. Enter the percentage of total residual fuel (from question 49) that this establishment consthe following:					
Boilers: boiler use is the transformation of energy to another usable energy source, as in a boiler, gas turbine, or combustion turbine.	Census Use Only	Residual Fuel			
<ul> <li>Boiler fuel in a Combined Heat and Power (CHP) and/or cogeneration process</li> </ul>	21705	%			
• Other boiler fuel (not included above) (includes fuels used for thermal outputs only)	21710	%			
Process: process use includes usage in motors, ovens, kilns, and strip heaters.					
• Process heating (e.g., kilns, furnaces, ovens, strip heaters)	21720	%			
• Process cooling and refrigeration	21730	%			
Machine drive (e.g., motors, pumps, etc. associated with manufacturing process equipment)	21740	%			
• Other process use: Please specify:  21762	21760	%			
Non-process: non-process use includes usage for facility lighting and space-conditioning equipment (HVAC).					
• Facility heating, ventilation, and air conditioning	21770	%			
• Facility support other than that reported above (e.g., cooking, water heating, office equipment)	21790	%			
• Conventional electricity generation	21810	%			
• Other non-process use: Please specify:  21822	21820	%			
		TOTAL 100%			



	Butane, Ethane, and Propane					
54.		er the total quantity purcha	sed by a	and delivered to this estab	olish	nment during 2022, regardless
	010	Butane (36)		Ethane (37)		Propane (38)
		Gallons		Gallons		Gallons
55.	Ent	er total expenditures; includ	ing all		for	the quantity reported in
		stion 54.	ing un		101	
020 \$F	Bil.	Butane (36) Mil. Thou. Dol.	\$Bil.	Ethane (37) Mil. Thou. Dol.		Propane (38) \$Bil. Mil. Thou. Dol.
ΨL	)II.	IVIII. FIIOU. BOI.	ФВП.	IVIII. FIIOU. BOI.	٦г	July 1 mod. Doi:
		U.S. Dollars		U.S. Dollars	IJĹ	U.S. Dollars
56.	Exc	eluding the quantity reported	l in ane		nme	
20.	mat	terial from another establish	ment th	nat was not purchased? (Is	f yo	u answer "Yes" to any of the
		rnatives below, please answer <b>Butane</b> (36)		n 57. Otherwise, skip to quane (37)		on 58.) Propane (38)
	031	Yes		Yes	-	☐ Yes
		□ No		No		No No
57.	<b>Hov</b> 030	w much of this additional ma Butane (36)	aterial v	was received from the oth Ethane (37)	er e	stablishment? Propane (38)
		Gallons		Gallons		Gallons
58.	<b>Ent</b> 040	ter the quantity produced on Butane (36)	-site du	ring 2022. Ethane (37)		Propane (38)
		Gallons		Gallons		Gallons
59.	Ent	er the total quantity consum	ed as a		t du	
	Inclu	ide all uses that were used for the he arily for use on-site.	eat, power	r, and electricity generation. Also	o, inc	lude fuel consumed by vehicles intended
	060	Butane (36)		Ethane (37)		Propane (38)
		Gallons		Gallons		Gallons
60. Enter the total quantity consumed for any purpose other than fuel use at this establishment during 2022.  Include all quantities consumed as lubricants, solvents or as feedstocks, raw materials, additives, or ingredients for products manufactured by this establishment, or any other nonfuel purpose. Exclude all off-site dispositions such as sales and transfers to other establishments						
	070	Butane (36)		Ethane (37)		Propane (38)
		Gallons		Gallons		Gallons
61.	Ent	er the quantity shipped off-s	ite dur	ing 2022.		
	080	Butane (36)		Ethane (37)		Propane (38)
		Gallons		Gallons		Gallons



	Total Mixtures and Other LPG					
62.	Enter the total quantity purchased by and delive of when payment was made.  Old Mixtures of Butane, Ethane and Propane (34)  Gallons	ered to this establishment during 2022, regardless  Other Liquefied Petroleum Gases (LPG) and Natural Gas Liquids (NGL) (e.g., butylene, ethylene, and propylene) (35)  Gallons				
63.	Enter total expenditures; including all applicable question 62.  020 Mixtures of Butane, Ethane and Propane (34)  \$Bil. Mil. Thou. Dol.  U.S. Dollars	Other LPGs and NGLs (35)  \$Bil. Mil. Thou. Dol.  U.S. Dollars				
64.	Excluding the quantity reported in question 62, material from another establishment that was n alternatives below, please answer question 65. Other of the other	ot purchased? (If you answer "Yes" to any of the				
65.	How much of this additional material was received Mixtures of Butane, Ethane and Propane (34)  Gallons	ved from the other establishment?  Other LPGs and NGLs (35)  Gallons				
66.	Enter the quantity produced on-site during 2022  Mixtures of Butane, Ethane and Propane (34)  Gallons	Other LPGs and NGLs (35)  Gallons				
67.	Enter the total quantity consumed as a fuel at t Include all uses that were used for the heat, power, and electr primarily for use on-site.  060 Mixtures of Butane, Ethane and Propane (34)	his establishment during 2022. ricity generation. Also, include fuel consumed by vehicles intended  Other LPGs and NGLs (35)				
	Gallons	Gallons				



			tal Mixtures and O	ther LPG					
68.	68. Enter the total quantity consumed for any purpose other than fuel use at this establishment during 2022. Include all quantities consumed as lubricants, solvents or as feedstocks, raw materials, additives, or ingredients for products manufactured by this establishment, or any other nonfuel purpose. Exclude all off-site dispositions such as sales and transfers to other establishments.								
	070	Mixtures of Butane, Ethane and Propane (34)		Other LPGs and NGLs (35)					
69.	<b>Ente</b> 080	r the quantity shipped off-si Mixtures of Butane, Ethane and Propane (34)	ite during 2022.	Gallons  Other LPGs and NGLs (35)					
		Gallons		Gallons					



# Total LPG and NGL: Estimated End-Use Percent Consumption

The following questions refer to how this establishment consumed the Total LPG and NGL that was previously reported in questions 59 + 67 (please enter as a percentage of total consumption for each end use performed). A plant engineer or someone who is familiar with energy flows at this establishment should report this data.

Enter the percentage of Total LPG and NGL (question 59, Butane + question 59, Ethane + question 59, Propane + question 67, Mixtures + question 67, Other LPGs/NGLs) that this establishment consumed as the following:						
Boilers: boiler use is the transformation of energy to another usable energy source, as in a boiler, gas turbine, or combustion turbine.	Census Use Only	Total LPG and NGL				
Boiler fuel in a Combined Heat and Power (CHP) and/or cogeneration process	24705	%				
• Other boiler fuel (not included above) (includes fuels used for thermal outputs only)	24710	%				
Process: process use includes usage in motors, ovens, kilns, and strip heaters.						
• Process heating (e.g., kilns, furnaces, ovens, strip heaters)	24720	%				
Process cooling and refrigeration	24730	0/0				
• Machine drive (e.g., motors, pumps, etc. associated with manufacturing process equipment)	24740	%				
• Other direct process use: Please specify:  24762	24760	%				
Non-process: non-process use includes usage for facility lighting and space-conditioning equipment (HVAC).						
• Facility heating, ventilation, and air conditioning	24770	%				
• Facility support other than that reported above (e.g., cooking, water heating, office equipment)	24790	%				
• On-site transportation, excluding highway usage (e.g., forklifts)	24800	%				
• Conventional electricity generation	24810	%				
• Other direct non-process use:  Please specify:  24822	24820	%				
		TOTAL 1000/				





	Coal						
71.	71. Enter the total quantity purchased by and delivered to this establishment during 2022, regardless						
	01 V	when payment was made.  Anthracite (40)		Bituminous and Subbituminous (41)		Lignite (42)	
		Short tons		Short tons		Short tons	
72.	que	er total expenditures; includ stion 71.  Anthracite (40)  Mil. Thou. Dol.  U.S. Dollars	sBil.	Bituminous and Subbituminous (41)	for	the quantity reported in  Lignite (42)  SBil. Mil. Thou. Dol.  U.S. Dollars	
73.	73. Excluding the quantity reported in question 71, did this establishment receive any additional material from another establishment that was not purchased? (If you answer "Yes" to any of the alternatives below, please answer question 74. Otherwise, skip to question 75.)  Bituminous and  031 Anthracite (40) Subbituminous (41) Lignite (42)  Yes						
		□ No		□ No		□ No	
74.	Hov	w much of this additional ma	iteria	ll was received from the oth Bituminous and	er e	stablishment?	
	030	Anthracite (40)		Subbituminous (41)		Lignite (42)	
		Short tons		Short tons		Short tons	
75.	Ent	er the quantity produced on	-site			Short tons	
75.	040	Anthracite (40)	-site	Bituminous and Subbituminous (41)		Lignite (42)	
		Short tons		Short tons		Short tons	
76.	Inclu	er the total quantity consum ide all uses that were used for the ho	ed as	s a fuel at this establishmen wer, and electricity generation. Also	t du	ring 2022. lude fuel consumed by vehicles intended	
	060	arily for use on-site.  Anthracite (40)		Bituminous and Subbituminous (41)		Lignite (42)	
		Short tons		Short tons		Short tons	
77.	manı	ude all quantities consumed as lubric	cants, s	solvenfs or as feedstocks, raw mater er nonfuel purpose. <b>Exclude</b> all off-	rials,	at this establishment during 2022. additives, or ingredients for products lispositions such as sales and transfers to	
	070	Anthracite (40)		Bituminous and Subbituminous (41)		Lignite (42)	
		Short tons		Short tons		Short tons	



# Coal: Estimated End-Use Percent Consumption

The following questions refer to how this establishment consumed the coal that was previously reported in question 76 (please enter as a percentage of total consumption for each end use performed). A plant engineer or someone who is familiar with energy flows at this establishment should report this data.

Enter the percentage of total coal (question 76, Anthracite + question 76, Bi + question 76, Lignite) that this establishment consumed as the following:	tuminous	/Subbituminous
Boilers: boiler use is the transformation of energy to another usable energy source, as in a boiler, gas turbine, or combustion turbine.	Census Use Only	Total Coal (exclude coal coke and breeze)
<ul> <li>Boiler fuel in a Combined Heat and Power (CHP) and/or cogeneration process</li> </ul>	46705	%
• Other boiler fuel (not included above) (includes fuels used for thermal outputs only)	46710	%
Process: process use includes usage in motors, ovens, kilns, and strip heaters.		
• Process heating (e.g., kilns, furnaces, ovens, strip heaters)	46720	%
• Process cooling and refrigeration	46730	%
Machine drive (e.g., motors, pumps, etc. associated with manufacturing process equipment)	46740	%
• Other direct process use: Please specify:  46761	46760	%
Non-process: non-process use includes usage for facility lighting and space-conditioning equipment (HVAC).		
• Facility heating, ventilation, and air conditioning	46770	%
• Facility support other than that reported above (e.g., cooking, water heating, office equipment)	46790	%
• Conventional electricity generation	46810	%
• Other direct non-process use: Please specify:  46821	46820	%
		TOTAL 100%



			Breeze and Coal	Coke	
79.		er the total quantity purchas	ed by and delivered to	this establishment during 202	22, regardless
	010	Breeze (44)		Coal Coke (43)	
		Short tons		Short tons	
80	Ente		ng all applicable tayes		outod in
ου.		er total expenditures; includi	ing an applicable taxes	and fees for the quantity rep	ortea iii
	020	Breeze (44)		Coal Coke (43)	
		\$Bil. Mil. Thou.	Dol.	\$Bil. Mil. Thou. I	Ool.
		U.S. Dollars		U.S. Dollars	
81.				establishment receive any ac	
		erial from another establishing natives below, please answer of		nased? (If you answer "Yes" to guestion 83.)	o any of the
		Breeze (44)	*	Coal Coke (43)	
		□ Yes		□ Yes	
		□ No		□ No	
02	TT		4		
82.	<b>How</b> 030	much of this additional ma Breeze (44)	teriai was received fron	Coal Coke (43)	
		Short tons		Short tons	
02	Ente	er the quantity produced on-	site during 2022	Short tons	
03.	040	Breeze (44)	site during 2022.	Coal Coke (43)	
		Short tons		Short tons	
<b>Q</b> /1	Ente	er the total quantity consum	ad as a fual at this astal		
04.	Includ	de all uses that were used for the hea	at, power, and electricity gene	ration. Also, include fuel consumed l	by vehicles intended
	060	Breeze (44)		Coal Coke (43)	
		CI		GI	
		Short tons		Short tons	
85.	Inclu manu	de all quantities consumed as lubrica	ants, solvents or as feedstocks	than fuel use at this establishme, raw materials, additives, or ingrediented all off-site dispositions such as	ents for products
	070	Breeze (44)		Coal Coke (43)	
		Short tons		Short tons	
86	Ente	er the quantity shipped off-si	ite during 2022	SHOTE TOHO	
00.	080	Breeze (44)	during 2022.	Coal Coke (43)	
		C1 4 4		C14 4	
		Short tons		Short tons	



		Petroleum Cok	es	
87.	Enter the total quantity purchas	ed by and delivered to	this establishment during 20	22, regardless
	of when payment was made.  100 Marketable Petroleum Coke - Unrefined or Green (78)		Marketable Petroleum Coke - Calcined (79)	
	omenica of Green (70)		Caremen (19)	
	Barrels		Barrels	
88.	Enter total expenditures; includiquestion 87.	ing all applicable taxes a	and fees for the quantity rep	orted in
	020 Unrefined or Green (78)		Calcined (79)	Dal
	\$Bil. Mil. Thou.	Dol.	\$Bil. Mil. Thou.	Dol.
	U.S. Dollars		U.S. Dollars	
89.	<b>Excluding the quantity reported</b>		establishment receive any a	
	material from another establishmalternatives below, please answer	<b>nent that was not purch</b> question 90. Otherwise, s	nased? (If you answer "Yes" to to question 91.)	to any of the
	031 Unrefined or Green (78)		Calcined (79)	
	□ Yes		Yes	
	No		No	
90.	How much of this additional ma 030 Unrefined or Green (78)	terial was received from	the other establishment? Calcined (79)	
	Barrels		Barrels	
91.	Enter the quantity produced on- 040 Unrefined or Green (78)	site during 2022.	Calcined (79)	
	Barrels		Barrels	
92.	Enter the total quantity consumed Include all uses that were used for the helprimarily for use on-site.	ed as a fuel at this estab at, power, and electricity gener	plishment during 2022. ration. Also, include fuel consumed	by vehicles intended
	060 Unrefined or Green (78)		Calcined (79)	
	Barrels	J	Barrels	
93.	Enter the total quantity consumed Include all quantities consumed as lubric manufactured by this establishment, or an	ants, solvents or as feedstocks,	raw materials, additives, or ingredic	ents for products
	other establishments 070 Unrefined or Green (78)		Calcined (79)	
	Barrels		Barrels	
94.	Enter the quantity shipped off-si	ite during 2022.		
	080 Unrefined or Green (78)		Calcined (79)	
	Barrels		Barrels	



	Kerosene and Moto	r Gasoline
95.	Enter the total quantity purchased by and delivered to of when payment was made.  Kerosene (27)	o this establishment during 2022, regardless  Motor Gasoline (exclude off-site highway use) (23)
	1202 030200 (27)	The state of the s
	Barrels	Gallons
96.	Enter total expenditures; including all applicable taxes	es and fees for the quantity reported in
	question 95.  020 Kerosene (27)  \$Bil. Mil. Thou. Dol.  U.S. Dollars	Motor Gasoline (exclude off-site highway use) (23)  \$Bil. Mil. Thou. Dol.  U.S. Dollars
97.	Excluding the quantity reported in question 95, did th	
	material from another establishment that was not puralternatives below, please answer question 98. Otherwise	
	031 <b>Kerosene</b> (27)	Motor Gasoline (23)
	Yes	Yes
	□ No	□ No
98.	How much of this additional material was received fr 030 Kerosene (27)	om the other establishment?  Motor Gasoline (exclude off-site highway use) (23)
	Barrels	Gallons
99.	Enter the quantity produced on-site during 2022.  Kerosene (27)	Motor Gasoline (exclude off-site highway use) (23)
400	Barrels	Gallons
100.	<b>. Enter the total quantity consumed as a fuel at this est</b> Include all uses that were used for the heat, power, and electricity go primarily for use on-site.	
	060 Kerosene (27)	Motor Gasoline (exclude off-site highway use) (23)
101	Barrels	Gallons
101.	Enter the total quantity consumed for any purpose othe Include all quantities consumed as lubricants, solvents or as feedstoo manufactured by this establishment, or any other nonfuel purpose. Exother establishments	eks, raw materials, additives, or ingredients for products
	070 Kerosene (27)	Motor Gasoline (exclude off-site highway use) (23)
	Barrels	Gallons
102.	Enter the shell or design storage capacity of all the st	
	090	Motor Gasoline (exclude off-site highway use) (23)
		G. II.
		Gallons



## Naphtha and Heavier gas oils used for Petrochemical Feedstocks or Bitumen

Naphtha (boiling point below 401F) and heavier gas oils (boiling point above 401F) used as a petrochemical feedstock in the production of other materials should be included in the appropriate boxes in this section. Other oils, including waste oils, that are not used as a petrochemical feedstock should be included elsewhere in the questionnaire. Bitumen is a material that comes from an oil refinery. Other names for bitumen include asphalt binder, liquid asphalt, and asphalt cement. In reporting your bitumen in the appropriate boxes in this section, please only include that material which most likely comes from an oil refinery. 103. Enter the total quantity purchased by and delivered to this establishment during 2022, regardless of when payment was made. Naphtha and Heavier Gas Oils used for Petrochemical Feedstocks (75) Bitumen (67) Short tons Short tons 104. Enter total expenditures; including all applicable taxes and fees for the quantity reported in question 103. 020 Naphtha and Heavier Gas Oils (75) Bitumen (67) \$Bil. Mil Thou. Do1 \$Bil Mil Thou. Dol U.S. Dollars U.S. Dollars 105. Excluding the quantity reported in question 103, did this establishment receive any additional material from another establishment that was not purchased? (If you answer "Yes" to any of the alternatives below, please answer question 106. Otherwise, skip to question 107.) Naphtha and Heavier Gas Oils (75) Bitumen (67) Yes Yes No 106. How much of this additional material was received from the other establishment? 030 Naphtha and Heavier Gas Oils (75) Bitumen (67) Short tons Short tons 107. Enter the quantity produced on-site during 2022. 040 Naphtha and Heavier Gas Oils (75) Bitumen (67) Short tons Short tons 108. Enter the total quantity consumed as a fuel at this establishment during 2022. Include all uses that were used for the heat, power, and electricity generation. Also, include fuel consumed by vehicles intended primarily for use on-site. 060 Naphtha and Heavier Gas Oils (75) Bitumen (67)



Short tons

Short tons

Naphtha and Heavier gas oils used for Petro	ochemical Feedstocks or	Bitumen	
109. Enter the total quantity consumed for any purpose other than fuel use at this establishment during 2022. Include all quantities consumed as lubricants, solvents or as feedstocks, raw materials, additives, or ingredients for products manufactured by this establishment, or any other nonfuel purpose. Exclude all off-site dispositions such as sales and transfers			
to other establishments.  070 Naphtha and Heavier Gas Oils (75)	Bitumen (67)		
Short tons	Short tons		
110. Enter the quantity shipped off-site during 2022.  080 Naphtha and Heavier Gas Oils (75)	Bitumen (67)		
Short tons	Short tons		



Acetylene and Hydrogen		
111. Enter the total quantity purchased by and delivered to this establishment during 2022, regardless of when payment was made.		
010 Acetylene (64)	Hydrogen (63)	
Cubic Feet	Million Btu	
112. Enter total expenditures; including all applicable taxes	and fees for the quantity reported in	
question 111. 020 Acetylene (64)	Hydrogen (63)	
\$Bil. Mil. Thou. Dol.	\$Bil. Mil. Thou. Dol.	
U.S. Dollars	U.S. Dollars	
113. Excluding the quantity reported in question 111, did th material from another establishment that was not pure alternatives below, please answer question 114. Otherwise,	hased? (If you answer "Yes" to any of the	
031 Acetylene (64)	Hydrogen (63)	
Yes	□ Yes	
□ No	□ No	
114. How much of this additional material was received from	n the other establishment?	
o30 Acetylene (64)	Hydrogen (63)	
Cubic Feet	Million Btu	
445 Fr. 4 1 2022		
115. Enter the quantity produced on-site during 2022.  Acetylene (64)	Hydrogen (63)	
Cubic Feet	Million Btu	
116. Does the quantity of hydrogen reported in	<b>Hydrogen</b> (63050)	
produced on-site above represent the product or byproduct of another energy source	Yes, product or byproduct	
consumed on-site?	□ No	
117. Enter the total quantity consumed as a fuel at this establishment during 2022.  Include all uses that were used for the heat, power, and electricity generation. Also, include fuel consumed by vehicles intended primarily for use on-site.		
060 Acetylene (64)	Hydrogen (63)	
Cubic Feet	Million Btu	



Acetylene and Hydrogen					
118. Enter the total quantity consumed for any purpose other than fuel use at this establishment during 2022.  Include all quantities consumed as lubricants, solvents or as feedstocks, raw materials, additives, or ingredients for products manufactured by this establishment, or any other nonfuel purpose. Exclude all off-site dispositions such as sales and transfers to other establishments.					
	070 Acetylene (64) Hydrogen (63)				
_	Cubic Feet		Million Btu		
119. E1	nter the quantity shipped off-si • Acetylene (64)	te during 2022.	Hydrogen (63)		
_	Cubic Feet		Million Btu		



Wood Harvested Directly	from T	Trees
120. Enter the total quantity of wood harvested directly from trees purchased by and delivered to this establishment during 2022, for fuel uses only, regardless of when payment was made.	Census Use Only 83010	Million Btu
121. Enter total expenditures; including all applicable taxes and any delivery, management, transportation, and demand charges, for the quantity reported in question 120.	83020	\$Bil. Mil. Thou. Dol.  U.S. Dollars
122. Excluding the quantity reported in question 120, did this establishment receive any additional material from another establishment that was not purchased?	83031	☐ 1. Yes ☐ 2. No, skip to question 124.
123. How much of this additional material was received from the other establishment?	83030	Million Btu
124. Enter the quantity of wood harvested directly from trees produced on-site during 2022.	83040	Million Btu
125. Enter the total quantity of wood harvested directly from trees consumed as a fuel at this establishment during 2022.  Include all uses that were used for the heat, power, and electricity generation.	83060	Million Btu



Blast Furnace Gas and	Coke Oven Gas		
Please answer the next two questions only if your establishment is classified in NAICS 331110 (Iron and Steel Mills and Ferroalloy Manufacturing). Otherwise, skip to question 128.  126. Did this establishment produce any blast furnace or coke oven gases in 2022?  Yes (60001)  No			
127. Was an electric arc furnace used at this establishme	nt in 2022?		
<ul><li>☐ Yes (60002)</li><li>☐ No</li></ul>			
128. Enter the total quantity purchased by and delivered of when payment was made.	to this establishment during 2022, regardless		
010 Blast Furnace (60)	Coke Oven Gas (61)		
Million Btu	Million Btu		
129. Enter total expenditures; including all applicable tax	xes and fees for the quantity reported in		
question 128.  020  Blast Furnace (60)  \$Bil. Mil. Thou. Dol.  U.S. Dollars	Coke Oven Gas (61)  \$Bil. Mil. Thou. Dol.  U.S. Dollars		
130. Excluding the quantity reported in question 128, did this establishment receive any additional material from another establishment that was not purchased? (If you answer "Yes" to any of the alternatives below, please answer question 131. Otherwise, skip to question 132.)			
031 Blast Furnace (60)  Ves	Coke Oven Gas (61)  Yes		
□ No	□ No		
131. How much of this additional material was received from the other establishment?  Oso Blast Furnace (60) Coke Oven Gas (61)			
Million Btu	Million Btu		
132. Enter the quantity produced on-site during 2022.  040 Blast Furnace (60)	Coke Oven Gas (61)		
Million Btu	Million Btu		



Blast Furnace Gas and Coke Oven Gas			
133. Enter the total quantity consumed as a fuel at this establishment during 2022.  Include all uses that were used for the heat, power, and electricity generation. Also, include fuel consumed by vehicles intended primarily for use on-site.			
060 Blast Furnace (60)	Coke Oven Gas (61)		
Million Btu	Million Btu		
134. Enter the quantity shipped off-site during 2022.  080 Blast Furnace (60)	Coke Oven Gas (61)		
Million Btu	Million Btu		



Waste Oils and Tars, and Waste Byproduct Gases			
135. Enter the total quantity purchased by and delivered to this establishment during 2022, regardless of when payment was made.  Old Waste Oils and Tars Waste and Byproduct Gases(e.g., refinery gas, (excluding Coal Tar) (71) off gas, vent gas, plan gas, still gas) (62)			
Million Btu		Million Btu	
136. Enter total expenditures; includ question 135.	ing all applicable taxes	and fees for the quantity reported in	
020 <b>Waste Oils and Tars</b> (71 \$Bil. Mil. Thou.	) Dol.	Waste and Byproduct Gases (62) \$Bil. Mil. Thou. Dol.	
U.S. Dollars		U.S. Dollars	
	ment that was not purch	s establishment receive any additional nased? (If you answer "Yes" to any of the skip to question 139.)	
031 Waste Oils and Tars (71)		Waste and Byproduct Gases (62)	
Yes		Yes	
□ No		□ No	
138. How much of this additional ma	terial was received fron	n the other establishment?	
030 Waste Oils and Tars (71)	<b>\</b>	Waste and Byproduct Gases (62)	
Million Btu	_	Million Btu	
139. Enter the quantity produced on-	-site during 2022.		
Waste Oils and Tars (71)	V	Waste and Byproduct Gases (62)	
Million Btu		Million Btu	
140. Enter the total quantity consum Include all uses that were used for the he primarily for use on-site.  060 Waste Oils and Tars (71)	at, power, and electricity generation	Dlishment during 2022. ration. Also, include fuel consumed by vehicles intended waste and Byproduct Gases (62)	ded
Million Btu		Million Btu	
141. Enter the total quantity consum	ed for any purpose othe		
during 2022.  Include all quantities consumed as lubricants, solvents or as feedstocks, raw materials, additives, or ingredients for products manufactured by this establishment, or any other nonfuel purpose. Exclude all off-site dispositions such as sales and transfers to other establishments.			
Waste Oils and Tars (71)	V	Waste and Byproduct Gases (62)	
Million Btu		Million Btu	



Tire-Derived Fuel (TDF)			
	Census Use Only	Tire-Derived Fuel (TDF) ↓	
142. Enter the total quantity of tire-derived fuel purchased by and delivered to this establishment during 2022, regardless of when payment was made.	65010	Short Tons	
143. Enter total expenditures; including all applicable taxes and fees for the purchased tire-derived fuel reported in question 142.	65020	\$Bil. Mil. Thou. Dol.  U.S. Dollars	
144. Excluding the quantity reported in question 142, did this establishment receive any additional tire-derived fuel from another establishment that was not purchased?	65031	<ul><li>1. Yes</li><li>2. No, skip to question 146.</li></ul>	
145. How much of this additional tire-derived fuel was received from the other establishment.	65030	Short Tons	
146. Enter the quantity of tire-derived fuel produced on-site during 2022.	65040	Short Tons	
147. Does the quantity of tire-derived fuel reported in question 146 represent the product or byproduct of another energy source consumed on-site?	65050	<ul><li>☐ 1. Yes, product or byproduct</li><li>☐ 2. No</li></ul>	
148. Enter the total quantity of tire-derived fuel consumed a as a fuel at this establishment during 2022.  Include all uses that were used for the heat, power, and electricity generation.	65060	Short Tons	



		Pulping Blo	ack Liquor and Agi	ricultural Waste	
		er the total quantity purchase then payment was made.	ed by and delivered to t	his establishment du	iring 2022, regardless
	010	Pulping Black Liquor (73)		gricultural Waste (e.g. lls, nut shells, orchard	
		Million Btu		Million Btu	
		er total expenditures; includition 149.	ng all applicable taxes a	and fees for the quar	ntity reported in
	020	Pulping Black Liquor (73 \$Bil. Mil. Thou. I	Dol.	Agricultural Was	aste (90) ou. Dol.
		U.S. Dollars		U.S. Dolla	ırs
	mate alter	uding the quantity reported erial from another establishmatives below, please answer of Pulping Black Liquor (73)  Yes  No	nent that was not purch question 152. Otherwise,	ased? (If you answer	"Yes" to any of the
152.	How 030	much of this additional material Pulping Black Liquor (73)	terial was received from	the other establish Agricultural Waste	
		Million Btu		Million Btu	
153.	Ente	er the quantity produced on- Pulping Black Liquor (73)	site during 2022.	Agricultural Wasto	e (90)
		Million Btu		Million Btu	
	Includ	er the total quantity consumed all uses that were used for the hearily for use on-site.		olishment during 202	
	060	Pulping Black Liquor (73)		Agricultural Waste	e (90)
		Million Btu		Million Btu	



Wood Residues and Byproducts from Mill Proces	ssing or Wood / Paper-Related Refuse
155. Enter the total quantity purchased by and delivered to of when payment was made.  100 Wood Residues and Byproducts from Mill Processing (e.g., sawdust, shavings, slabs, bark) (84)  Million Btu	this establishment during 2022, regardless  Wood / Paper-Related Refuse g., scrap, wastepaper, wood pallets, packing materials) (72)  Million Btu
156. Enter total expenditures; including all applicable taxes question 155.	and fees for the quantity reported in
Wood Residues and Byproducts from Mill Processing (84)  \$Bil. Mil. Thou. Dol.  U.S. Dollars	Wood / Paper-Related Refuse (72)  \$Bil. Mil. Thou. Dol.  U.S. Dollars
157. Excluding the quantity reported in question 155, did the material from another establishment that was not pure alternatives below, please answer question 158. Otherwise,  031 Wood Residues and Byproducts from Mill Processing (84)  Yes  No	hased? (If you answer "Yes" to any of the
Trom vini Trocessing (64)	Wood / Paper-Related Refuse (72)
Million Btu	Million Btu
159. Enter the quantity produced on-site during 2022.  040 Wood Residues and Byproducts from Mill Processing (84)  Million Btu	Wood / Paper-Related Refuse (72)  Million Btu
160. Enter the total quantity consumed as a fuel at this esta	blishmant during 2022
Include all uses that were used for the heat, power, and electricity gene primarily for use on-site.  060 Wood Residues and Byproducts	- The state of the
Million Btu	Million Btu



Steam and Industrial Hot Water								
161. Enter the total quantity purchased by and delivered to this establishment during 2022, regardless of when payment was made.  061 Steam (11) Industrial Hot Water (12)								
061 Steam (11)	Industrial Hot Water (12)							
Million Btu	Million Btu							
162. Enter total expenditures; including all applicable taxes								
question 161.								
062 Steam (11) \$Bil. Mil. Thou. Dol.	Industrial Hot Water (12) \$Bil. Mil. Thou. Dol.							
U.S. Dollars	U.S. Dollars							
Local utility: the company in your local area that produces and/or deli- service to the general public within its franchise area. Non-utility: includes generators of electricity such as independent pow	163. During 2022, where did this establishment's purchased steam come from? (Select one) Local utility: the company in your local area that produces and/or delivers electricity and is legally obligated to provide service to the general public within its franchise area. Non-utility: includes generators of electricity such as independent power producers or small power producers. It also includes brokers, marketers, marketing subsidiaries of utilities, or cogenerators no owned by your company.							
2. All non-utility: Answer question 164 then skip to question								
□ 3. Both (11015)	cotton 107.							
164. Please specify the utility/non-utility provider from whom If this establishment purchases from more than one provider, please pro Steam (11016)	· · ·							
165. Enter the quantity of your total purchased steam that viscosity (11010)  Million Btu	was purchased from a local utility during 2022.							
166. Enter the total expenditures of your purchased steam to Steam (11020)  \$Bil. Mil. Thou. Dol.  U.S. Dollars	hat was paid to a local utility.							
167. Excluding the quantity reported in question 161, did the material from another establishment that was not pure alternatives below, please answer question 168. Otherwise, 051 Steam (11)  Yes  No	hased? (If you answer "Yes" to any of the							



Steam a	nd Industrial Hot Water	
168. How much of this additional material 050 Steam (11)	was received from the other esta Industrial Ho	
Million Btu	Millio	n Btu
169. Enter the quantity of steam or hot was	ter generated on-site from each of Steam (11) Million Btu	of the following: Industrial Hot Water (12) Million Btu
• Solar Power (081)		
• Wind Power (082)		
• Hydropower (083)		
• Geothermal Power (084)		
170. Enter the quantity sold or transferred Include quantities exchanged for the same or any Exclude sales to independent power producers, statement (11)  Steam (11)  Million Btu	y other material.	t located at this establishment.  t Water (12)



	Oth	er Types Used as Energy						
171. Specify the name and units (e.g., gallons, million Btu, cubic feet, etc.) of any energy source purchased or consumed in this establishment that has not been previously asked.  * Do not include: oxygen, carbon dioxide, nitrogen, argon, or helium.								
980								
981	Type (91)	Type (93)	Type (95)					
	Units (91)	Units (93)	Units (95)					
	nter the total quantity purchased nen payment was made.	by and delivered to this establish	shment during 2022, regardless of					
010	)							
	Units (91)	Units (93)	Units (95)					
	nter total expenditures; including	all applicable taxes and fees fo	r the quantity reported in					
<sub>020</sub> <b>qu</b> \$Bil.	estion 172.  Mil. Thou. Dol. \$E	Bil. Mil. Thou. Dol.	\$Bil. Mil. Thou. Dol.					
	U.S. Dollars (91)	U.S. Dollars (93)	U.S. Dollars (95)					
<b>m</b> a alt	scluding the quantity reported in aterial from another establishme ernatives below, please answer que	nt that was not purchased? (If y	you answer "Yes" to any of the					
031	☐ <b>Yes</b> (91)	☐ <b>Yes</b> (93)	☐ <b>Yes</b> (95)					
	□ No	□ No	$\square$ No					
175. Ho	ow much of this additional mater	ial was received from the other	establishment?					
030								
	Units (91)	Units (93)	Units (95)					
176. Er	nter the quantity produced on-sit	e during 2022.						
040								
	Units (91)	Units (93)	Units (95)					
	oes the quantity reported in prodergy source consumed on-site?	uced on-site represent the prod	uct or byproduct of another					
	1. Yes, product or byproduct	☐ 1. Yes, product or byproduct	☐ 1. Yes, product or byproduct					
	<b>2.</b> No (91050)	□ <b>2.</b> No (93050)	□ <b>2.</b> No (95050)					



Other Types Used as Energy									
178. Enter the total quantity consumed as a fuel at this establishment during 2022.  Include all uses for the heat, power, and electricity generation. Also, include fuel consumed by vehicles intended primarily for use on-site.									
060									
	Units (91)	Units (93)	Units (95)						
179. Enter the total quantity consumed for any purpose other than fuel use at this establishment during 2022. Include all quantities consumed as lubricants, solvents or as feedstocks, raw materials, additives, or ingredients for products manufactured by this establishment, or any other nonfuel purpose. Exclude all off-site dispositions such as sales and transfers to other establishments.									
070									
	Units (91)	Units (93)	Units (95)						



# Fuel Switching Capability: Electricity, Natural Gas, and Total Coal

- Capability to use substitute energy sources means that this establishment's combustors (for example, boilers, furnaces, ovens, blast furnaces) had the equipment, either in place or available for installation in 2022, so that substitutions could actually have been introduced within 30 days without extensive modifications.
- Include switching capability that could have resulted from the use of redundant and/or standby combustors, and from
  combustors that were already equipped to fire alternative fuels.
- In addition to the capability of your equipment, when formulating your estimates:
  - o Make sure to consider both the equipment limitations of your boilers, heaters, and combustors and any other practical reasons when determining the availability of supply during 2022.

#### Equipment limitations include:

- The boilers, heaters, or other fuel-consuming equipment are not capable of using anything other than specify fuel for at least part of the operations.
- Although the boilers, heaters, or combustors would allow using another fuel, doing so would adversely affect a product. (e.g., altering the pigment in a paint-drying application).

#### Practical reasons include:

- There is no ready supply of an alternative energy source.
- Environmental restrictions related to air quality limit the amount of the physically usable alternative fuel that could be used instead.
- A long-term contract in-place that requires the purchase of certain amounts of the energy source in any case.
- Storage of alternative fuels is not available due to potential environmental impact of storage tanks.
- o Do not limit your estimated capability by differences in relative prices of energy sources.
- This section is intended to measure your capability to switch, not whether you would switch if you could.
- When estimating your capability to substitute other fuels for electricity receipts, please consider the fuels that could be used to generate electricity onsite, as well as those that could be directly substituted in combustors.
- If records of fuel-switching capability are not regularly maintained, reasonable approximations are acceptable.
- You will be asked to provide your not switchable amount first, then the switchable.
- Enter a zero if the fuel could not be switched for the specific energy source.
- Please proceed through this section column-by-column.



#### Fuel Switching Capability: Electricity, Natural Gas, and Total Coal The next set of questions are designed as a worksheet. You will need to refer back to some sections of the form that you have already filled out to record the figures you have reported. **180.** Refer back to the Electricity section, question 7 page 8. Please enter the quantity of reported purchased electricity. **181.** Refer back to the Electricity section, question 14 page 8. Please enter the quantity of reported transferred electricity. 10503 182. Add lines from question 180 and 181 (question 180 + question 181). Enter the total in the box. **183.** Refer back to the Natural Gas section, question 31 page 12. 30503 Please enter the quantity of reported natural gas consumed. Enter the figure in the box. **184.** Refer back to the Coal section, question 76 page 23. Please 46503 add the quantity of any reported anthracite, bituminous and subbituminous and lignite consumed. Enter the total in the box. (30)(46)Census (10)Use Only **Total Natural Total ALL Total Electricity** Received Gas Coal (excluding Coal Coke Purchases + transfers & Breeze) 185. Enter the total quantity of fuel (column) you reported 500 as consumed during 2022. Kilowatthours Units Short tons Copy this figure from the above worksheet questions. **Enter figure from Enter figure from** Enter figure from question 182. question 183. question 184. 186. Is the total quantity reported 1. Yes 1. Yes 1. Yes in question 185 greater than 501 zero? 2. No: Skip to 2. No: Skip to 2. No: Skip to question 185, question 185, question 201, next column. next column. page 50. 187. Enter the amount of the total quantity you reported in 510 question 185 that could NOT have been replaced within 30 Kilowatthours Units Short tons days by another fuel during 2022. Consider both the equipment limitations of your boilers, heaters, and combustors and any other practical reason. Do not consider differences in energy prices when estimating the amount.



Fuel Switching Capability: Electricity, Natural Gas, and Total Coal				
	Census Use	(10)	(30)	(46)
	Only	Total Electricity Received	Total Natural Gas	Total ALL Coal
		Purchases + transfers	Gas	(excluding Coal Coke
			l	& Breeze)
		<b>↓</b>	<b>↓</b>	<b>↓</b>
188. Is the total quantity in question 187 equal to zero?	511	1. Yes: Skip to question 190.	1. Yes: Skip to question 190.	1. Yes: Skip to question 190.
		□ 2. No	□ 2. No	□ 2. No
189. Referring to the quantity show unswitchable.	vn in q	uestion 187, please cho	eck all the reasons tha	t made this quantity
The boilers, heaters, or other				
fuel-consuming equipment are NOT <u>capable</u> of using	526			
another fuel for at least part of the operations during the year.				
Switching to the usable alternatives would adversely	500	□ 1	□ 1	□ 1
affect the products.	528			LJ I
Although the heating equipment could use another				
fuel, there was no readily available supply of it during	533	□ 1	□ 1	□ 1
at least part of the year.				
Environmental restrictions related to air quality limit				
the amount of the physically usable alternative fuel that	534	□ 1	□ 1	□ 1
could be used instead.				
A long-term contract is in-place that requires the				
purchase of certain amounts of this fuel in any case.	536	□ 1	□ 1	□ 1
Storage of usable alternative				
fuels is not available due to potential environmental	537	□ 1	□ 1	□ 1
impact of storage tanks.				
Other	999	□ 1	□ 1	□ 1
Please specify other:	998			



Fuel Switching Cap	abilit	y: Electricity, Nati	ural Gas, and Tot	al Coal
	Census Use	(10)	(30)	(46)
	Only	Total Electricity Received	Total Natural Gas	Total ALL Coal
		Purchases + transfers		(excluding Coal Coke & Breeze)
		<u> </u>	<u> </u>	<b>\</b>
190. Enter the results of subtracting the quantity reported in question 187 from the quantity reported	520	Kilowatthours	Units	Short tons
in question 185.		Kilowattiours	Cints	Short tons
This represents the total quantity of energy consumption that could have been replaced in 30 days by one or more alternative energy sources in 2022.				
Note: the sum of the quantities in question 192 through 199 should equal or exceed this quantity.				
191. Is the total quantity reported in question 190 greater than	521	☐ 1. Yes	☐ 1. Yes	☐ 1. Yes
zero?		2. No: Skip to next column.	2. No: Skip to next column.	2. No: Skip to question 201, page 50.
192. Of the quantity switchable				
in question 190 what is the maximum amount that could have been replaced by electricity?	530		Units	Short tons
193. Of the quantity reported as switchable in question 190 what is the maximum	670			
amount that could have been replaced by total coal, excluding coal coke and breeze?		Kilowatthours	Units	
194. Of the quantity reported as switchable in question 190	690			
what is the maximum amount that could have been replaced by total coal coke and breeze, excluding coal?		Kilowatthours	Units	
195. Of the quantity reported as switchable in question 190	570			
what is the maximum amount that could have been replaced by <u>natural gas</u> ?		Kilowatthours		Short tons



		(10)	(30)	(46)
	Use Only	Total Electricity Received	Total Natural Gas	Total ALL Coal
		Transfers + purchase		(excluding Coal Coke & Breeze)
		<u> </u>	<u> </u>	<u> </u>
96. Of the quantity reported as switchable in question 190 what is the maximum amount that could have been	590	Kilowatthours	Units	Short tons
replaced by total diesel fuel and distillate fuel oil?		Tillowaldiodis	Onto	Short tons
97. Of the quantity reported as switchable in question 190	610			
what is the maximum amount that could have been replaced by liquefied petroleum gas (LPG)?		Kilowatthours	Units	Short tons
98. Of the quantity reported as				
switchable in question 190 what is the maximum	630			
amount that could have been replaced by residual fuel of		Kilowatthours	Units	Short tons
99. Of the quantity reported as switchable in question 190	650			
what is the maximum amount that could have been replaced by any other energource not already asked about?		Kilowatthours	Units	Short tons
Please Specify:	990			



# Fuel Switching Capability: Electricity, Natural Gas, and Total Coal

What is the lowest percentage of price difference of the less expensive substitute that would cause your establishment to switch from this fuel, regardless of whether or not your establishment actually switched energy sources during 2022 or did so because of a less expensive substitute? (If you have more than one possible alternative for the energy source, choose the fuel that would be your most preferred alternative.)

The formula for percentage of price difference is:

- Percent of Price Difference = ((PC-PA)/PC) \* 100%
- Where PC = Price per British thermal unit of current fuel
- PA = Price per British thermal unit of alternative fuel

	Census Use	(10)	(30)	(46)
	Only	Total Electricity Received	Total Natural Gas	Total ALL Coal
	622	Transfers + purchase		(excluding Coal Col & Breeze)
		$\downarrow$	<b>\</b>	<b>\</b>
		Check one for	each energy source (col	umn) reported
). Would not switch regardless price difference.	of	□ 1	□ 1	□ 1
Would switch at price differe 1-10 percent.	ence	□ 2	□ 2	□ 2
Would switch at price differe 11-25 percent.	nce	□ 3	□ 3	□ 3
Would switch at price differe 26-50 percent.	nce	□ 4	□ 4	□ 4
Would switch at price differe over 50 percent.	nce	□ 5	□ 5	□ 5
Reasonable estimates cannot provided.	be	□ 6	□ 6	☐ 6
Would switch to the more expensive substitute if price premium were reasonable.		□ 7	□ 7	7



# Fuel Switching Capability: Total LPG & NGL, Diesel & Distillate and Residual

- Capability to use substitute energy sources means that this establishment's combustors (for example, boilers, furnaces, ovens, blast furnaces) had the equipment, either in place or available for installation in 2022, so that substitutions could actually have been introduced within 30 days without extensive modifications.
- Include switching capability that could have resulted from the use of redundant and/or standby combustors, and from combustors that were already equipped to fire alternative fuels.
- In addition to the capability of your equipment, when formulating your estimates:
  - o Make sure to consider both the equipment limitations of your boilers, heaters, and combustors and any other practical reasons when determining the availability of supply during 2022.

#### Equipment limitations include:

- The boilers, heaters, or other fuel-consuming equipment are not capable of using anything other than specify fuel for at least part of the operations.
- Although the boilers, heaters, or combustors would allow using another fuel, doing so would adversely affect a product. (e.g., altering the pigment in a paint-drying application).

#### Practical reasons include:

- There is no ready supply of an alternative energy source.
- Environmental restrictions related to air quality limit the amount of the physically usable alternative fuel that could be used instead.
- A long-term contract in-place that requires the purchase of certain amounts of the energy source in any case.
- Storage of alternative fuels is not available due to potential environmental impact of storage tanks.
- o Do not limit your estimated capability by differences in relative prices of energy sources.
- This section is intended to measure your capability to switch, not whether you would switch if you could.
- When estimating your capability to substitute other fuels for electricity receipts, please consider the fuels that could be used to generate electricity onsite, as well as those that could be directly substituted in combustors.
- If records of fuel-switching capability are not regularly maintained, reasonable approximations are acceptable.
- You will be asked to provide your not switchable amount first, then the switchable.
- Enter a zero if the fuel could not be switched for the specific energy source.
- Please proceed through this section column-by-column.



#### Fuel Switching Capability: Total LPG & NGL, Diesel & Distillate and Residual The next set of questions are designed as a worksheet. You will need to refer back to some sections of the form that you have already filled out to record the figures you have reported. **201.** Refer back to the LPG section, question 59 page 19. Please add the quantity of reported butane, ethane, and propane consumed. **202.** Refer back to the LPG section, question 67 page 20. Please add the quantity of reported mixtures and other LPG & NGL consumed. 203. Add lines from question 201 and 202 24503 (question 201 + question 202). Enter the total in the box. **204.** Refer back to the Diesel and Distillate Fuel section, 22503 question 39 page 14. Please add the reported quantity of diesel and distillate fuel consumed. Enter the figure in the box. 205. Refer back to the Residual Fuel section, question 49 21503 page 17. Please enter the reported quantity of residual fuel consumed. Enter the figure in the box. (24)(22)(21)Census Use Only **Total LPG & Total Diesel Fuel** Residual Fuel Oil NGL & Distillate **Fuel Oil** 206. Enter the total quantity of 500 fuel (column) you reported as consumed during 2022. Gallons Barrels Barrels Copy this figure from the above worksheet questions. **Enter figure from Enter figure from Enter figure from** question 204. question 203. question 205. 207. Is the total quantity reported 1. Yes 1. Yes 1. Yes in question 206 greater than 501 zero? 2. No: Skip to 2. No: Skip to 2. No: Skip to question 206, question 206, question 222, next column. next column. page 55. 208. Enter the amount of the total quantity you reported in 510 question 206 that could NOT have been replaced within 30 Gallons Barrels Barrels days by another fuel during 2022. Consider both the equipment limitations of your boilers, heaters, and combustors and any other practical reason. Do not consider differences in energy prices when estimating the amount.



Fuel Switching Capability	: Tota	al LPG & NGL, D	Diesel & Distillate	and Residual
	Census Use	(24)	(22)	(21)
	Only	Total LPG & NGL	Total Diesel Fuel & Distillate Fuel Oil	Residual Fuel Oil
		<b>↓</b>	<b>↓</b>	<b>↓</b>
209. Is the total quantity in question 208 equal to zero?	511	☐ 1. Yes: Skip to question 211. ☐ 2. No	☐ 1. Yes: Skip to question 211. ☐ 2. No	☐ 1. Yes: Skip to question 211. ☐ 2. No
210. Referring to the quantity show unswitchable.	vn in q	uestion 208, please cho	eck all the reasons tha	t made this quantity
The boilers, heaters, or other fuel-consuming equipment are NOT <u>capable</u> of using another fuel for at least part of the operations during the year.	526	□ 1	□ 1	□ 1
Switching to the usable alternatives would adversely affect the products.	528	□ 1	□ 1	□ 1
Although the heating equipment could use another fuel, there was no readily available supply of it during at least part of the year.	533	1	□ 1	1
Environmental restrictions related to air quality limit the amount of the physically usable alternative fuel that could be used instead.	534	□ 1	□ 1	1
A long-term contract is in-place that requires the purchase of certain amounts of this fuel in any case.	536	□ 1	□ 1	□ 1
Storage of usable alternative fuels is not available due to potential environmental impact of storage tanks.	537	□ 1	□ 1	□ 1
Other	999	□ 1	□ 1	<u> </u>
Please specify other:	998			



Fuel Switching Capability	: Tota	al LPG & NGL, D	Diesel & Distillate	and Residual
	Census Use	(24)	(22)	(21)
	Only	Total LPG & NGL	Total Diesel Fuel & Distillate Fuel Oil	Residual Fuel Oil
		$\downarrow$	<b>↓</b>	<b>↓</b>
211. Enter the results of subtracting the quantity reported in question 208 from the quantity reported in question 206.	520	Gallons	Barrels	Barrels
This represents the total quantity of energy consumption that could have been replaced in 30 days by one or more alternative energy sources in 2022.  Note: the sum of the quantities in question 213 through 220 should equal or exceed this quantity.				
212. Is the total quantity reported in question 211 greater than zero?	521	☐ 1. Yes ☐ 2. No: Skip to next column.	☐ 1. Yes ☐ 2. No: Skip to next column.	☐ 1. Yes ☐ 2. No: Skip to question 222, page 55.
213. Of the quantity switchable in question 211 what is the maximum amount that could have been replaced by electricity?	530	Gallons	Barrels	Barrels
214. Of the quantity reported as switchable in question 211 what is the maximum amount that could have been replaced by total coal, excluding coal coke and breeze?	670	Gallons	Barrels	Barrels
215. Of the quantity reported as switchable in question 211 what is the maximum amount that could have been replaced by total coal coke and breeze, excluding coal?	690	Gallons	Barrels	Barrels
216. Of the quantity reported as switchable in question 211 what is the maximum amount that could have been replaced by <u>natural gas</u> ?	570	Gallons	Barrels	Barrels



Fuel Switching Capability	: Tota			
	Census Use	(24)	(22)	(21)
	Only	Total LPG & NGL	Total Diesel Fuel & Distillate Fuel Oil	Residual Fuel Oil
		↓	<b>↓</b>	<b>↓</b>
217. Of the quantity reported as switchable in question 211	590			
what is the maximum amount that could have been replaced by total diesel fuel and distillate fuel oil?		Gallons		Barrels
218. Of the quantity reported as switchable in question 211	610			
what is the maximum amount that could have been replaced by <u>liquefied</u> <u>petroleum gas (LPG)</u> ?			Barrels	Barrels
219. Of the quantity reported as switchable in question 211	630			
what is the maximum amount that could have been replaced by <u>residual fuel oil</u> ?	030	Gallons	Barrels	
220. Of the quantity reported as switchable in question 211	650			
what is the maximum amount that could have been replaced by any other energy source not already asked about?		Gallons	Barrels	Barrels
Please Specify:	990			



# Fuel Switching Capability: Total LPG & NGL, Diesel & Distillate and Residual

What is the lowest percentage of price difference of the less expensive substitute that would cause your establishment to switch from this fuel, regardless of whether or not your establishment actually switched energy sources during 2022 or did so because of a less expensive substitute? (If you have more than one possible alternative for the energy source, choose the fuel that would be your most preferred alternative.)

The formula for percentage of price difference is:

- Percent of Price Difference = ((PC-PA)/PC) \* 100%
- Where PC = Price per British thermal unit of current fuel
- PA = Price per British thermal unit of alternative fuel

	Census	(24)	(22)	(21)
	Use Only	Total LPG & NGL	Total Diesel Fuel & Distillate Fuel Oil	Residual Fuel Oil
	622	<b>↓</b>	<b>↓</b>	<b>↓</b>
		Check one for	each energy source (col	umn) reported
1. Would not switch regardless of price difference.	of	□ 1	□ 1	□ 1
Would switch at price different 1-10 percent.	ice	□ 2	□ 2	□ 2
Would switch at price different 11-25 percent.	ice	□ 3	□ 3	□ 3
Would switch at price different 26-50 percent.	ice	□ 4	□ 4	□ 4
Would switch at price different over 50 percent.	ice	□ 5	□ 5	□ 5
Reasonable estimates cannot be provided.	e	□ 6	□ 6	□ 6
Would switch to the more expensive substitute if price premium were reasonable.		□ 7	□ 7	□ 7



# Energy-Management Activities

For questions 222 through 226:

Indicate with a "yes" or a "no" under the "Participate?" column whether your establishment participated in or used the specified type of energy-management assistance between January 1, 2022 and December 31, 2022.

For any assistance for which you marked "yes", please mark the source(s) of assistance.

"In-house" means your establishment or company provided the energy-management assistance.

"Utility/Energy Supplier" refers to either your electricity, natural gas, or other energy supplier/provider.

"Product or Service Provider" includes any other third party product or service provider/supplier such as an equipment vendor, energy service company, or maintenance service company.

"Federal Program" includes assistance provided by federal government programs or agencies such as the Department of Energy (DOE), the Environmental Protection Agency (EPA), and the National Institute of Standards and Technology (NIST) Manufacturing Extension Partnership (MEP).

"State or Local Program" includes all assistance provided by a state, city, or county government program or agency.

				Sour	Source of Assistance (check all that appl				
Type of Energy-Management Assistance		Participate?		In-house	Utility/ Energy Supplier	Product or Service Provider	Federal Program	State or Local Program	
			(13)	(15)	(16)	(17)	(18)	(19)	
222. Energy audit or assessment	1 ☐ Yes →	4	4	8 🔲	9 🔲				
2 🗆		No (060)	,		,	8			
223. Technical assistance (e.g., consultation,	1		Yes →	3 🔲	4 🔲	7 🗆	8 🗆	9 🔲	
demonstrations, engineering design or analysis)	2		No (070)	3 🗀	4 📖		8 🗀	9 🗀	
224. Technical information (e.g., software,	1		Yes →	3	4 🔲	7	8 🗆	9	
reference material)	2		No (072)		,				
225. Training (e.g., workshops, seminars,	1		Yes →	3 🗆	4 🔲	7 🗆	8 🗆	9 🔲	
presentations)	presentations)	3 🗀	4 🗀	/ 🗀	8 🗀	9 🗀			
226. Financial assistance (e.g., loans, tax	ncial assistance (e.g., loans, tax								
credits, rebates, subsidies)	2		No (076)	3	4	7	8	9 📙	



# **Energy-Management Activities**

### For Questions 227 through 233:

Indicate with a "Yes" or a "No" under the "Installed Equipment or Retrofit?" column whether your establishment installed equipment or any retrofits for the primary purpose of improving energy efficiency for the indicated system between January 1, 2022 and December 31, 2022. For any activity for which you marked "Yes" please mark the source(s) of financial support for the activity. Please use sources defined above question 222.

		Sour	ce of Assis	tance (checl	k all that a	pply)
System	Installed Equipment or Retrofit?	In-house	Utility/ Energy Supplier	Product or Service Provider	Federal Program	State or Local Program
	(13)	(15)	(16)	(17)	(18)	(19)
<b>227. Steam systems</b> (e.g., boilers, burners, insulation, piping, steam traps)	1 ☐ Yes → 2 ☐ No (120)	3	4	7	8	9
228. Compressed air systems (e.g., compressor controls, drain traps, leak management, compressor or treatment equipment replacement)	1 ☐ Yes → 2 ☐ No (450)	3	4	7	8	9
229. Process heating systems (e.g., insulation repair, burner controls, furnace repair, refractory replacement)	1 ☐ Yes → 2 ☐ No (140)	3	4	7	8	9 🔲
230. Process cooling and refrigeration systems (e.g., insulation repair, use of free cooling, implementation of VSDs, refrigerant pressure balancing)	1 ☐ Yes → 2 ☐ No (160)	3	4	7	8	9 🗆
<b>231. Machine drive</b> (e.g., variable speed drives, ramp speeds, motors, pumps, fans)	1 ☐ Yes → 2 ☐ No (180)	3	4	7	8	9 🔲
232. Facility HVAC system (e.g., check filters, belts, duct maintenance, setback controls, equipment replacement and upgrade.)	1 ☐ Yes → 2 ☐ No (200)	3	4	7	8	9 🗆
233. Facility lighting (e.g., occupancy controls, daylight harvesting, efficient lamp upgrade)	1 ☐ Yes → 2 ☐ No (220)	3	4	7	8	9



# Energy-Management Activities

# For Questions 234 through 255:

These questions are intended to assess the awareness and implementation of energy management activities at your establishment. Please answer the following questions with respect to any activities implemented between January 1, 2022 and December 31, 2022.

imp	lemented between January 1, 2022 and December 31, 2022.			
		Census Use Only		
233.	Which statement best describes this establishment's management decision-making process. (Choose one)			
	Energy use and consumption is increasingly becoming a higher priority for the company		1	
	2. Management from time to time has supported projects to improve use and consumption	13501	2	
	3. Energy use and consumption are rarely a part of management decision making		3	
234.	Is establishment management aware of programs (i.e., public or utility) dedicated to improving energy use and consumption? (Check all that apply)			
	1. Superior Energy Performance	13561	1	
	2. Better Buildings, Better Plants	13562	2	
	3. ENERGY STAR	13563	3	
	4. Other - Specify $\xrightarrow{13016}$	13564	4	
	5. None of the above	13565	5	
236.	Is this establishment aware of ISO 50001?	13503	1	Yes
			2	No, Skip to question 238
237.	Is this establishment implementing ISO 50001?	13504	1	Yes
			2	No
238.	Is energy efficiency a part of this establishment's purchasing	13506	1	Yes
	decision?		2	No
			3	Don't Know
239.	Does this establishment have an energy use baseline for	13507	1	Yes
	comparing energy use in future years?		2	No
			3	Don't Know



Energy-Management Activit	ties		
<b>240.</b> Does this establishment set goals for improving energy use?	Census Use Only 13508	1	Yes  No, Skip to question 243  Don't Know, Skip to question 243
<b>241.</b> Are these goals quantitative (e.g., 10% improvement)?	13509	1	Yes No Don't Know
242. Which of the following policies influenced energy usage goals set for this establishment (check all that apply):	13566 13567 13568 13569 13570	1	Legal requirement  Voluntary programs  Corporate policy  Customer requirements  Government incentives
243. Does management at this establishment assign a representative(s) to be responsible for energy management?	13512	1	Yes  No, Skip to question 245  Don't Know, Skip to question 245
244. What percentage of the designated representative(s) job responsibilities are related to managing energy (if more than one person responsible, use average across all persons)?	13513	1	< 25% 25% - 49% 50% - 74% >75%
245. Does this establishment have submetering (metering beyond the main utility, revenue or supplier meter)?	13514	1	Yes No, Skip to question 247
246. For which energy source(s) does this establishment use submetering?	13515 13580 13581	1	Electric  Natural Gas  Other - Specify
		13017	



Energy-Management Activit	ties			
<b>247.</b> Between January 1, 2022 and December 31, 2022, has the	Census Use Only 13518	1	П	Yes
establishment conducted an audit on any energy system to identify potential energy saving opportunities?		2		No, Skip to question 249
		3		Don't Know, Skip to question 249
<b>248.</b> Which systems (check all that apply)?	13571	1		Compressed air systems
	13572	2		Process heating systems
	13573	3		Steam systems
	13574	4		Process cooling and refrigeration systems
	13575	5		Computing systems
	13576	6		Facility HVAC
	13577	7		Facility lighting
	13578	8		Machine drives (e.g., motors, pumps, fans)
	13579	9		Plant wide
<b>249.</b> For capital investment projects, what is the establishment's	13520	1		< 1 year
maximum simple payback (time period in years typically calculated as implementation cost divided by annual cost		2		1-2 years
savings) that is currently allowed?		3		2-3 years
		4		3-4 years
		5		> 4 years
		6		Have no such requirement
		7		Do not know



Energy-Mana	gement Activit	ies		
<b>250.</b> Does your establishment measure oxygen and carl (or combustible) levels in boiler and other fuel fir equipment flue gases to "tune" the burners?		Census Use Only 13476	1	now
<b>251.</b> Does your establishment use the flue gases from heating equipment to preheat combustion air, prehequipment/material, or provide heat for other procestablishment?	eat charge	13477	1	now
<ul><li>251. Does your establishment's process heating system program include the following activities?</li><li>a. Furnace inspections to seal openings and repaid damaged insulation in furnace walls, doors, etc.</li></ul>	r cracks and	13478	1	now
b. Cleaning of heat transfer surfaces to avoid but scale, or other material.	ld up of soot,	13479	1	now
c. Inspecting, calibrating, and adjusting temperate sensors, controllers, valve operators, etc.	are/pressure	13480	1	now
253. Do you keep an inventory of all motors in your e	stablishment?	13481	1	now
<b>254.</b> Does your establishment have staff or equipment detecting and controlling compressed air system lo	dedicated to eaks?	13483	1	now
255. Does your establishment track the amount of ener compressed air systems?	gy spent in	13484	1	now



Energy Technologies		
<b>255.</b> Were any of the following technologies in use at your establishment anytime during 2022?	Census Use Only	
<ul> <li>a. Computer control of building-wide environment (e.g., space-heating equipment, cooling equipment, lights).</li> </ul>	14010	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
<b>b.</b> Computer control of processes or major energy-using equipment (e.g., boilers, furnaces, conveyors used in the manufacturing process).	14020	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
c. Waste heat recovery.	14030	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
d. Adjustable-speed motors.	14040	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
e. Oxy-fuel firing.	14950	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
<b>257.</b> Does your establishment have procedures in place to temporarily reduce electricity consumption in times of critical grid conditions (i.e., when the electric utility has indicated a need to reduce electric demand)?	13516	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
<b>258.</b> Are there controls in place to automate any procedures for reducing electricity demand in times of critical grid conditions (i.e., when the electric utility has indicated a need to reduce demand)?	13517	☐ 1 Yes ☐ 2 No ☐ 3 Don't know



Energy Technologies		
258. Were any of the following technologies associated with cogeneration in use at your establishment anytime during 2022?	Census Use Only	
a. Steam turbines supplied by either conventional or fluidized bed boilers.	14042	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
<b>b.</b> Conventional combustion turbines with heat recovery.	14043	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
c. Combined-cycle combustion turbines.	14044	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
d. Internal combustion engines with heat recovery.	14045	<ul> <li>□ 1 Yes</li> <li>□ 2 No</li> <li>□ 3 Don't know</li> </ul>
e. Steam turbines supplied by heat recovered from high-temperatures processes.	14046	<ul> <li>□ 1 Yes</li> <li>□ 2 No</li> <li>□ 3 Don't know</li> </ul>
260. How many buildings were on this establishment site as of December 31, 2022?  Buildings include: structures enclosed by walls extending from the foundation to the	17010	
roof, parking garages, even if not totally enclosed by walls and a roof, or structures erected on pillars to elevate the first fully enclosed level.  Excluded buildings are: structures (other than the exceptions noted above) that are not totally enclosed by walls and a roof, mobile homes and trailers, even if they house manufacturing activity, structures not ordinarily intended to be entered by humans, such as storage tanks, or non-buildings that consume energy (such as pumps and constructions sites).		Number of Buildings
261. What was the approximate total enclosed square footage of the buildings located on this establishment site as of December 31, 2022?	13010	Total square feet



### Remarks

	Kemurks
If addition	this space for any explanations that may be essential in understanding your reported on all space is needed, attach a separate sheet, including the 10-digit Survey ID located on
	bel on the front of this questionnaire.
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