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BOILER SPECIFICATION CARD

Locomotive No. _____ ; **Boiler No.** _____ ; **Date built** _____
Boiler built by: _____
Owned by: _____
Operated by: _____
Type of boiler: _____ ; **Dome, where located:** _____

BOILER SURVEY DATA

Where **condition** is called for, use: **New** - New material at the time of the boiler survey; **Good** - Little or no wear and/or corrosion; **Fair** - Obvious wear and/or corrosion.

Boiler Shell Sheets

Material:	Type of Material <small>(wrought iron, carbon steel, or alloy steel)</small>	Carbon Content	Condition
1st course (front)	_____	_____	_____
2nd course	_____	_____	_____
3rd course	_____	_____	_____
Rivets	_____	n/a	n/a

Documentation of how material was determined shall be attached to this form.

Measurements:	At Seam	Thinnest		
Front flue sheet, thickness	n/a	_____	,ID _____	,ID _____
1st course, thickness	_____	_____	,ID _____	,ID _____
2nd course, thickness	_____	_____	,ID _____	,ID _____
3rd course, thickness	_____	_____	,ID _____	,ID _____

When courses are not cylindrical give ID at each end

Is boiler shell circular at all points? _____
 If shell is flattened, state location and mount _____
 Are all flattened areas of shell stayed adequately for the pressure allowed by this form? _____

Water Space at Mud Ring: Sides _____, Front _____, Back _____
Width of water space at sides of fire box measured at center line of boiler: Front _____, Back _____

Firebox and Wrapper Sheets

Firebox sheets:	Thickness	Material	Condition
Rear flue sheet	_____	_____	_____
Crown	_____	_____	_____
Sides	_____	_____	_____
Door	_____	_____	_____
Combustion chamber	_____	_____	_____
Inside throat	_____	_____	_____

Wrapper sheets:

Throat	_____	_____	_____
Back head	_____	_____	_____
Roof	_____	_____	_____
Sides	_____	_____	_____

Steam Dome

Dome is made of _____ pieces (not including seam welts, if any), Top opening diameter _____
 Middle cylindrical portion - ID _____, Opening in boiler shell, longitudinally - _____

Dome sheets:	Thickness	Material	Condition
Base	_____	_____	_____
Middle cylindrical portion	_____	_____	_____
Top	_____	_____	_____
Lid	_____	_____	_____

Boiler shell liner for steam dome opening:

Is liner part of longitudinal seam? _____

Arch Tubes, Flues, Circulators, Thermic Siphons, Water Bar Tubes, Superheaters, and Dry Pipe

Arch tubes: OD _____, wall thickness _____; number _____; conditions _____

Flues:

OD _____, wall thickness _____, length _____; number _____; condition _____
 OD _____, wall thickness _____, length _____; number _____; condition _____
 OD _____, wall thickness _____, length _____; number _____; condition _____

Circulators: OD _____, wall thickness _____; number _____; conditions _____

Thermic siphons: number _____; Plate thickness _____; condition _____
 Neck OD _____, neck thickness _____; condition _____

Water bar tubes: OD _____, wall thickness _____

Superheater units directly connected to boiler with no intervening valve:

Type _____, Tube OD _____, wall thickness _____; number _____; condition _____

Dry pipe subject to pressure:

OD _____, wall thickness _____, material _____; condition _____

Stay Bolts, Crown Bar Rivets, and Braces

Stay bolts:

Smallest crown stay diameter _____ ,avg. spacing _____ X _____ ;condition _____
 Smallest stay bolt diameter _____ ,avg. spacing _____ X _____ ;condition _____
 Smallest combustion chamber stay bolt diameter _____ ,avg. spacing _____ X _____ ;condition _____
 Measurement at smallest diameter

Crown bar bolts & rivets:

Roof sheet rivets, smallest dia. _____ ,avg. spacing _____ X _____ ;condition _____
 Roof sheet bolts, smallest dia. _____ ,avg. spacing _____ X _____ ;condition _____
 Crown sheet rivets, smallest dia. _____ ,avg. spacing _____ X _____ ;condition _____
 Crown sheet bolts, smallest dia. _____ ,avg. spacing _____ X _____ ;condition _____

Braces:

Total Cross Sectional Area of Braces

	Number	Total Area Stayed	Actual	Equivalent Direct Stay
Backhead	_____	_____	_____	_____
Throat sheet	_____	_____	_____	_____
Front tube sheet	_____	_____	_____	_____
_____	_____	_____	_____	_____
_____	_____	_____	_____	_____

Safety Valves, Heating Surface, and Grate Area

Safety valves: Total number of safety valves on locomotive _____

Valve Size	Manufacturer	No. valves of this size and manufacture
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

Heating Surface:

Heating surface, as part of a circulating system in contact on one side with water or wet steam being heated and on the other side with gas or refractory being cooled, shall be measured on the side receiving heat.

Firebox and Combustion Chamber	_____	square feet
Flue Sheets (less flue ID areas)	_____	square feet
Flues	_____	square feet
Circulators	_____	square feet
Arch Tubes	_____	square feet
Thermic Siphons	_____	square feet
Water Bar Tubes	_____	square feet
Superheaters (front end throttle only)	_____	square feet
Other	_____	square feet
Total Heating Surface	_____	square feet

Grate area: _____ square feet

Water Level Indicators, Fusible Plugs, and Low Water Alarms

Height of lowest reading of gauge glasses above crown sheet: _____

Height of lowest reading of gauge cocks above crown sheet: _____

Is boiler equipped with fusible plug(s)? _____, number _____

Is boiler equipped with low water alarm(s)? _____, number _____

Calculations

Staybolt stresses:

Stay bolt under greatest load, maximum stress _____ psi

Location _____

Crown stay, crown bar rivet, or crown bar bolt under greatest load, max. stress _____ psi

Location _____

Combustion chamber stay bolt under greatest load, maximum stress _____ psi

Location _____

Braces:

Round or rectangular brace under greatest load, maximum stress _____ psi

Location _____

Gusset brace under greatest load, maximum stress _____ psi

Location _____

Shearing stress on rivets:

Greatest shear stress on rivets in longitudinal seam _____ psi

Location (course #) _____ ; Seam Efficiency _____

Boiler shell plate tension:

Greatest tension on net section of plate in longitudinal seam _____ psi

Location (course #) _____ ; Seam Efficiency _____

Boiler plate and components, minimum thickness required @ tensile strength:

Front tube sheet	@		@	Rear flue sheet	
1st course at seam	@		@	1st course not at seam	
2nd course at seam	@		@	2nd course not at seam	
3rd course at seam	@		@	3rd course not at seam	
Roof sheet	@		@	Crown sheet	
Side wrapper sheets	@		@	Firebox side sheets	
Back head	@		@	Door sheet	
Throat sheet	@		@	Inside throat sheet	
Combustion chamber	@		@	Dome, top	
Dome, middle	@		@	Dome, base	
Arch tubes	@		@	Dome, lid	
Water bar tubes	@		@	Thermic siphons	

Dry pipe _____ @ _____ Circulators _____ @ _____

Notes. 1. If tensile strength used is greater than 50,000 psi for steel or greater than 45,000 psi for wrought iron, supporting documentation must be furnished.
 2. Any shell dimension less than 1/4" in thickness may not be adequate for support of or by other structures, particularly where threads or staybolts are concerned. Applicable codes should be consulted.

Boiler Steam Generating Capacity: _____ pounds per hour

The following may be used as a guide for estimating steaming capacity:

Pounds of Steam Per Hour Per Square Foot of Heating Surface:

Hand fired	8 lbs. per hr.
Stoker fired	10 lbs. per hr.
Oil, gas or pulverized fuel fired	14 lbs. per hr.

Record of Alterations

Description of Alteration	Date of Alteration
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____

Record of Waivers

Waiver No.	Section No. Affected	Scope and Content of Waiver
_____	_____	_____
_____	_____	_____
_____	_____	_____

Calculations done by: _____; Verified by: _____

Data used to verify the foregoing specifications is current and accurate. Based upon the information contained in this document and all necessary calculations, this boiler of Locomotive (Initial & number) _____ is safe for a working pressure of _____ psi.

_____ Date _____; _____ Date _____

Locomotive Owner

Locomotive Operator

Make working sketch here or attach drawing of longitudinal and circumferential seams used in shell of boiler, indicating on which courses used and give calculated efficiency of weakest longitudinal seam.